	<b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom	<b>WIRE SIZE</b> <table style="font-size: small;"> <tr><td>1</td><td>&gt; 0.5sqmm</td><td>9</td><td>&gt; 16.0sqmm</td></tr> <tr><td>2</td><td>&gt; 0.75sqmm</td><td>10</td><td>&gt; 25.0sqmm</td></tr> <tr><td>3</td><td>&gt; 1.0sqmm</td><td>11</td><td>&gt; 50.0sqmm</td></tr> <tr><td>4</td><td>&gt; 1.5sqmm</td><td>12</td><td>&gt; 4 x 16/0.2 M12 PREMADE CABLE</td></tr> <tr><td>5</td><td>&gt; 2.5sqmm</td><td>13</td><td>&gt; 8 x 16/0.2 M12 PREMADE CABLE</td></tr> <tr><td>6</td><td>&gt; 4.0sqmm</td><td></td><td></td></tr> <tr><td>7</td><td>&gt; 6.0sqmm</td><td></td><td></td></tr> <tr><td>8</td><td>&gt; 10.0sqmm</td><td></td><td></td></tr> </table>	1	> 0.5sqmm	9	> 16.0sqmm	2	> 0.75sqmm	10	> 25.0sqmm	3	> 1.0sqmm	11	> 50.0sqmm	4	> 1.5sqmm	12	> 4 x 16/0.2 M12 PREMADE CABLE	5	> 2.5sqmm	13	> 8 x 16/0.2 M12 PREMADE CABLE	6	> 4.0sqmm			7	> 6.0sqmm			8	> 10.0sqmm			<b>UNLESS SPECIFIED</b> <b>WIRE COLOUR(IEC60757)</b> BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL	<b>Title:</b> BASE MACCHINARI... esquer... <b>Drawing no:</b> <h2 style="text-align: center;">V300 99 E500</h2>	<b>Drawn by:</b> APS Jones	<b>Date:</b> 14/06/2013	<b>Page no</b> of Pages 1 2
	1	> 0.5sqmm	9	> 16.0sqmm																																			
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				<b>Checked:</b>		<b>Rev</b> 10/11/11 15/05/12 31/01/13 14/06/13 <div style="font-size: 2em; font-weight: bold; text-align: center;">ABCTG</div>		<b>Contract no</b>																															
				<b>Approved:</b>		<b>Customer Ref</b>		<b>ASSEMBLY REF</b> V300 99 E500_d																															

SADDLE MOTOR 71E000-M8.2

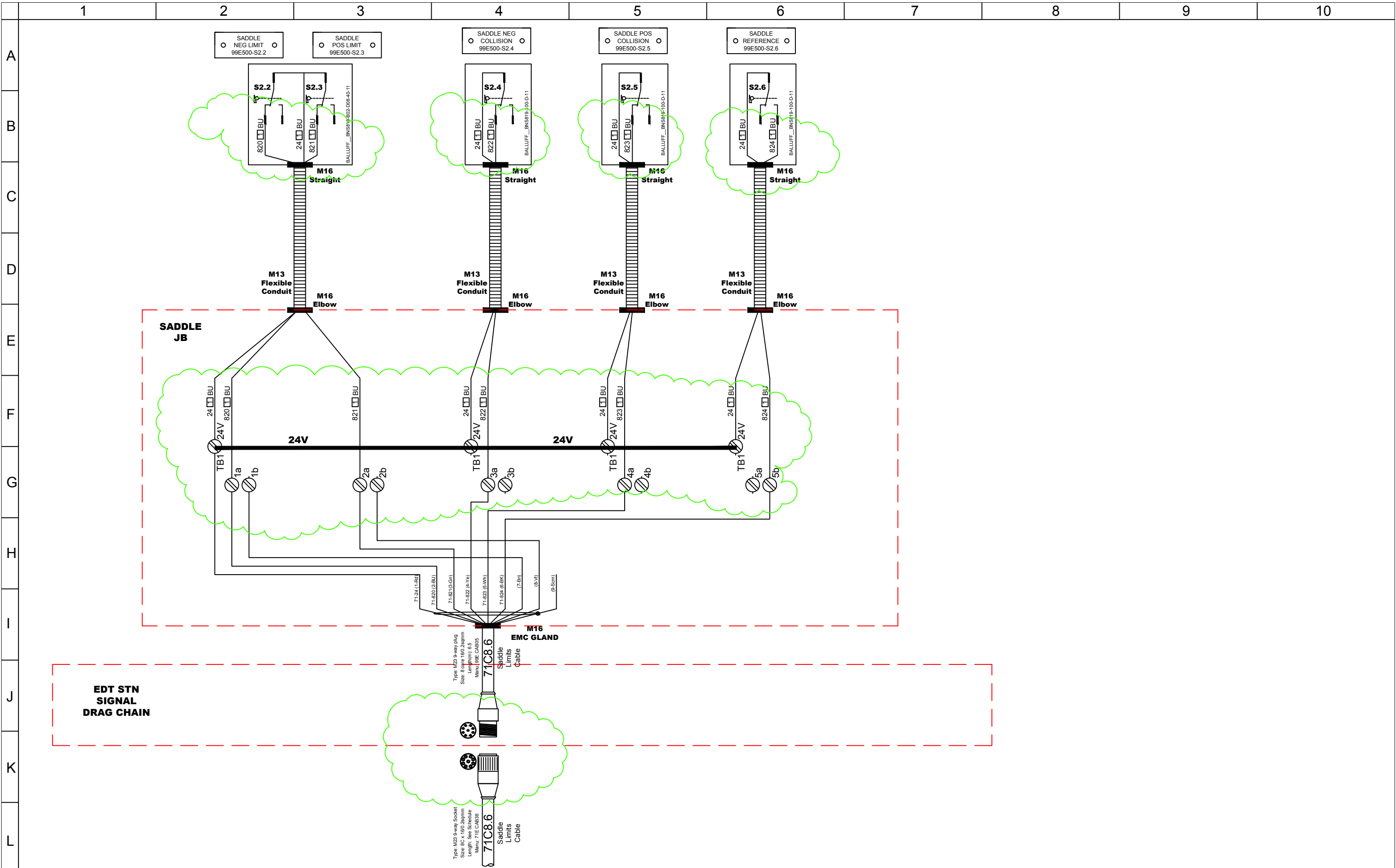
71C8.2 Saddle Motor Supply

71C8.3 Saddle Motor Encoder

**M8.2**  
 3AC 380-480V/ 50-60Hz  
 4kW  
 SPINDLE MOTOR  
 PP02953

FEEDBACK UNIT

**EDT STATION  
 SIGNAL  
 DRAG CHAIN**



**Sarclad Limited**  
 Advanced Manufacturing Park,  
 Whittle Way,  
 Rotherham, S60 5BL  
 United Kingdom

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WIRE SIZE		UNLESS SPECIFIED		WIRE COLOUR (IEC60757)	
1	> 0.5sqmm	9	> 16.0sqmm	BLACK	= BK
2	> 0.75sqmm	10	> 25.0sqmm	BROWN	= BN
3	> 1.0sqmm	11	> 50.0sqmm	RED	= RD
4	> 1.5sqmm	12	> 4 x 16/0.2 M12 PREMADE CABLE	ORANGE	= OG
5	> 2.5sqmm	13	> 8 x 16/0.2 M12 PREMADE CABLE	YELLOW	= YE
6	> 4.0sqmm			GREEN	= GN
7	> 6.0sqmm			BLUE	= BU
8	> 10.0sqmm			VIOLET	= VT
				GREY	= GY
				WHITE	= WH
				PINK	= PK
				TURQUOISE	= TQ
				CLEAR	= CL

Title: **BASE MACCHINARIOLA S.p.A. S.p.A.**  
**esquerre S.p.A. S.p.A. S.p.A. S.p.A.**

Drawing no: **V300 99 E500**

Drawn by: <b>APS Jones</b>	Date <b>14/06/2013</b>	Page no <b>2</b>	of Pages <b>2</b>
Checked	Rev <b>ABCTG</b>	Contract no	
Approved	Customer Ref	ASSEMBLY REF <b>V300 99 E500_d</b>	

	1	2	3	4	5	6	7	8	9	10
A	Rev A: 10/11/2011 Based on V200 99 E500 with Siemens motor									
B	Rev B: 15/05/2012 Updated Motor description and 71C8.6 cable type									
C	Remove drag chain cable for motor power Remove unused limits switch wiring									
D	08-11-2012 - TG; Cable colour abbreviations changed to IEC60757									
E	Rev C: 31-01-2013 APSJ; Update of all machine base drawings, added revision page 20-05-2013 - APSJ; Added Spanish Translations									
F	Rev D: 14-06-2013 - TG; Italian Translation Added									
G										
H										
I										
J										
K										
L										

 <p><b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom</p> <p><small>Confidential proprietary information of Sarclad Limited. Copyright and design right - Sarclad Limited This drawing and contents are the property of Sarclad Limited and must not be copied or disclosed or used otherwise without the written consent of Sarclad Limited.</small></p>	<p>WIRE SIZE UNLESS SPECIFIED</p> <table border="0"> <tr> <td>1 &gt; 0.5sqmm</td> <td>9 &gt; 16.0sqmm</td> </tr> <tr> <td>2 &gt; 0.75sqmm</td> <td>10 &gt; 25.0sqmm</td> </tr> <tr> <td>3 &gt; 1.0sqmm</td> <td>11 &gt; 50.0sqmm</td> </tr> <tr> <td>4 &gt; 1.5sqmm</td> <td>12 &gt; 4 x 16/0.2 M12 PREMADE CABLE</td> </tr> <tr> <td>5 &gt; 2.5sqmm</td> <td>13 &gt; 8 x 16/0.2 M12 PREMADE CABLE</td> </tr> <tr> <td>6 &gt; 4.0sqmm</td> <td></td> </tr> <tr> <td>7 &gt; 6.0sqmm</td> <td></td> </tr> <tr> <td>8 &gt; 10.0sqmm</td> <td></td> </tr> </table>	1 > 0.5sqmm	9 > 16.0sqmm	2 > 0.75sqmm	10 > 25.0sqmm	3 > 1.0sqmm	11 > 50.0sqmm	4 > 1.5sqmm	12 > 4 x 16/0.2 M12 PREMADE CABLE	5 > 2.5sqmm	13 > 8 x 16/0.2 M12 PREMADE CABLE	6 > 4.0sqmm		7 > 6.0sqmm		8 > 10.0sqmm		<p>WIRE COLOUR(IEC60757)</p> <p>BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL</p>	<p>Title: <b>BASE MACCHINARI DUE TESTE A SINISTRA</b> <b>esquerda e SINISTRA</b></p>	<p>Drawn by: APS Jones</p>	<p>Date: 14/06/2013</p>	<p>Page no: Revs 2</p>
		1 > 0.5sqmm	9 > 16.0sqmm																			
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