

**SARCLAD**

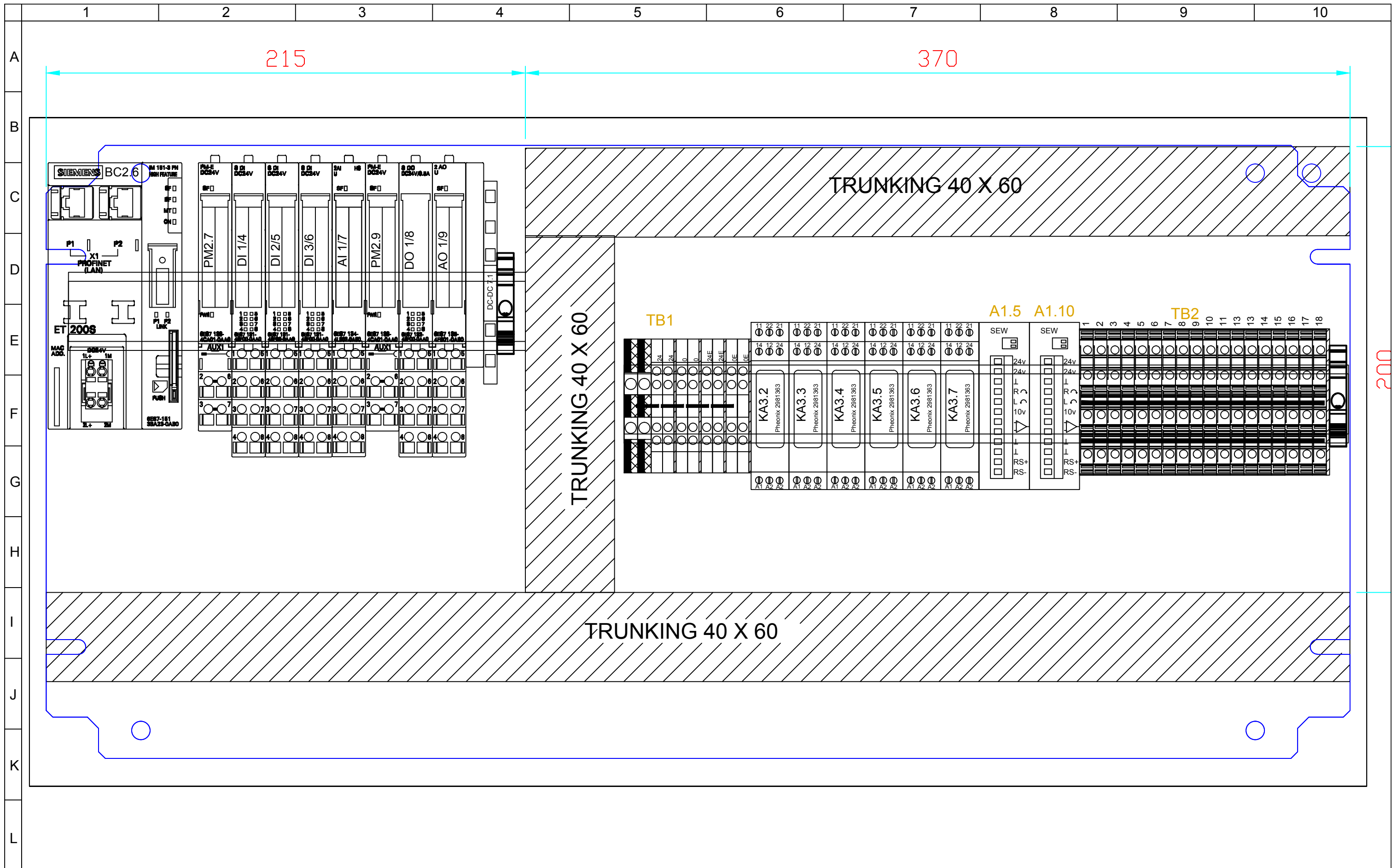
Sarclad Limited  
Advanced Manufacturing Park,  
Whittle Way,  
Rotherham, S60 5BL  
United Kingdom

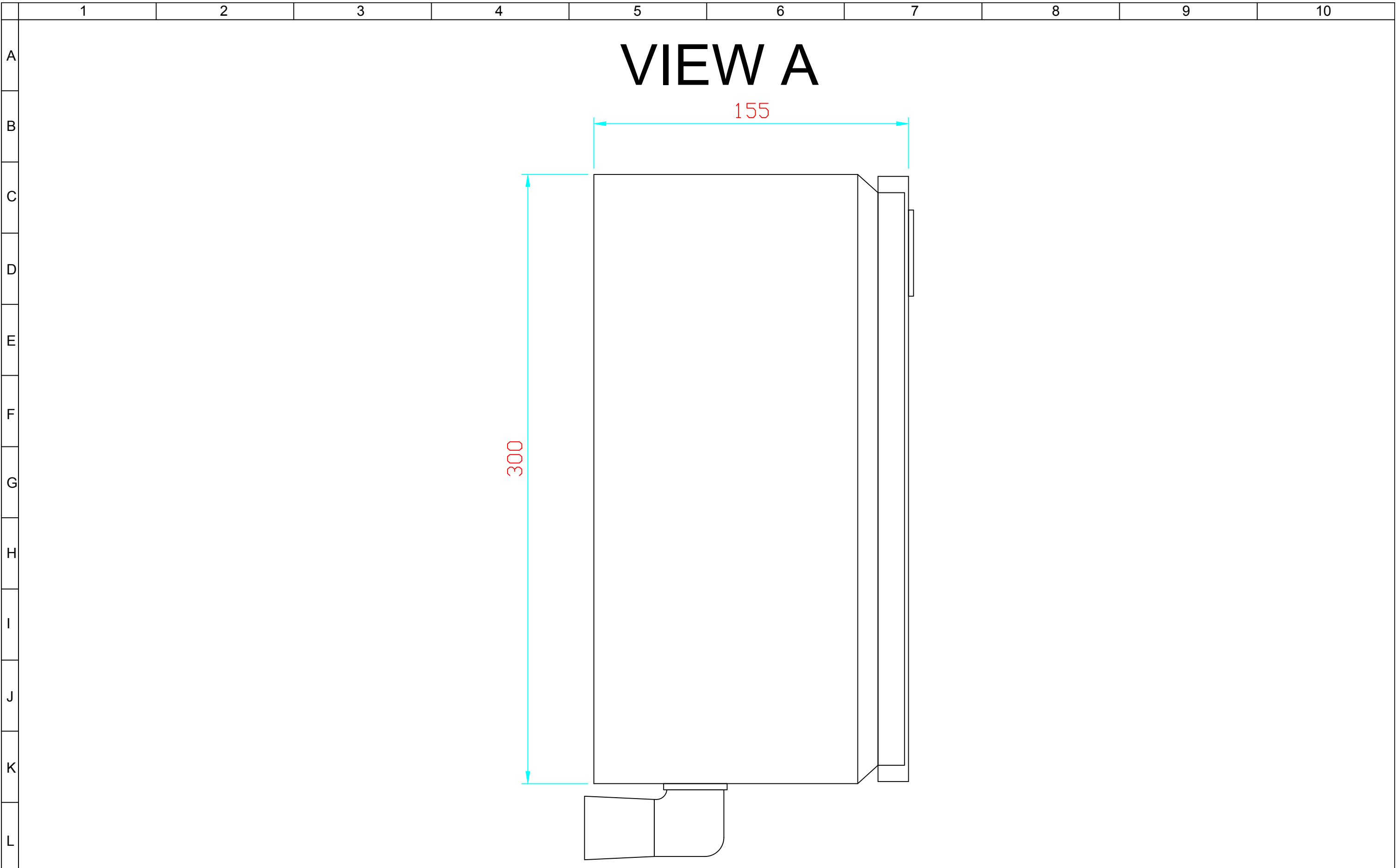
Confidential proprietary information of Sarclad Limited.  
Copyright and design right - Sarclad Limited  
This drawing and contents are the property of Sarclad Limited and must not be copied  
or disclosed or used otherwise without the written consent of Sarclad Limited.

Title: **BASE MACCHINA ROTEX FERMISTE  
la disposizione centrale del cabezal**

Drawing no: **V300 99 M300**

Drawn by: <b>APS Jones</b>	Date <b>14/06/2013</b>	Page no <b>1</b>	of Pages <b>9</b>
Checked	Rev <b>ABCD</b>	Contract no	
Approved	Customer Ref	ASSEMBLY REF <b>V300 99 M300_d</b>	





**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

Confidential proprietary information of Sarclad Limited.  
 Copyright and design right - Sarclad Limited  
 This drawing and contents are the property of Sarclad Limited and must not be copied  
 or disclosed or used otherwise without the written consent of Sarclad Limited.

Title: **BASE MACCHINA ROLTEX FERMISTATA**  
 la disposizione centrale cabezal

Drawing no: **V300 99 M300**

Drawn by: **APS Jones**

Checked: \_\_\_\_\_

Approved: \_\_\_\_\_

Date: **14/06/2013**

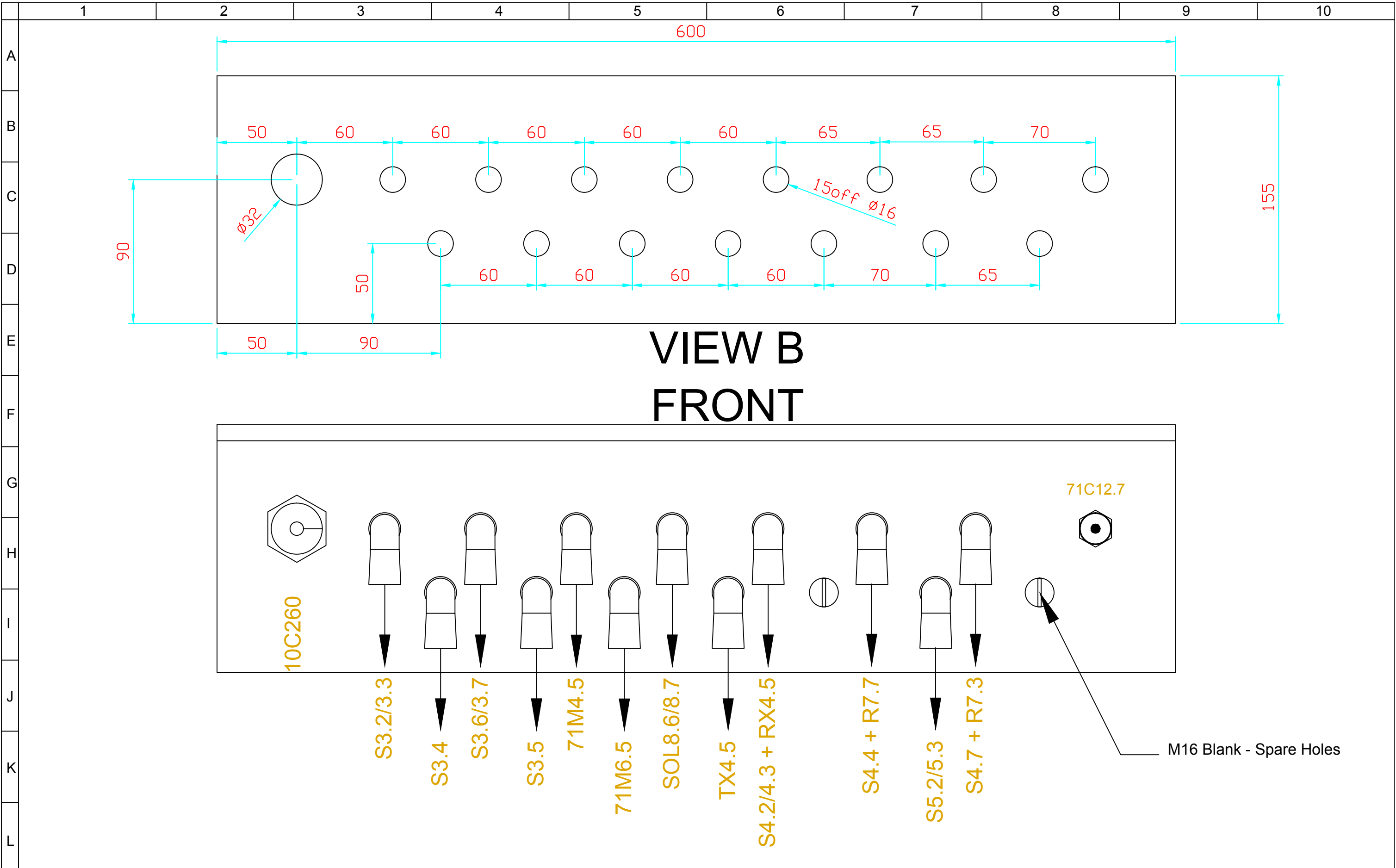
Rev: **ABCD**

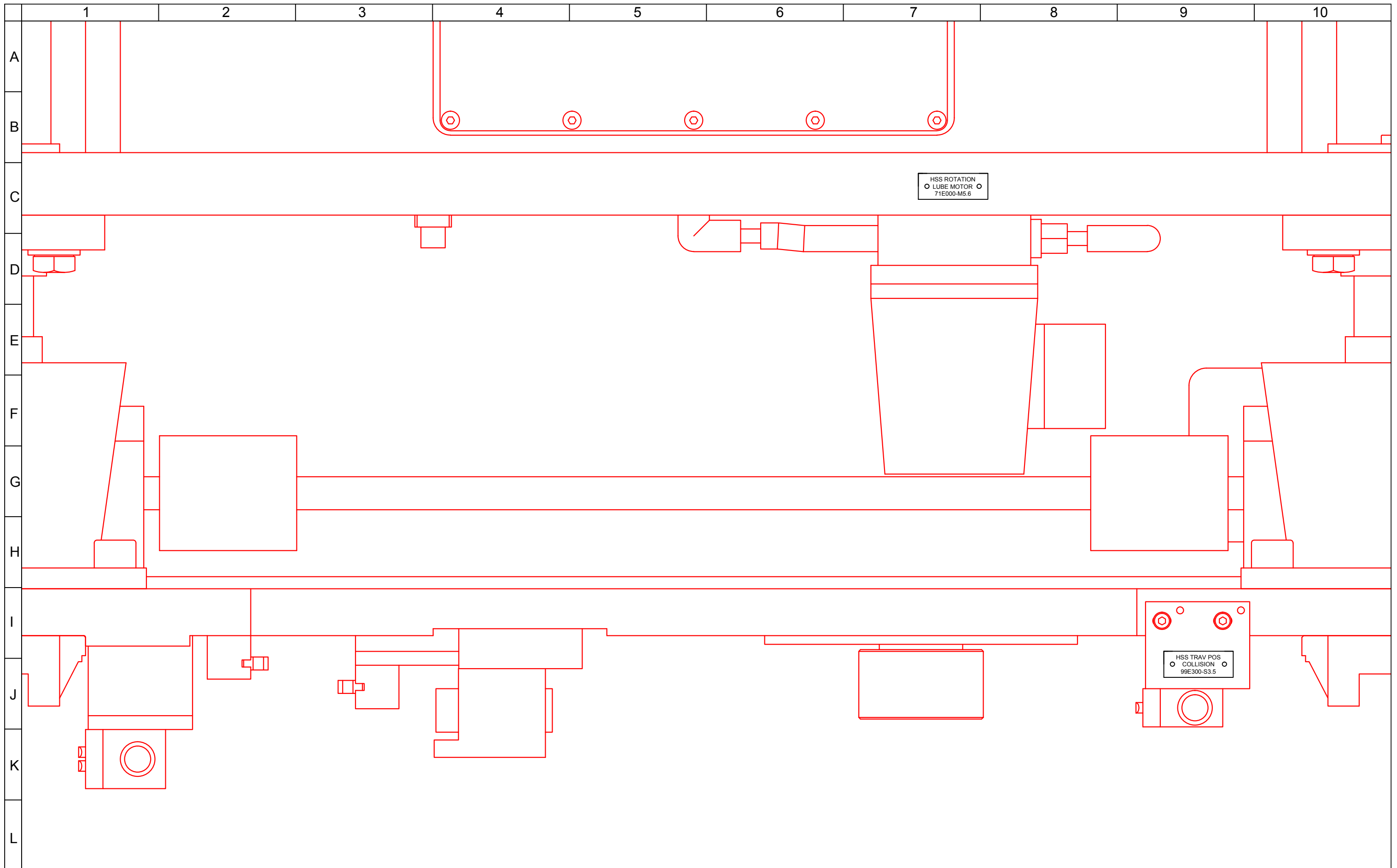
Customer Ref: \_\_\_\_\_

Page no: **3** of Pages **9**

Contract no: \_\_\_\_\_

ASSEMBLY REF: **V300 99 M300\_d**






**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

Confidential proprietary information of Sarclad Limited.  
 Copyright and design right - Sarclad Limited  
 This drawing and contents are the property of Sarclad Limited and must not be copied  
 or disclosed or used otherwise without the written consent of Sarclad Limited.

Title: **BASE MACCHINA ROTEX FERMISTE**  
 la disposizione centrale cabezal

Drawing no: **V300 99 M300**

Drawn by: **APS Jones**

Checked: \_\_\_\_\_

Approved: \_\_\_\_\_

Date: **14/06/2013**

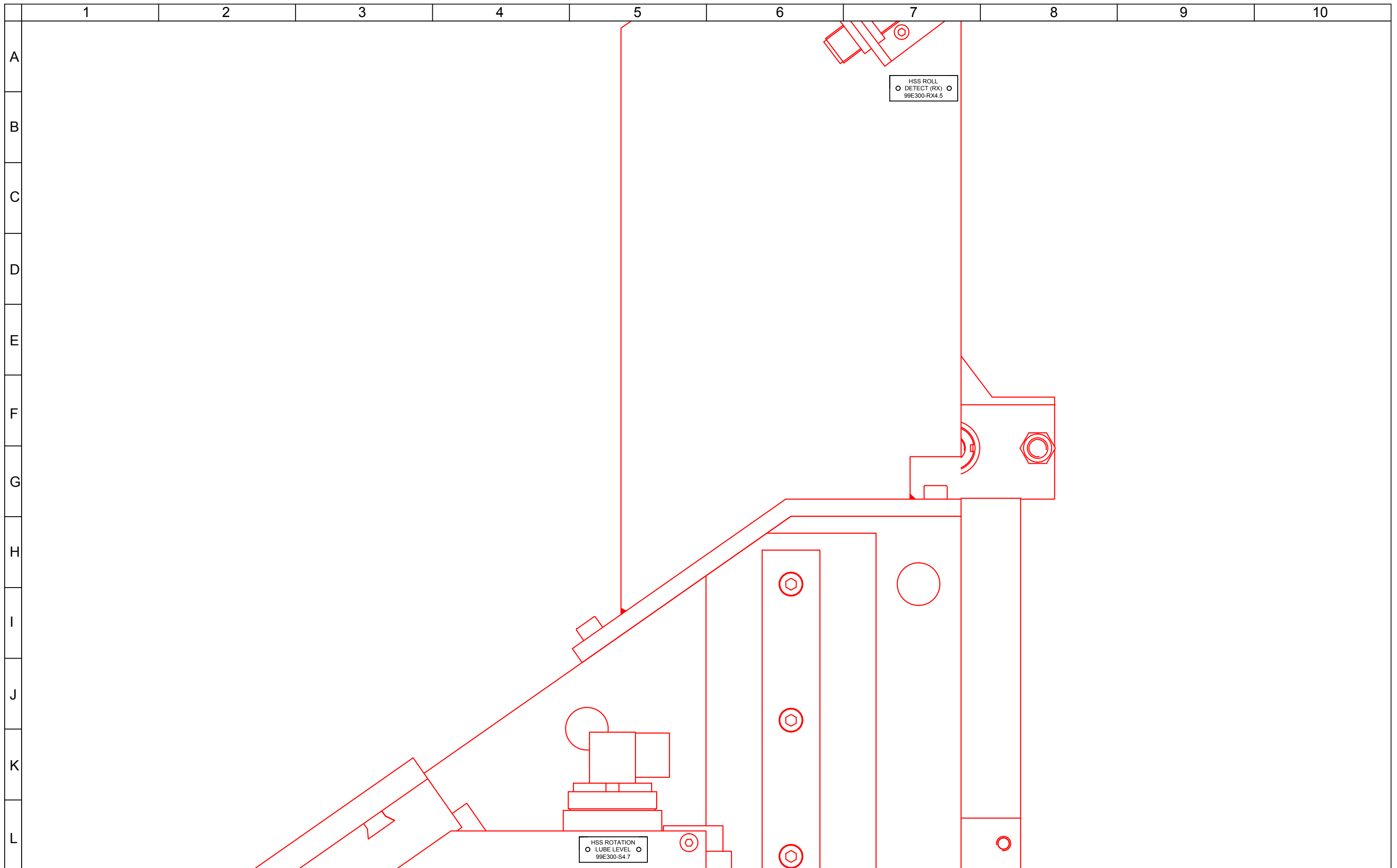
Rev: **ABCD**

Customer Ref: \_\_\_\_\_

Page no: **5** of Pages **9**

Contract no: \_\_\_\_\_

ASSEMBLY REF: **V300 99 M300\_d**



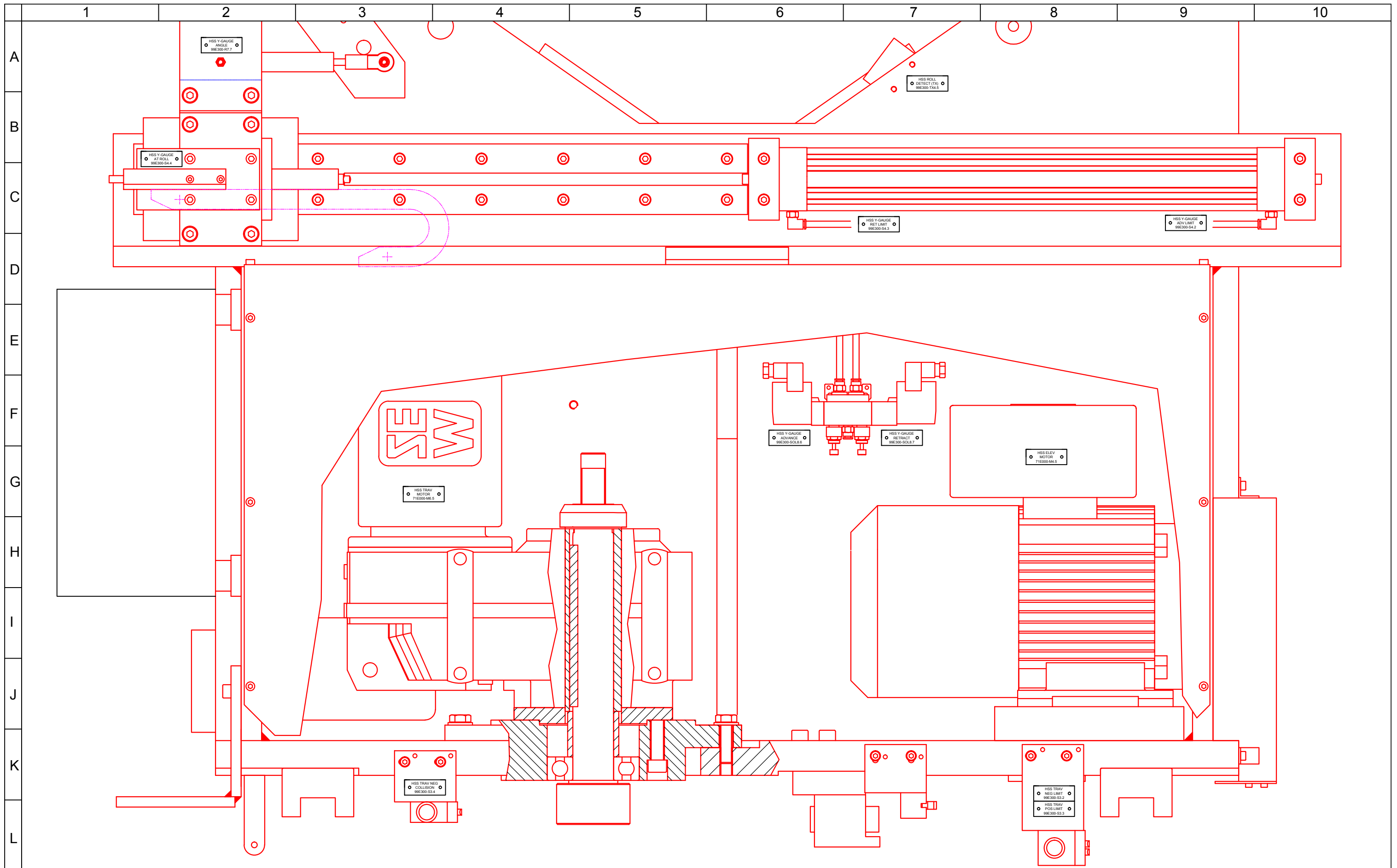

**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

Confidential proprietary information of Sarclad Limited.  
 Copyright and design right - Sarclad Limited  
 This drawing and contents are the property of Sarclad Limited and must not be copied  
 or disclosed or used otherwise without the written consent of Sarclad Limited.

Title: **BASE MACCHINA ROLTEX FERMISTE**  
 la disposizione generale  
 Drawing no: **V300 99 M300**

Title: **BASE MACCHINA ROLTEX FERMISTE**  
 la disposizione generale  
**V300 99 M300**

Drawn by: <b>APS Jones</b>	Date <b>14/06/2013</b>	Page no <b>6</b>	of Pages <b>9</b>
Checked	Rev <b>ABCD</b>	Contract no	
Approved	Customer Ref	ASSEMBLY REF <b>V300 99 M300_d</b>	




**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

Confidential proprietary information of Sarclad Limited.  
 Copyright and design right - Sarclad Limited  
 This drawing and contents are the property of Sarclad Limited and must not be copied  
 or disclosed or used otherwise without the written consent of Sarclad Limited.

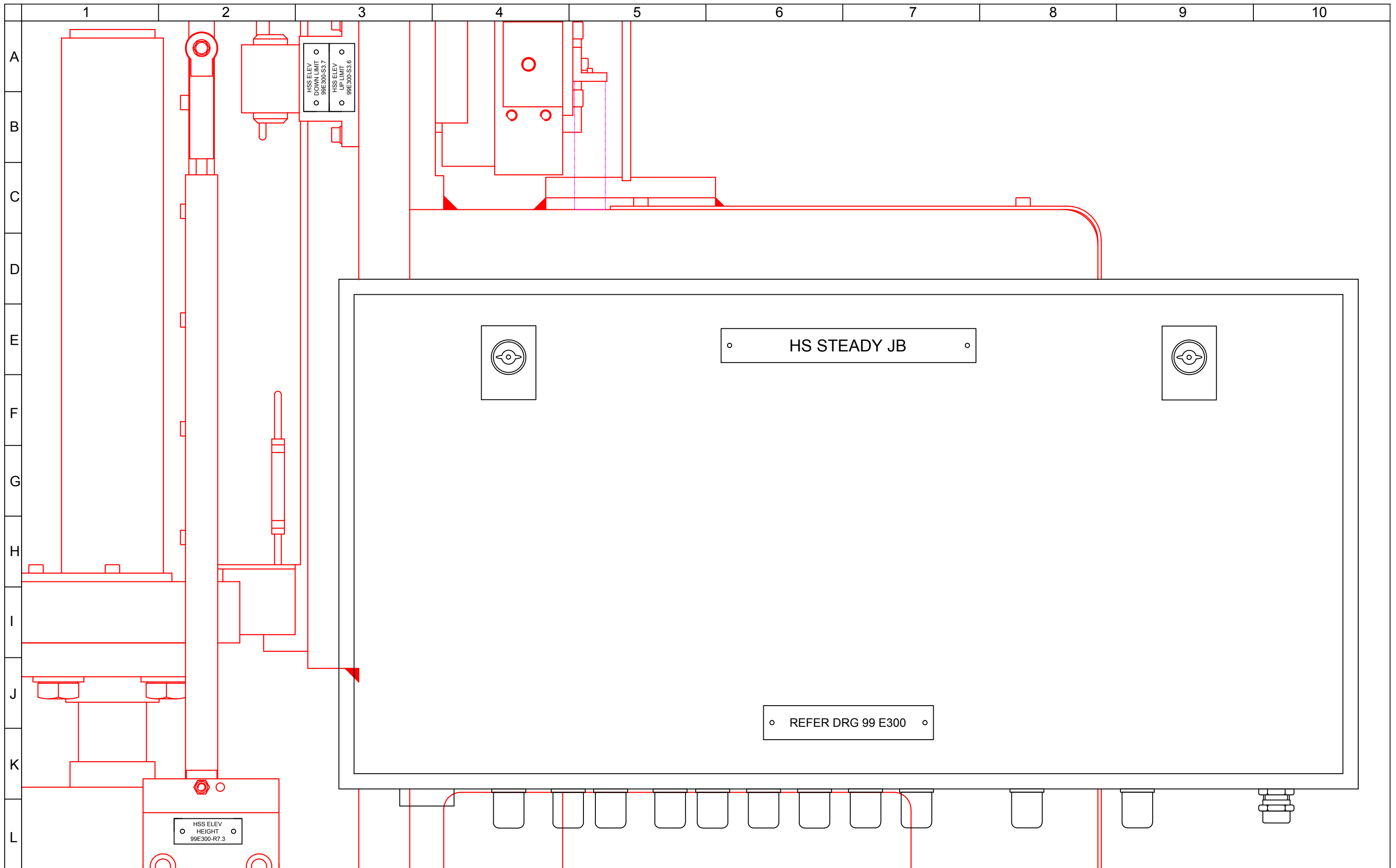
Title: **BASE MACCHINA ROLTEX FERMISTE**  
la disposizione centrale cabezal

Drawing no: **V300 99 M300**

Drawn by: **APS Jones**  
 Checked: \_\_\_\_\_  
 Approved: \_\_\_\_\_

Date: **14/06/2013**  
 Rev: **ABCD**  
 Customer Ref: \_\_\_\_\_

Page no: **7** of Pages **9**  
 Contract no: \_\_\_\_\_  
 ASSEMBLY REF: **V300 99 M300\_d**




**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

Confidential proprietary information of Sarclad Limited.  
 Copyright and design right - Sarclad Limited  
 This drawing and contents are the property of Sarclad Limited and must not be copied  
 or disclosed or used otherwise without the written consent of Sarclad Limited.

Title: **BASE MACCHINA ROLEX FERMISTE  
 la disposizione centrale cabezal**

Drawing no: **V300 99 M300**

Drawn by: **APS Jones**

Checked: \_\_\_\_\_

Approved: \_\_\_\_\_

Date: **14/06/2013**

Rev: **ABCD**

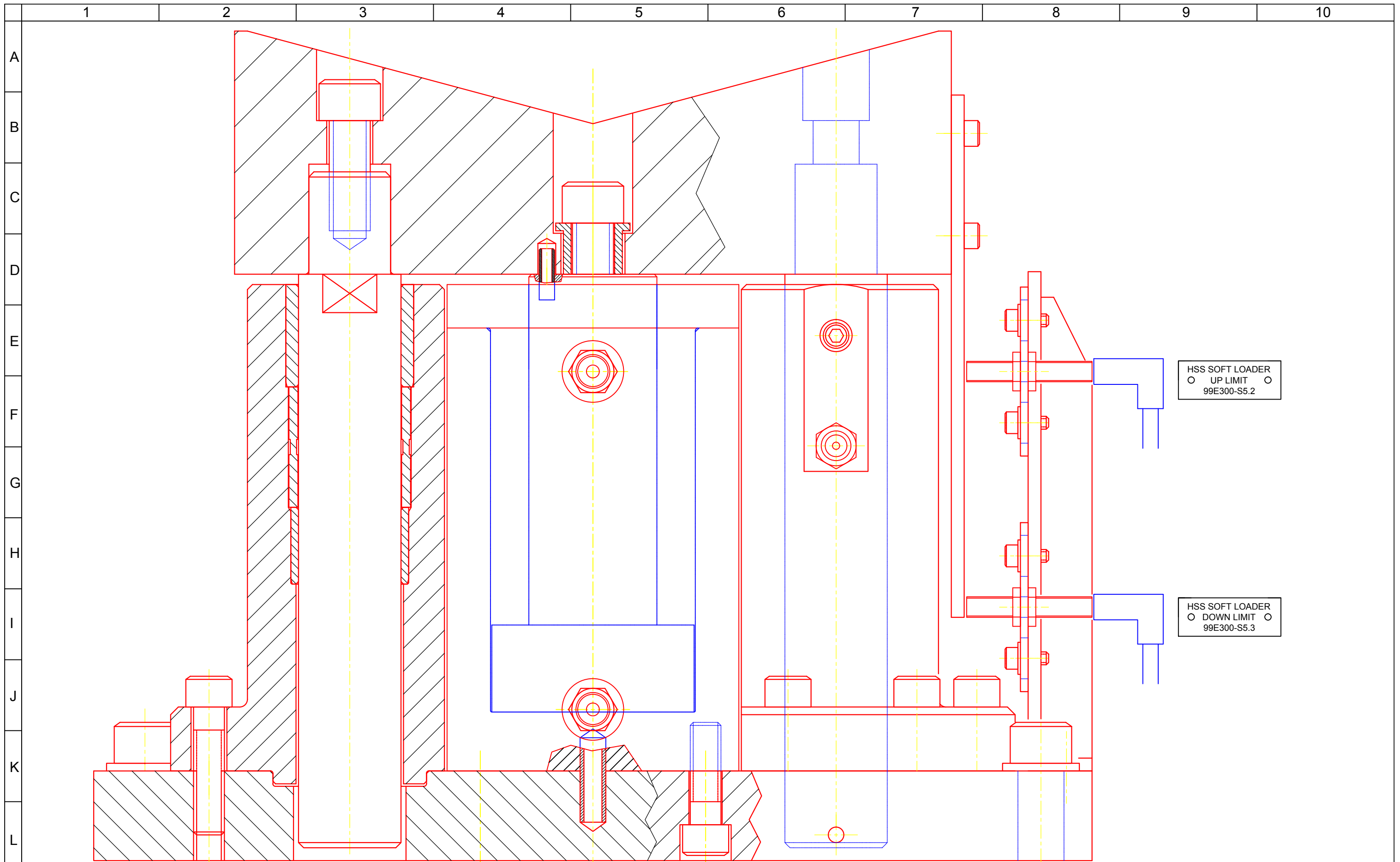
Customer Ref: \_\_\_\_\_

Page no: **8** of Pages **9**

Contract no: \_\_\_\_\_

ASSEMBLY REF: **V300 99 M300\_d**





**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

Confidential proprietary information of Sarclad Limited.  
 Copyright and design right - Sarclad Limited  
 This drawing and contents are the property of Sarclad Limited and must not be copied  
 or disclosed or used otherwise without the written consent of Sarclad Limited.

Title: **BASE MACCHINA ROLEX FERMO TESTA**  
 la disposizione centrale cabezal

Drawing no: **V300 99 M300**

Drawn by: **APS Jones**

Checked:

Approved:

Date: **14/06/2013**

Rev: **ABCD**


Customer Ref:

Page no: **9** of Pages: **9**

Contract no:

ASSEMBLY REF: **V300 99 M300\_d**

	1	2	3	4	5	6	7	8	9	10
A	Rev A: 15/06/2011 - MDW: New Drawing based upon V230 99 M300, same assembly with Siemens I/O, new switch references									
B	Rev B: 12/05/2012 - APSJ: Update I/O PSU base, TB1 & TB2 Updated, DC-DC Converter moved to PLC Din,									
C	06/06/2012 - TG: TX 4.5 & RX 4.5 changed over on assembly to suit the schematic. 02/07/2012 - APSJ: Updated switch labels and update assembly drawing									
D	Rev C: 31-01-2013 APSJ; Update of all machine base drawings									
E	20-05-2013 - APSJ; Added Spanish Translations									
F	Rev D: 14-06-2013 - TG; Italian Translations Added									
G										
H										
I										
J										
K										
L										

 <p><b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom</p> <p><small>Confidential proprietary information of Sarclad Limited. Copyright and design right - Sarclad Limited This drawing and contents are the property of Sarclad Limited and must not be copied or disclosed or used otherwise without the written consent of Sarclad Limited.</small></p>	<p>Title: <b>BASE MACCHINA PORTEX FERMISTE la disposizione centrale cabezal</b></p>				<p>Drawn by: <b>APS Jones</b></p>	<p>Date <b>14/06/2013</b></p>	<p>Page no <b>Revs</b></p> <p><b>9</b></p>
	<p>Drawing no: <b>V300 99 M300</b></p>				<p>Checked</p>	<p>Rev <b>ABCD</b></p>	<p>Contract no</p>
					<p>Approved</p>	<p>Customer Ref</p>	<p>ASSEMBLY REF <b>V300 99 M300_d</b></p>