

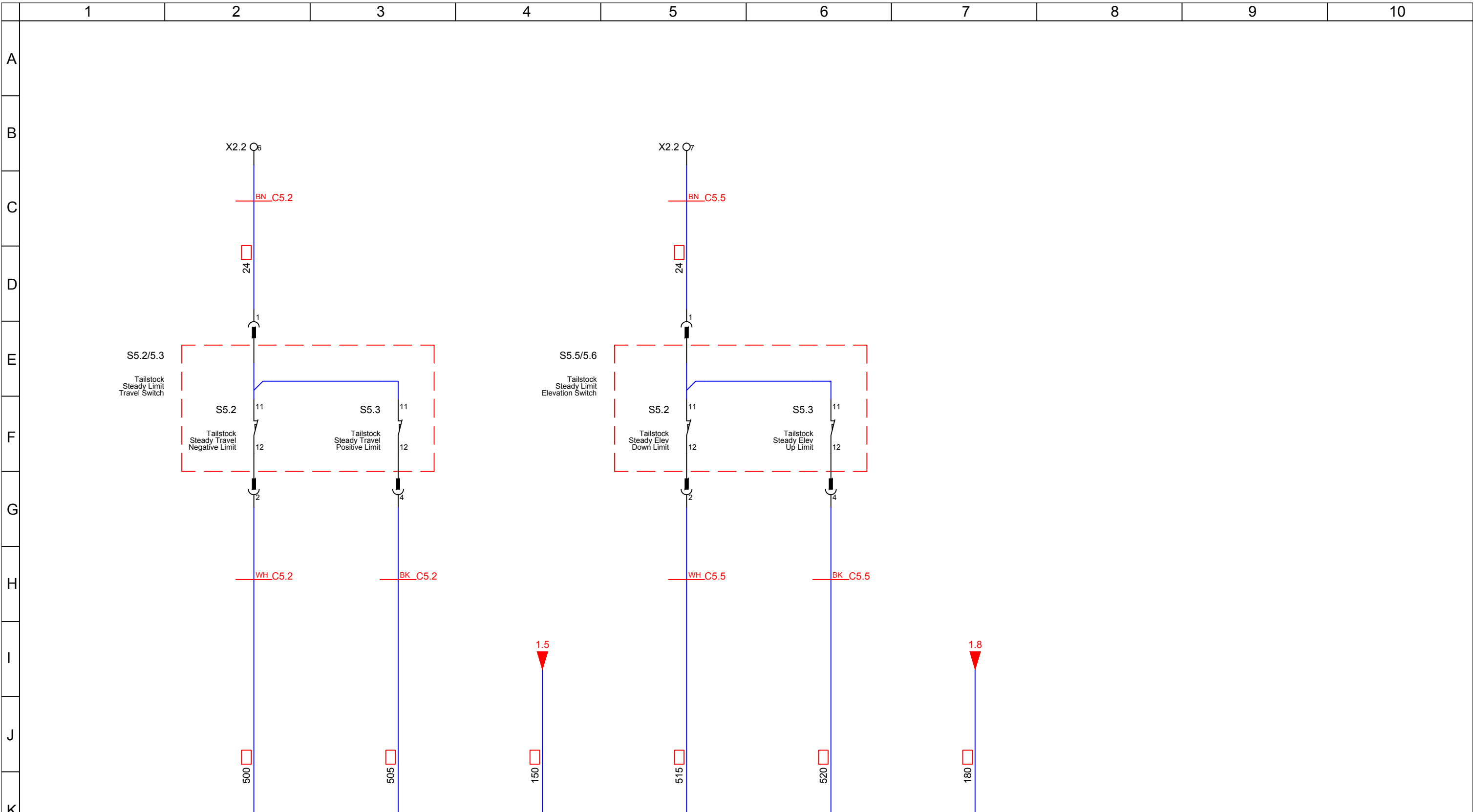
 <p><b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom</p> <p><small>Confidential proprietary information of Sarclad Limited. Copyright and design right - Sarclad Limited This drawing and contents are the property of Sarclad Limited and must not be copied or disclosed or used otherwise without the written consent of Sarclad Limited.</small></p>	<p><b>WIRE SIZE</b></p> <table border="0"> <tr> <td>1 &gt; 0.5sqmm</td> <td>9 &gt; 16.0sqmm</td> </tr> <tr> <td>2 &gt; 0.75sqmm</td> <td>10 &gt; 25.0sqmm</td> </tr> <tr> <td>3 &gt; 1.0sqmm</td> <td>11 &gt; 50.0sqmm</td> </tr> <tr> <td>4 &gt; 1.5sqmm</td> <td>12 &gt; 5C x 16/0.2 M12 PREMADE CABLE</td> </tr> <tr> <td>5 &gt; 2.5sqmm</td> <td>13 &gt; 3 x 16/0.2 PREMADE CABLE</td> </tr> <tr> <td>6 &gt; 4.0sqmm</td> <td></td> </tr> <tr> <td>7 &gt; 6.0sqmm</td> <td></td> </tr> <tr> <td>8 &gt; 10.0sqmm</td> <td></td> </tr> </table> <p>UNLESS SPECIFIED</p>	1 > 0.5sqmm	9 > 16.0sqmm	2 > 0.75sqmm	10 > 25.0sqmm	3 > 1.0sqmm	11 > 50.0sqmm	4 > 1.5sqmm	12 > 5C x 16/0.2 M12 PREMADE CABLE	5 > 2.5sqmm	13 > 3 x 16/0.2 PREMADE CABLE	6 > 4.0sqmm		7 > 6.0sqmm		8 > 10.0sqmm		<p><b>WIRE COLOUR</b></p> <p>BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL</p>	<p>Title: <b>Rolltex Machine Base - Tailstock Steady Electrical Diagram</b></p> <p>Drawing no: <b>V400 99 E400</b></p>	<p>Drawn by: <b>TG</b></p> <p>Checked:</p> <p>Approved:</p>	<p>Date: <b>21/02/2014</b></p> <p>Rev: <b>1.3</b> (18/06/2014)</p> <p>Customer Ref:</p>	<p>Page no: <b>2</b> of Pages <b>16</b></p> <p>Contract no:</p> <p>ASSEMBLY REF: <b>V400 99 E400</b></p>
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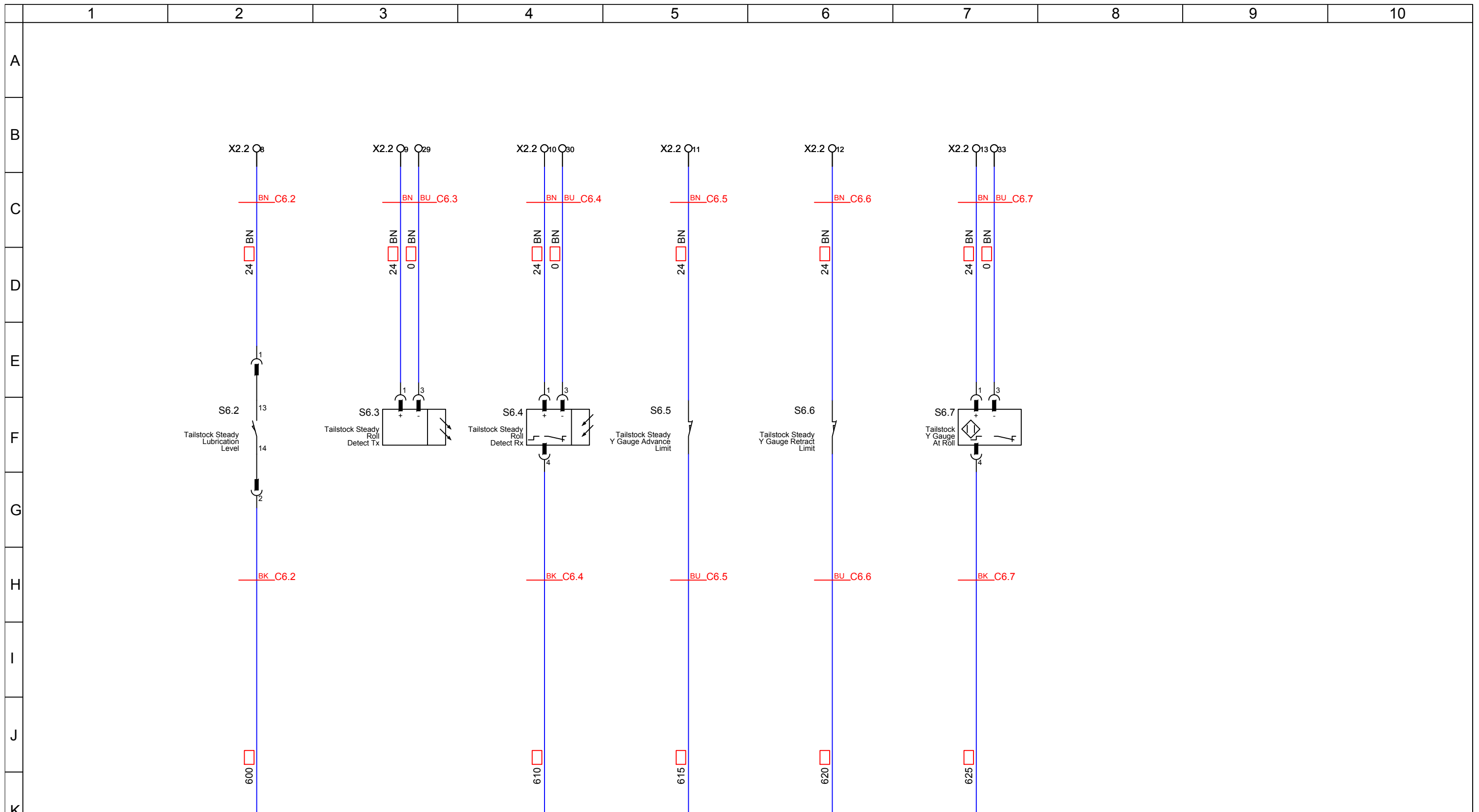
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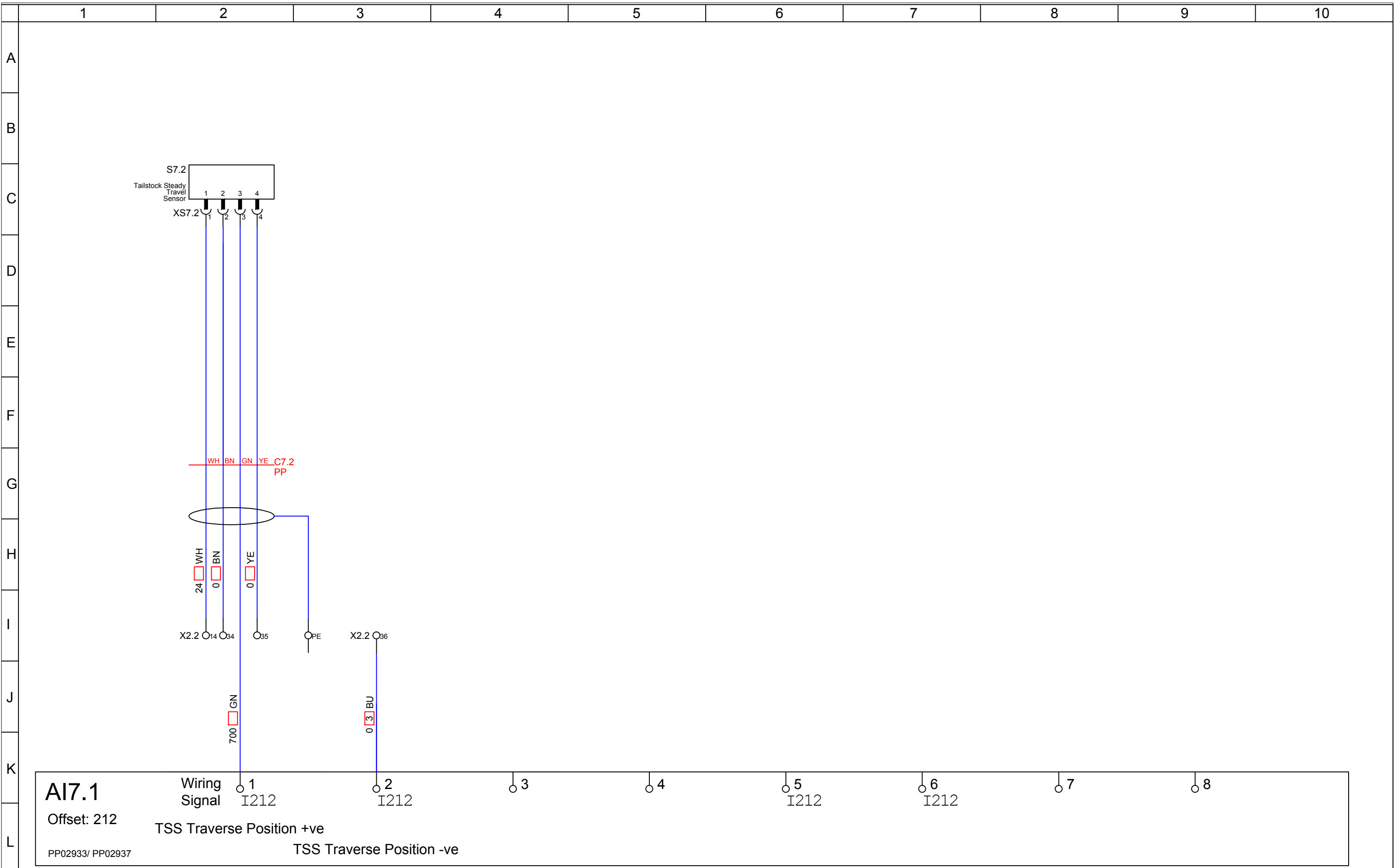
DI5.1 Offset: 55 PP02933/PP02935	Wiring Signal	1 I55.0	5 I55.1	2 I55.2	6 I55.3	3 I55.4	7 I55.5	4 I55.6	8 I55.7
		S5.2_TSS_Travel_NegativeLimit	S5.2_TSS_Travel_DriveReady	S5.3_TSS_Elev_UpLimit	S5.2_TSS_Elev_DownLimit	S5.2_TSS_Elev_DriveReady	Spare_I55.6	Spare_I55.7	

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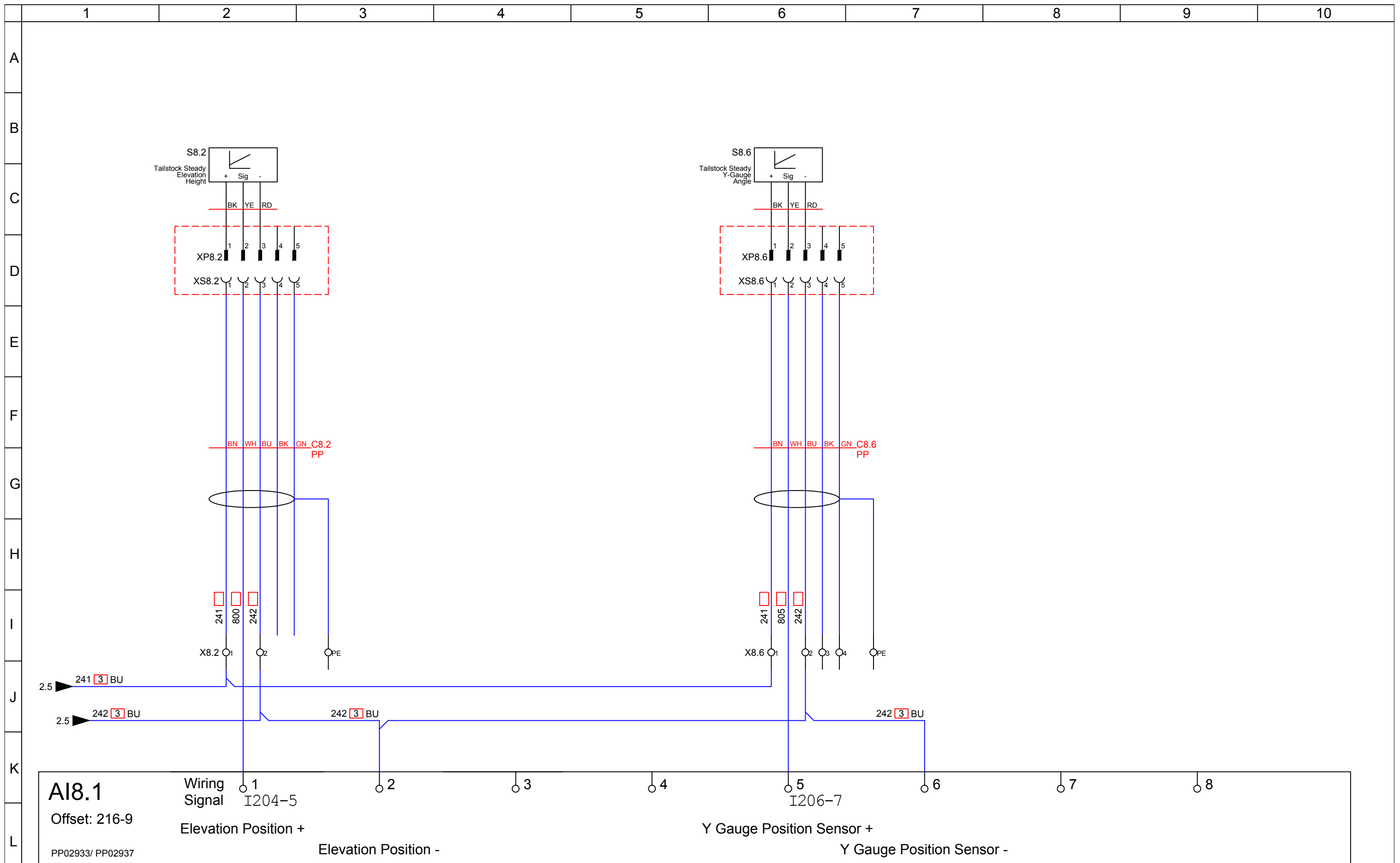
DI6.1 Offset: 56 PP02933/PP02935	Wiring Signal	1 I56.0	5 I56.1	2 I56.2	6 I56.3	3 I56.4	7 I56.5	4 I56.6	8 I56.7
	S6.2_TSS_Above_Lubrication_Level	Spare_I56.1	S6.4_TSS_No_Roll_DetectRx	S6.5_TSS_YGauge_Advance	S6.6_TSS_YGauge_Retract	S6.7_TSS_YGauge_AtRoll	Spare_I56.6	Spare_I56.7	


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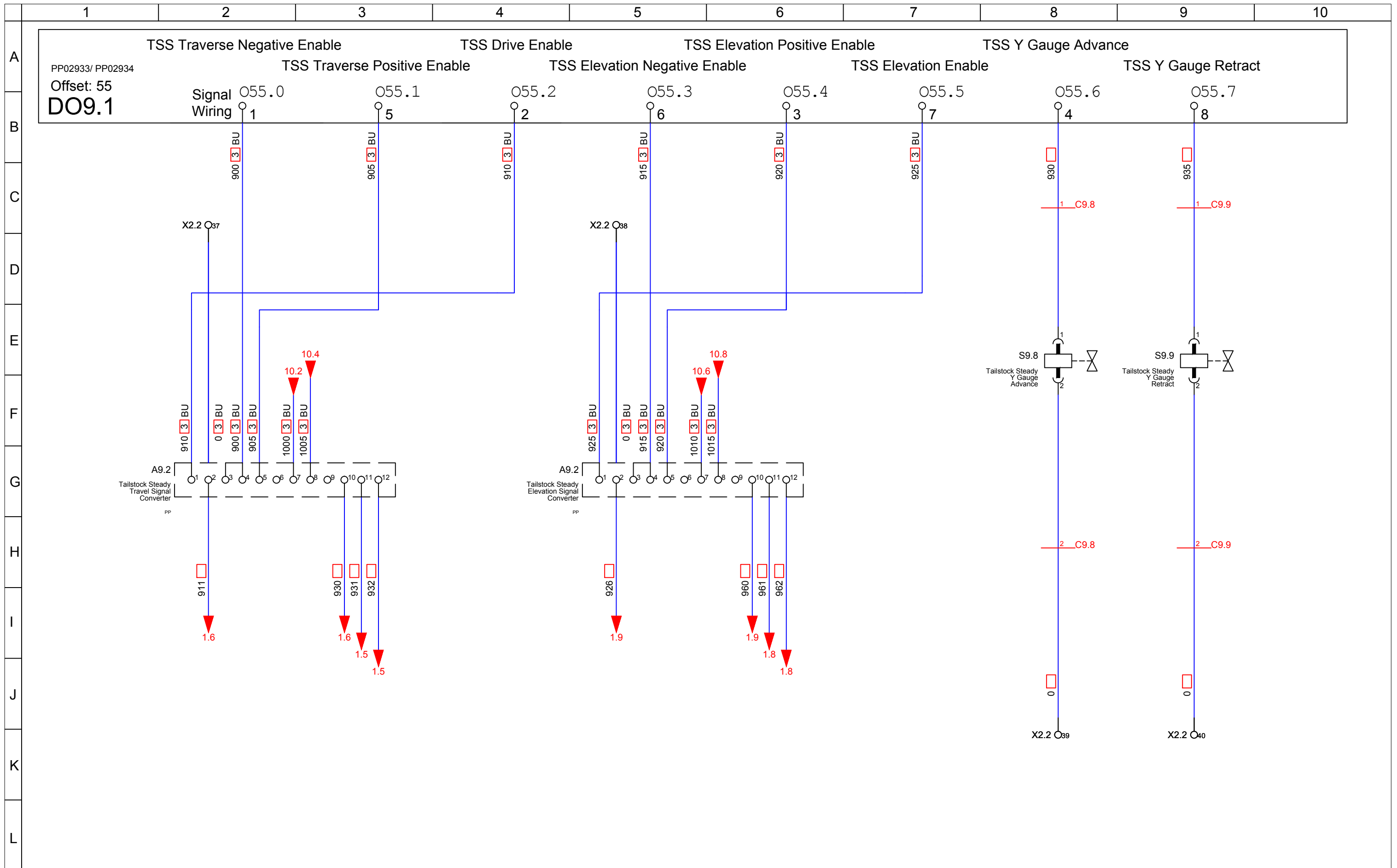
AI7.1 Offset: 212 PP02933/ PP02937	Wiring Signal	1	2	3	4	5	6	7	8
		I212	I212			I212	I212		
		TSS Traverse Position +ve	TSS Traverse Position -ve						


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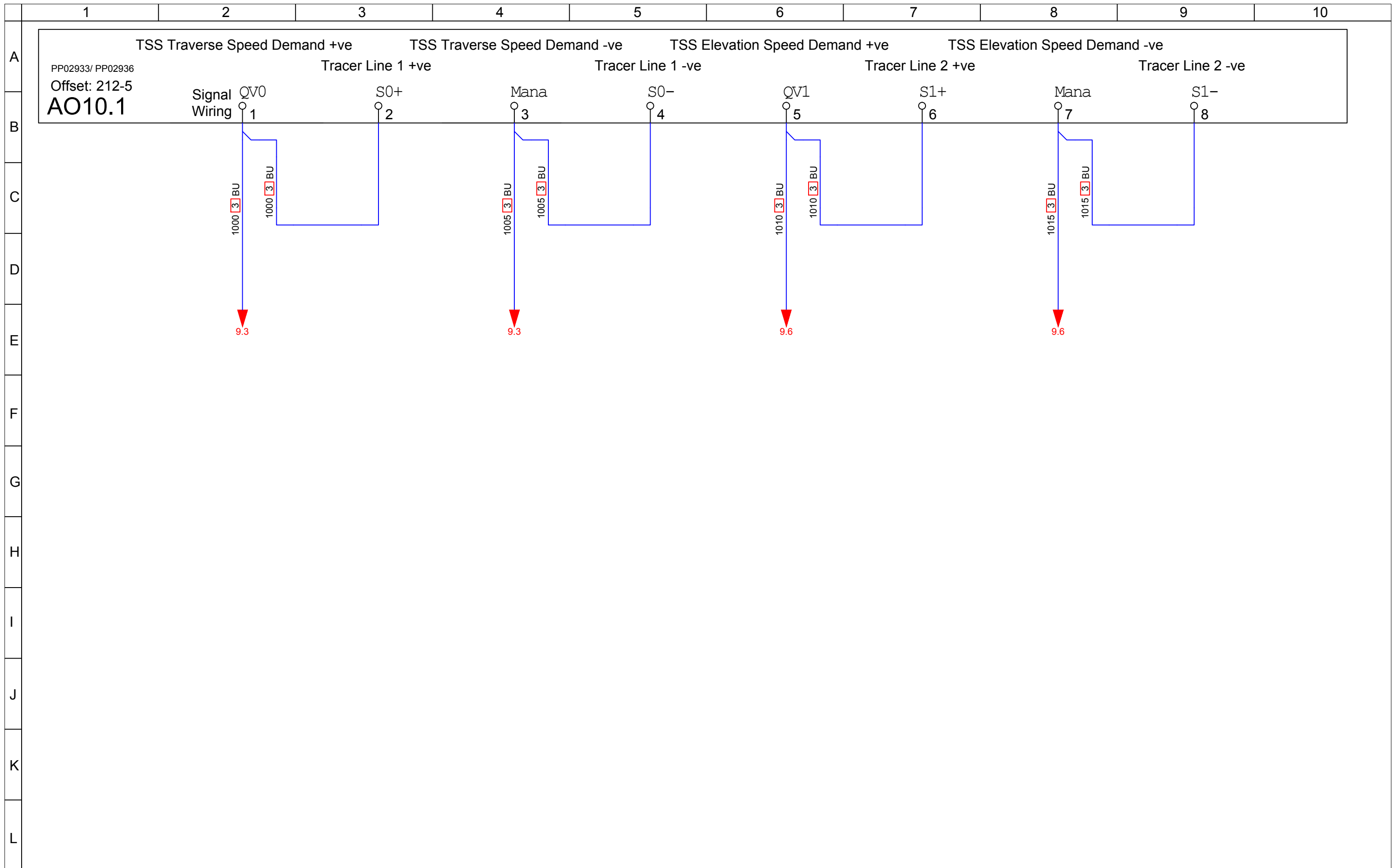



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<p><b>AI8.1</b> Offset: 216-9 PP02933/ PP02937</p>				<p>Wiring Signal</p> <p>Elevation Position +</p> <p>Elevation Position -</p>		<p>Y Gauge Position Sensor +</p> <p>Y Gauge Position Sensor -</p>																
<p>1 2 3 4 5 6 7 8</p>				<p>1 2 3 4 5 6 7 8</p>		<p>1 2 3 4 5 6 7 8</p>																

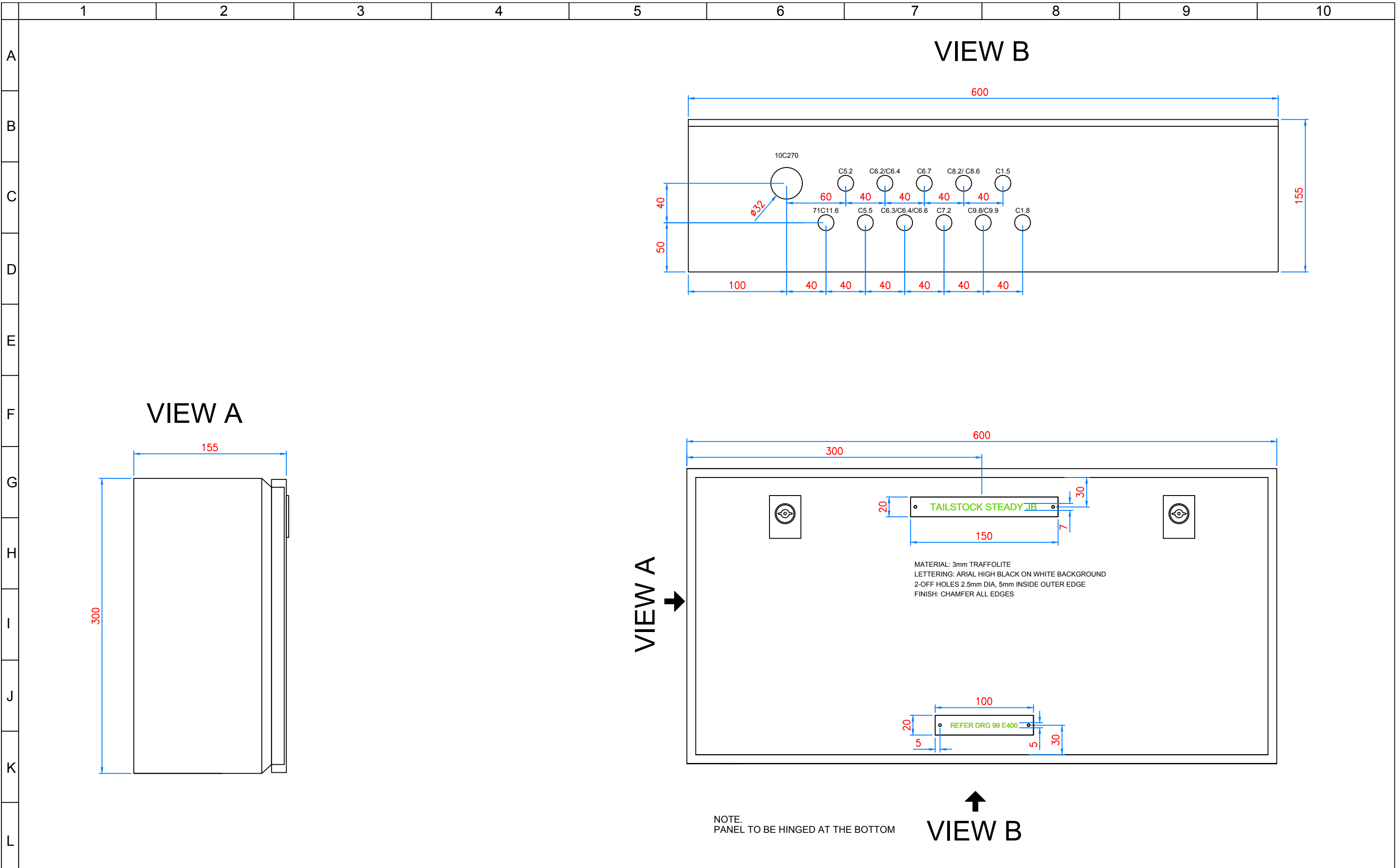





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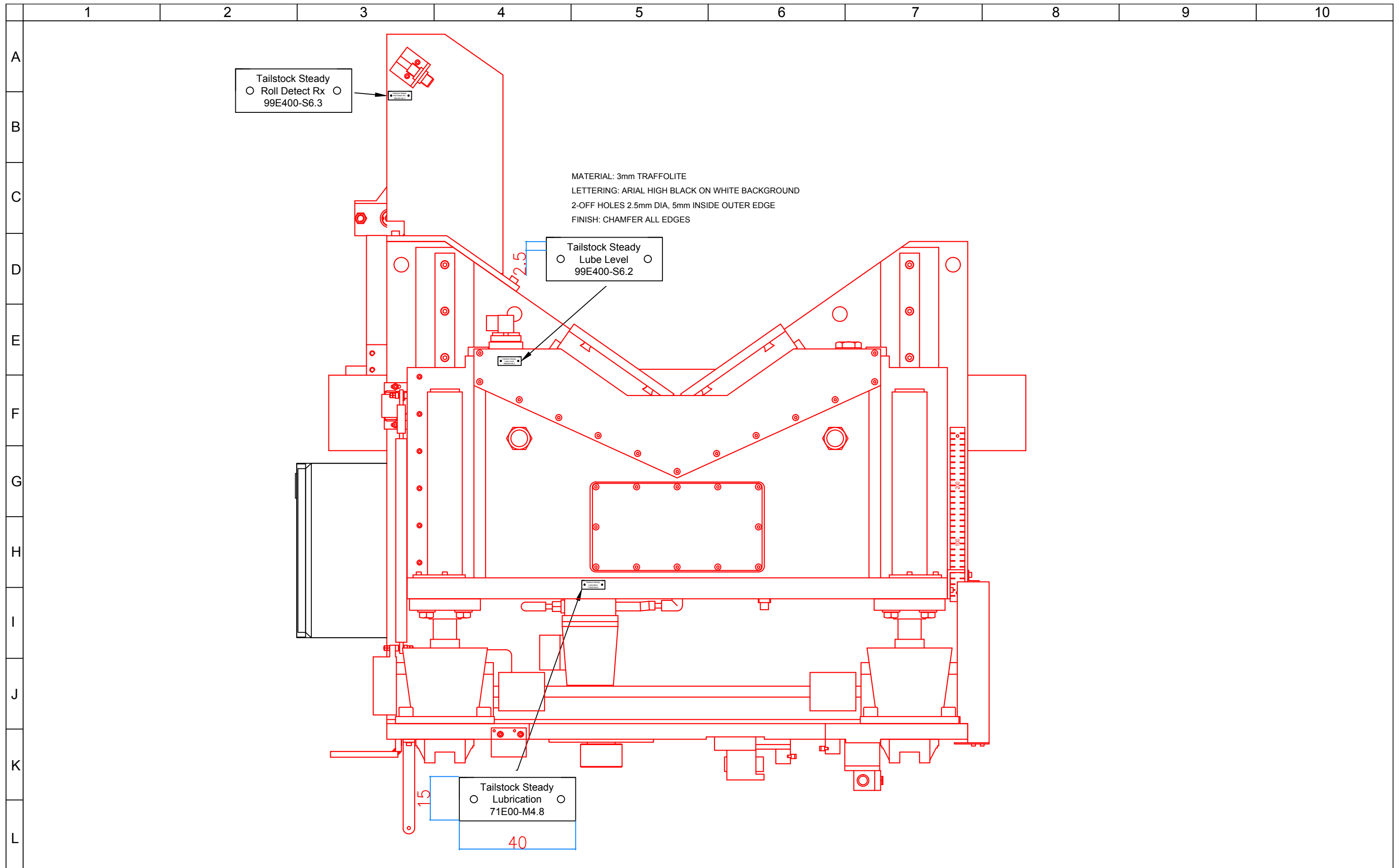



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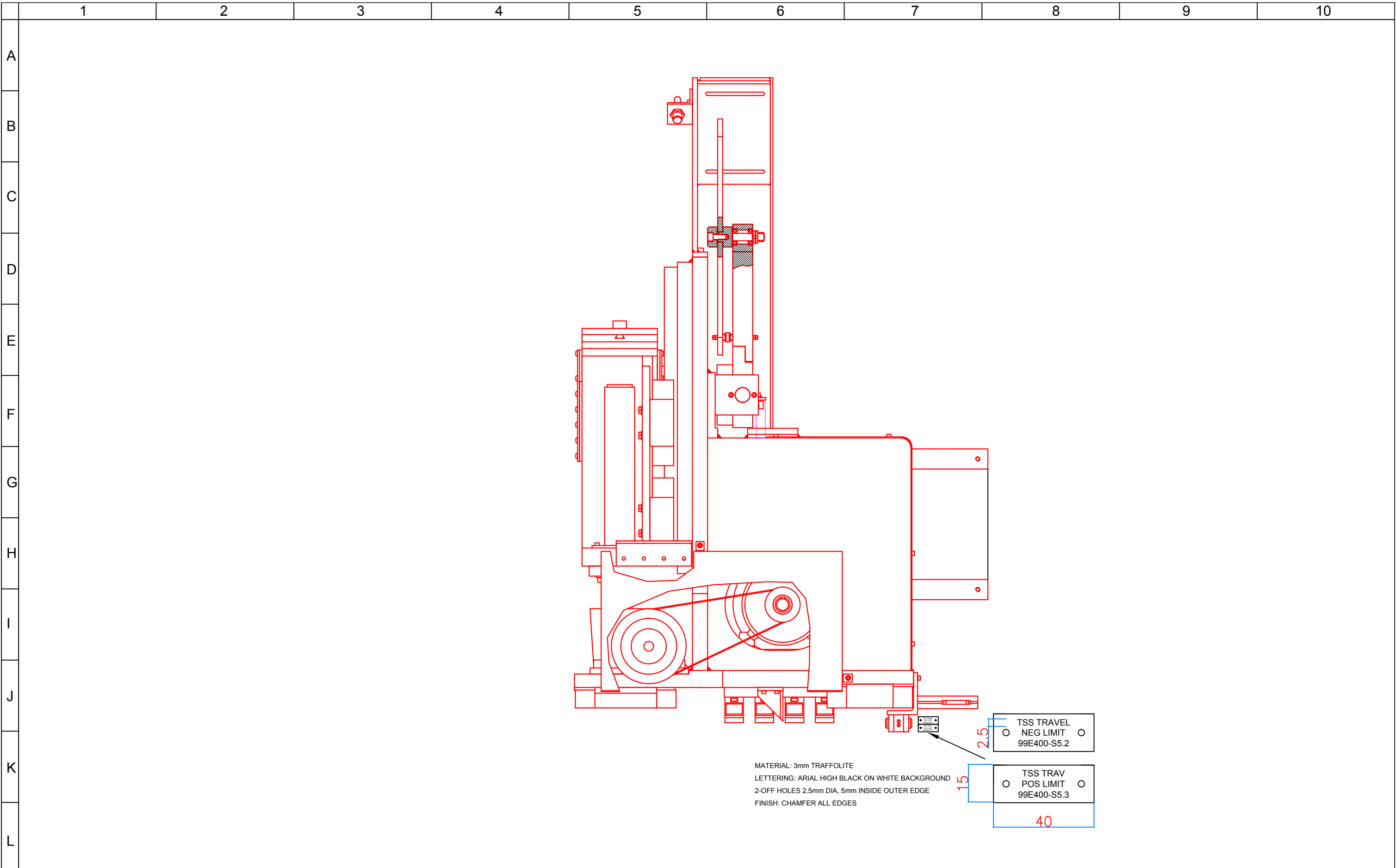



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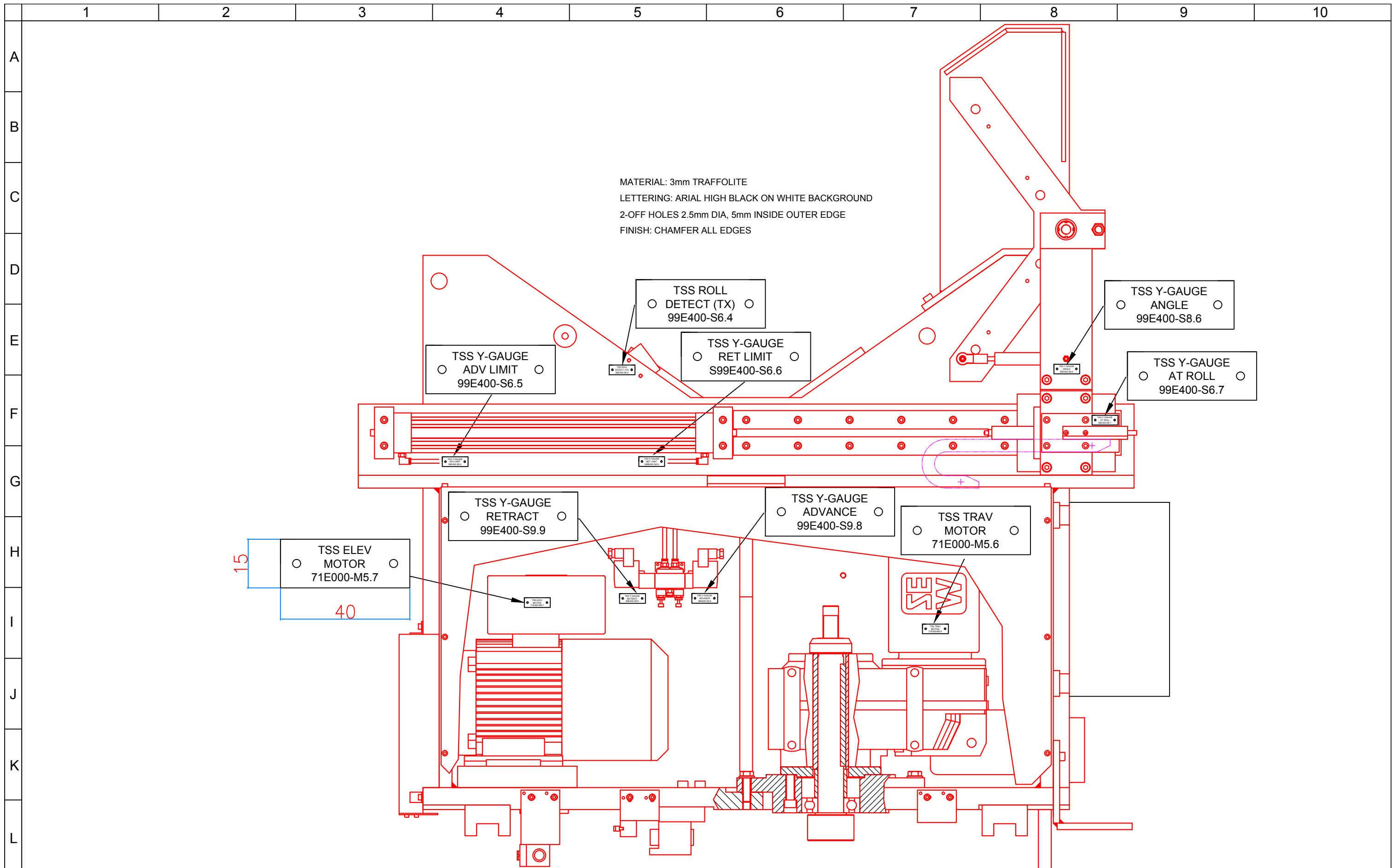





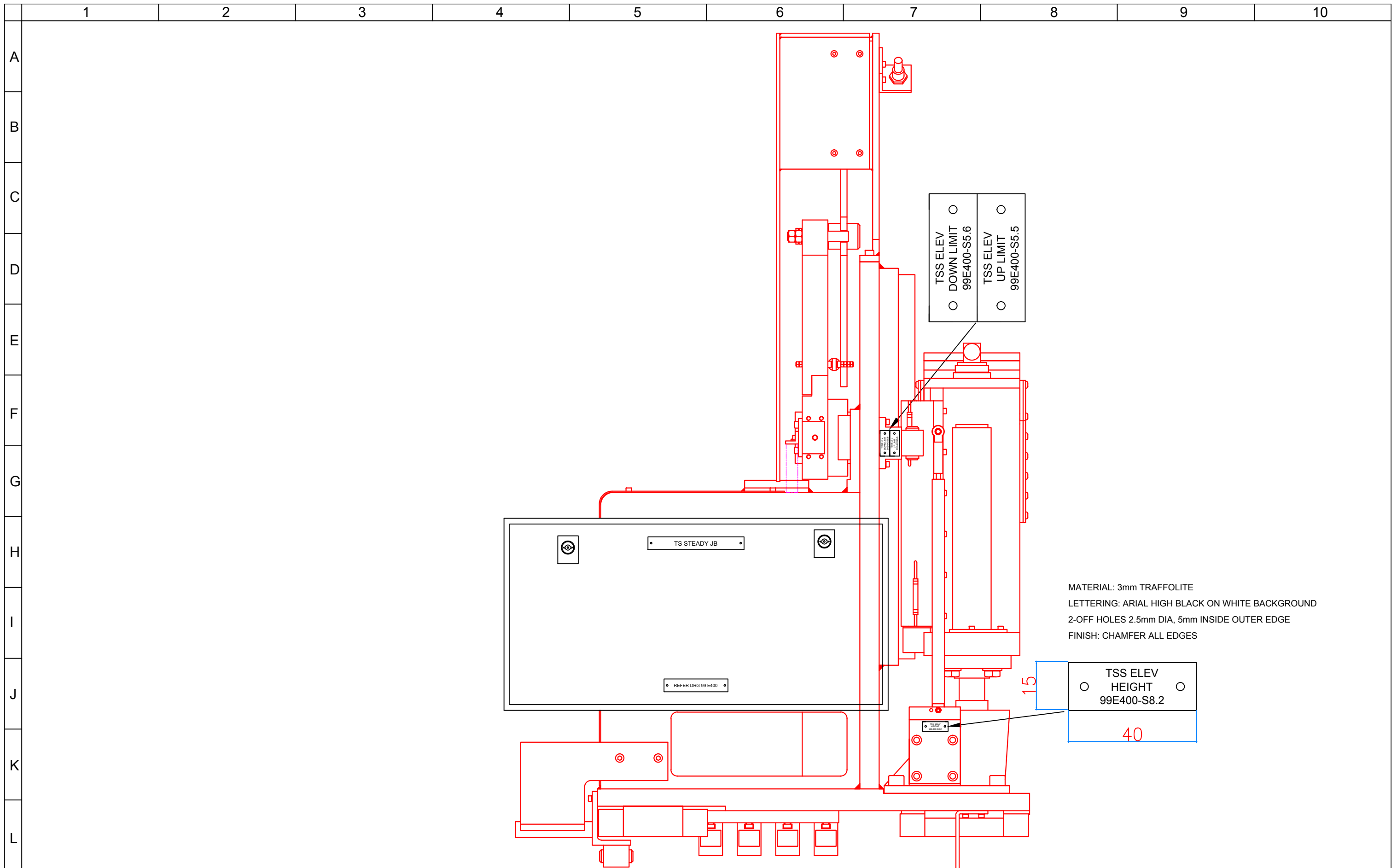
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MATERIAL: 3mm TRAFFOLITE  
 LETTERING: ARIAL HIGH BLACK ON WHITE BACKGROUND  
 2-OFF HOLES 2.5mm DIA, 5mm INSIDE OUTER EDGE  
 FINISH: CHAMFER ALL EDGES

	<b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom	<b>WIRE SIZE</b> 11 > 0.5sqmm    9 > 16.0sqmm 12 > 0.75sqmm    10 > 25.0sqmm 13 > 1.0sqmm    11 > 50.0sqmm 14 > 1.5sqmm    12 > 5C x 16/0.2 M12 PREMADE CABLE 15 > 2.5sqmm    13 > 3 x 16/0.2 PREMADE CABLE 16 > 4.0sqmm <input type="checkbox"/> 17 > 6.0sqmm <input type="checkbox"/> 18 > 10.0sqmm <input type="checkbox"/>	<b>UNLESS SPECIFIED</b> <b>WIRE COLOUR</b> BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL	Title: <b>Rolltex Machine Base - Tailstock Steady Electrical Diagram</b> Drawing no: <b>V400 99 E400</b>	Drawn by: <b>TG</b> Date: <b>21/02/2014</b> Checked: Rev: <b>1.3</b> Approved: Customer Ref:	Page no: <b>16</b> of Pages <b>16</b> Contract no: ASSEMBLY REF: <b>V400 99 E400</b>
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	Rev	Date	Orig	ECI	Description					
A	1.1	21/02/2014	TG		Original Issue					
	1.2	25/04/2014	TG		Issued for Design Review					
B	1.3	18/06/2014	TG		Issued for Production					
C										
D										
E										
F										

G										
H										
I										
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