
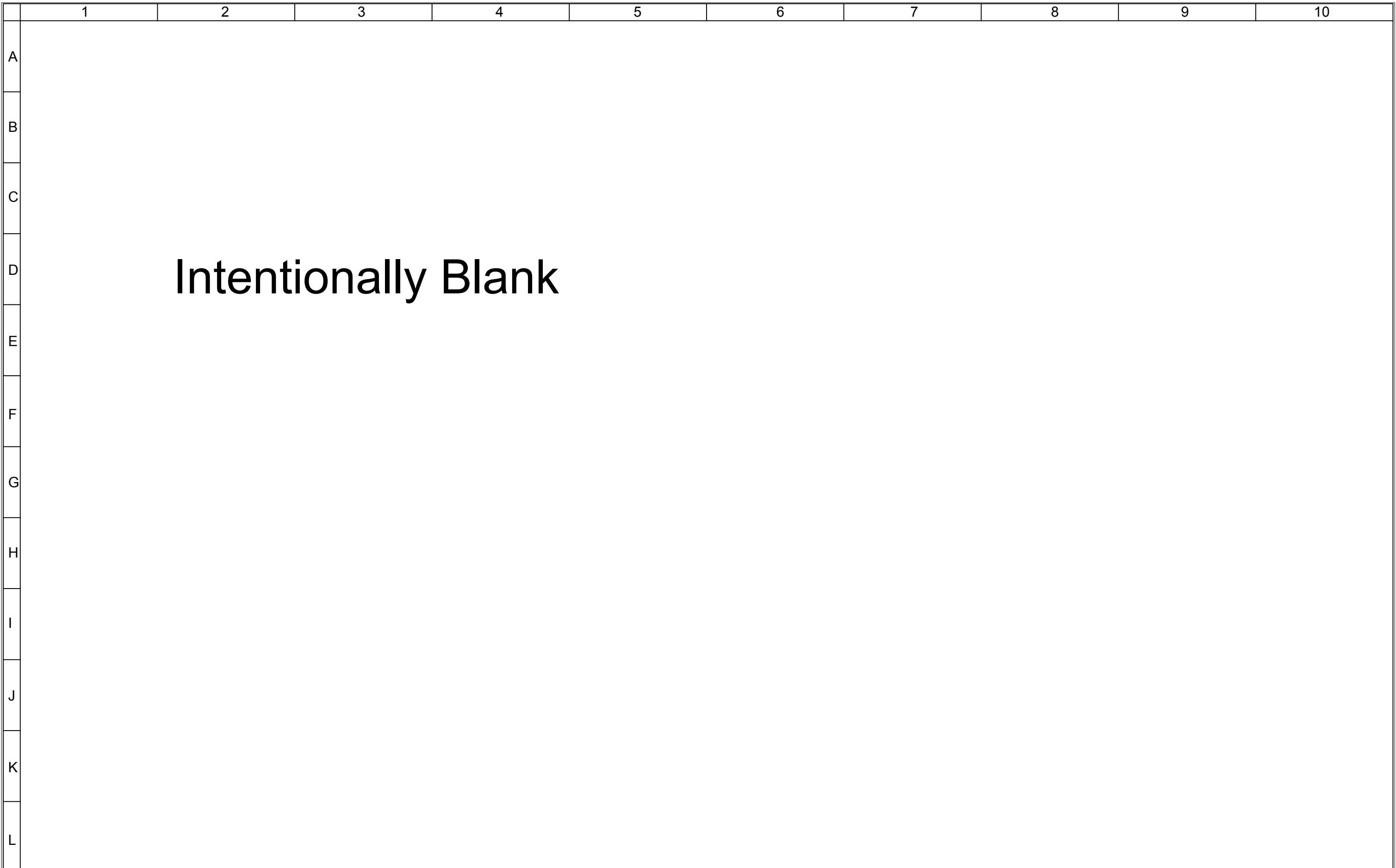

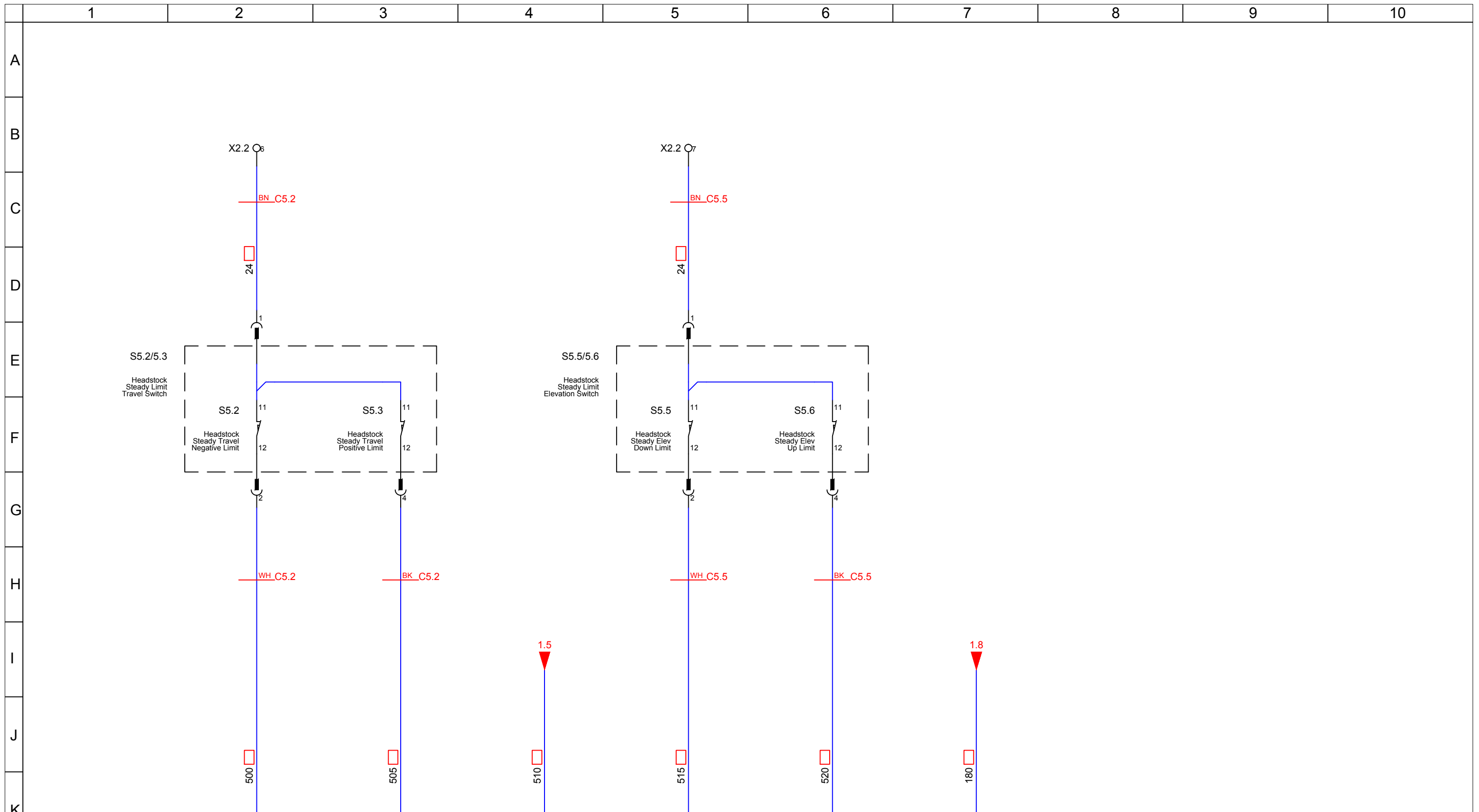
	<b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom	<b>WIRE SIZE</b> [1] > 0.5sqmm    [9] > 16.0sqmm [2] > 0.75sqmm    [10] > 25.0sqmm [3] > 1.0sqmm    [11] > 50.0sqmm [4] > 1.5sqmm    [12] >5C x 16/0.2 M12 PREMADE CABLE [5] > 2.5sqmm    [13] >3 x 16/0.2 PREMADE CABLE [6] > 4.0sqmm    [ ] [7] > 6.0sqmm    [ ] [8] > 10.0sqmm    [ ]	<b>UNLESS SPECIFIED</b> <b>WIRE COLOUR</b> BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL	Title: <b>Rolltex Machine Base - Headstock Steady Electrical Diagram</b>  Drawing no: <b>V400 99 E300</b>	Drawn by: <b>TG</b> Date: <b>21/02/2014</b> Page no: <b>2</b> of Pages <b>16</b>
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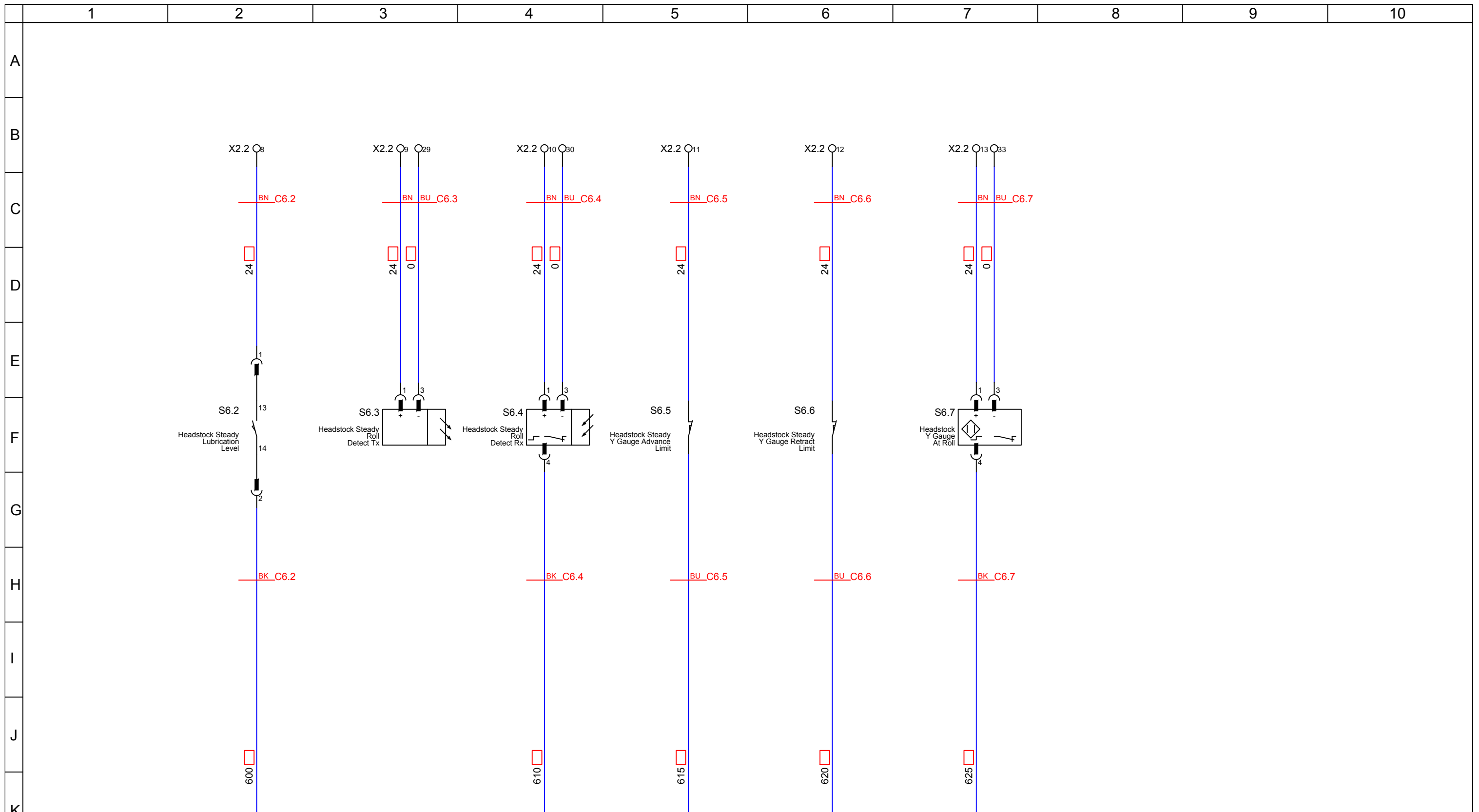


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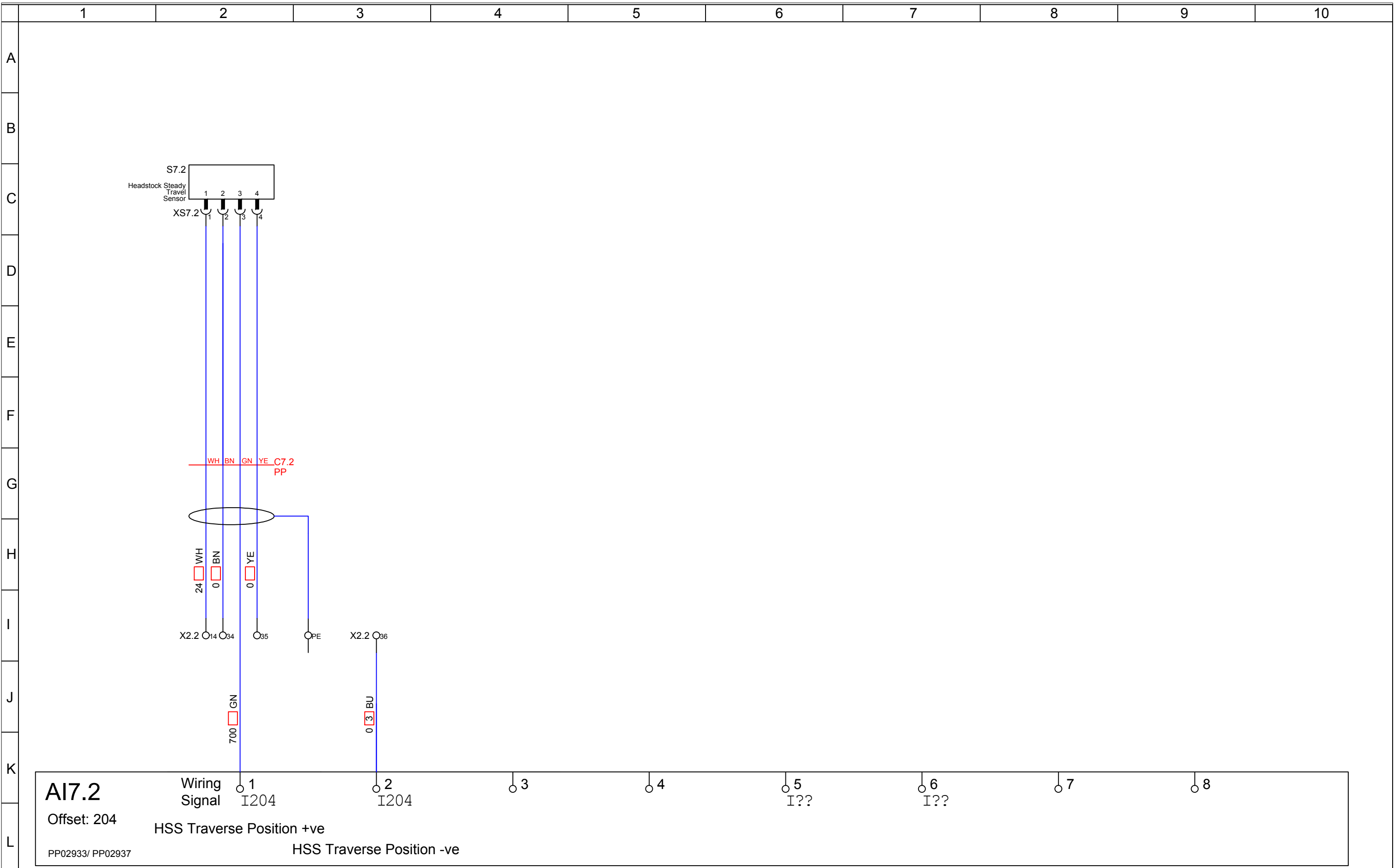
DI5.1	Wiring Signal	1	5	2	6	3	7	4	8
	Offset: 51	I51.0	I51.1	I51.1	I51.3	I51.4	I51.5	I51.6	I51.7
PP02933/PP02935	S5.2_HSS_Travel_NegativeLimit	S5.3_HSS_Travel_PositiveLimit	HSS_Travel_DriveReady	S5.5_HSS_Elev_NegativeLimit	S5.6_HSS_Elev_PositiveLimit	HSS_Elev_DriveReady	Spare_I51.6	Spare_I51.7	

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<b>DI6.2</b>	Wiring Signal	1 I52.0	5 I52.1	2 I52.2	6 I52.3	3 I52.4	7 I52.5	4 I52.6	8 I52.7
Offset: 52	S6.2_HSS_Above_Lubrication_Level	S6.4_HSS_No_Roll_DetectRx	S6.6_HSS_YGauge_Retract	S6.5_HSS_YGauge_Advance	S6.7_HSS_YGauge_AtRoll	Spare_I52.6	Spare_I52.7		
PP02933/PP02935									

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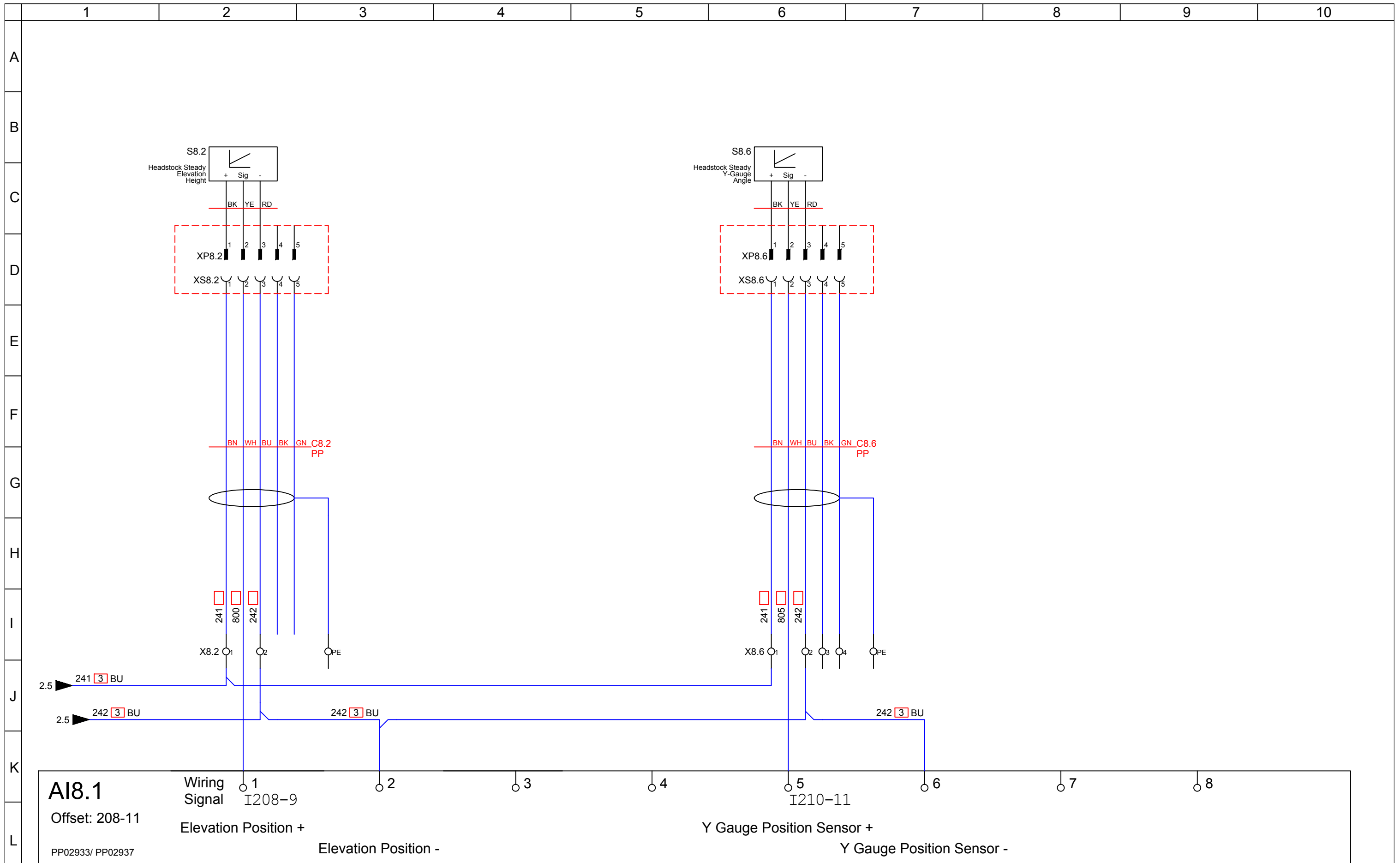
**AI7.2**  
 Offset: 204  
 PP02933/ PP02937


Wiring Signal

1 I204    2 I204    3    4    5 I??    6 I??    7    8

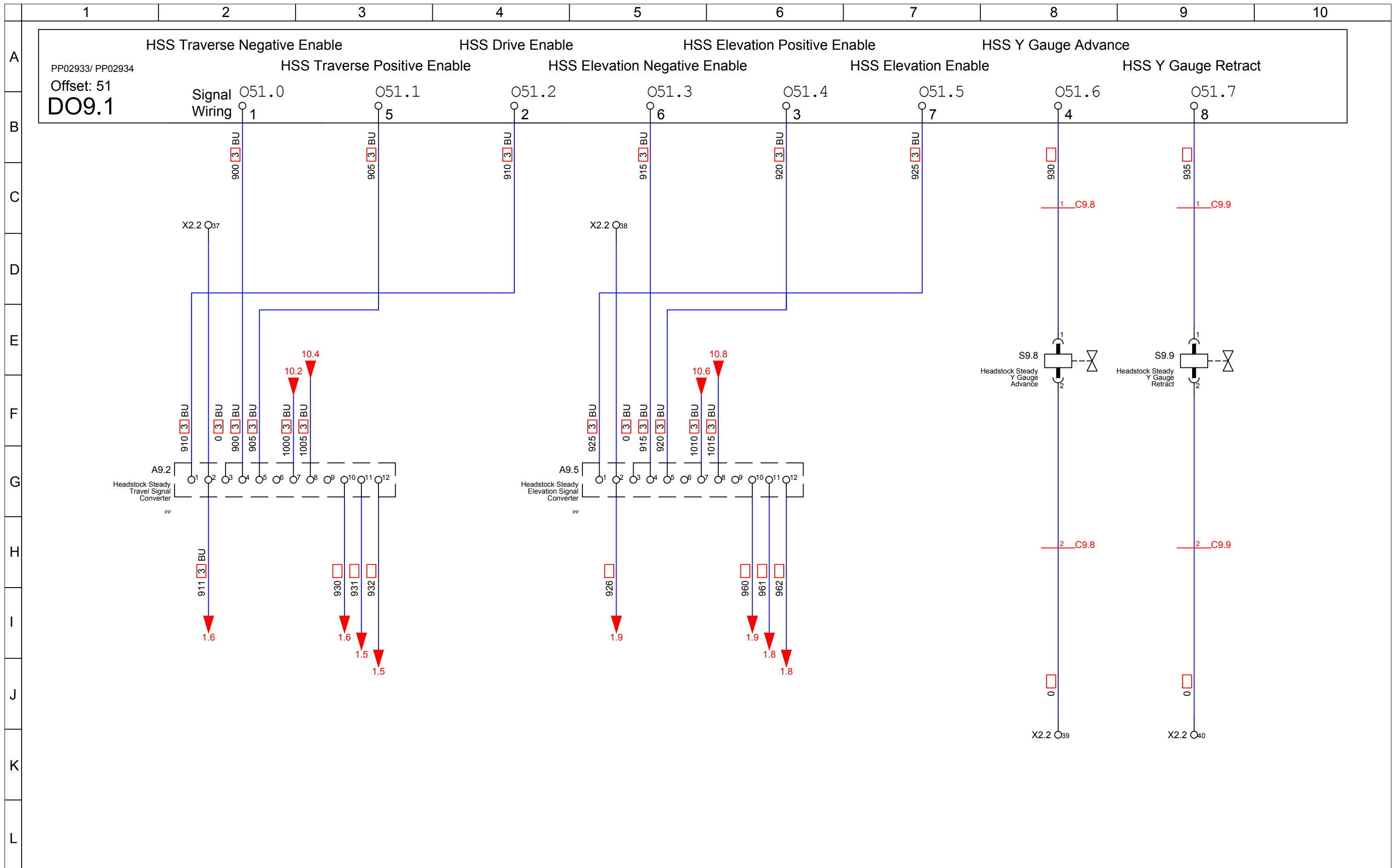
HSS Traverse Position +ve  
 HSS Traverse Position -ve

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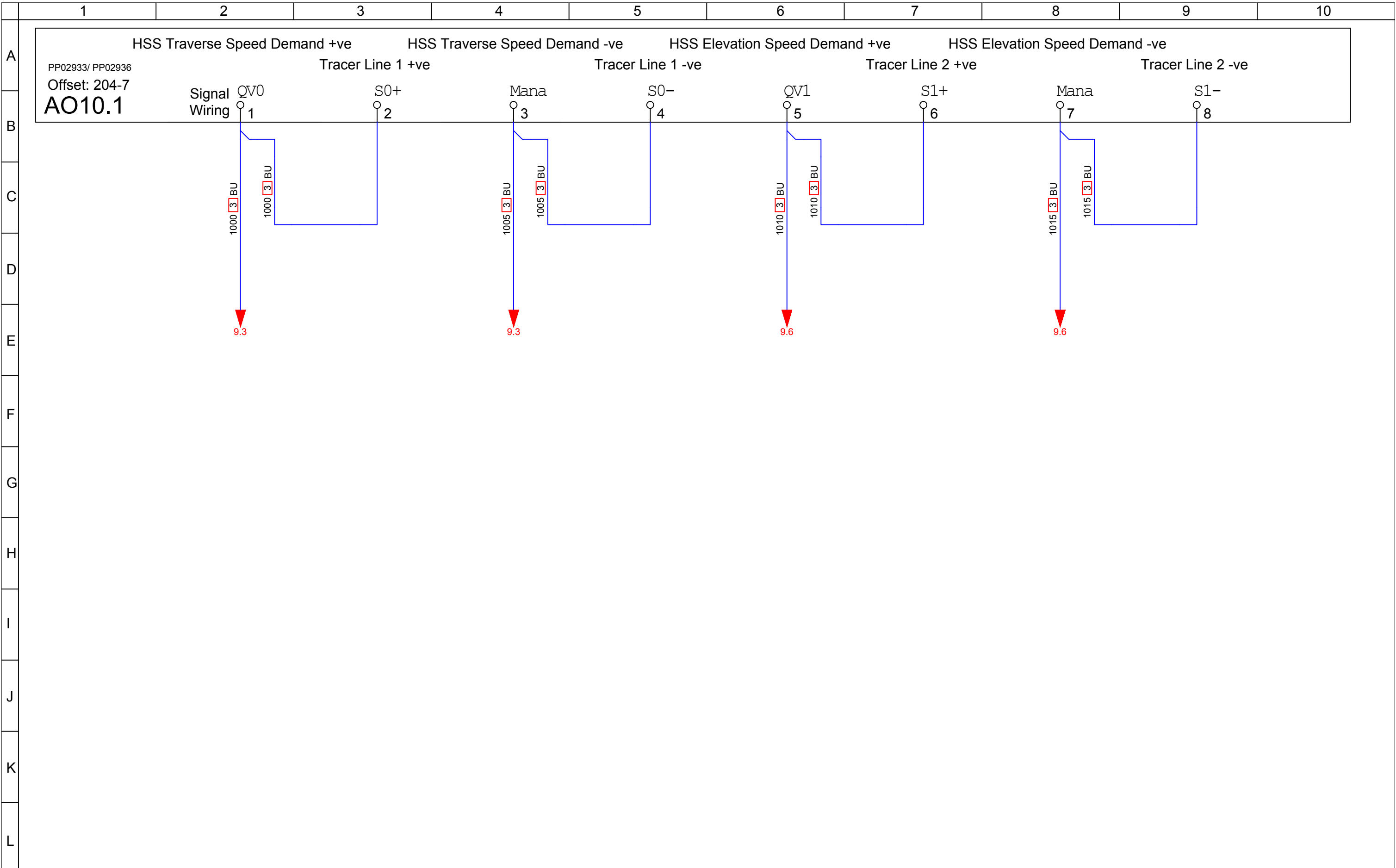



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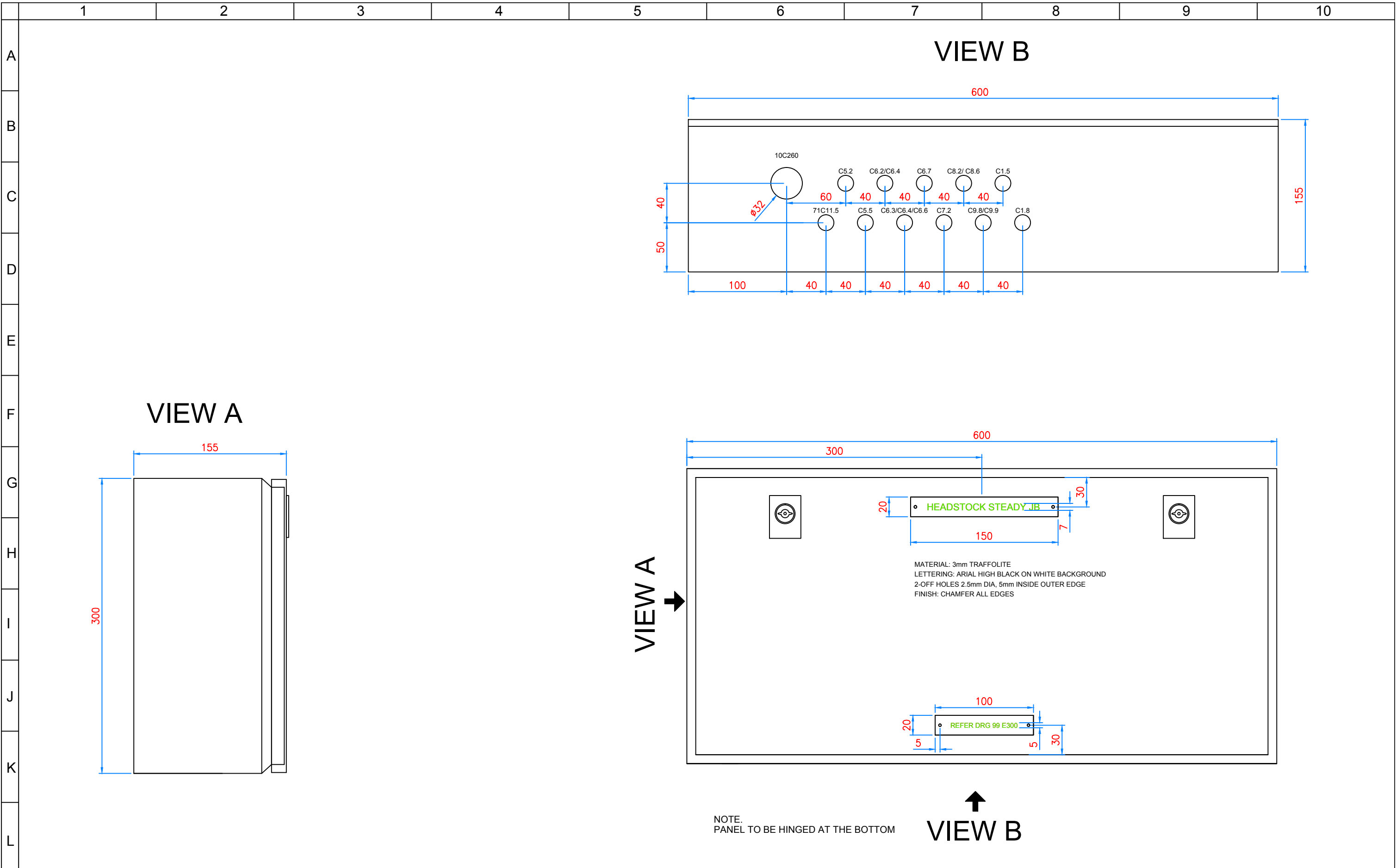





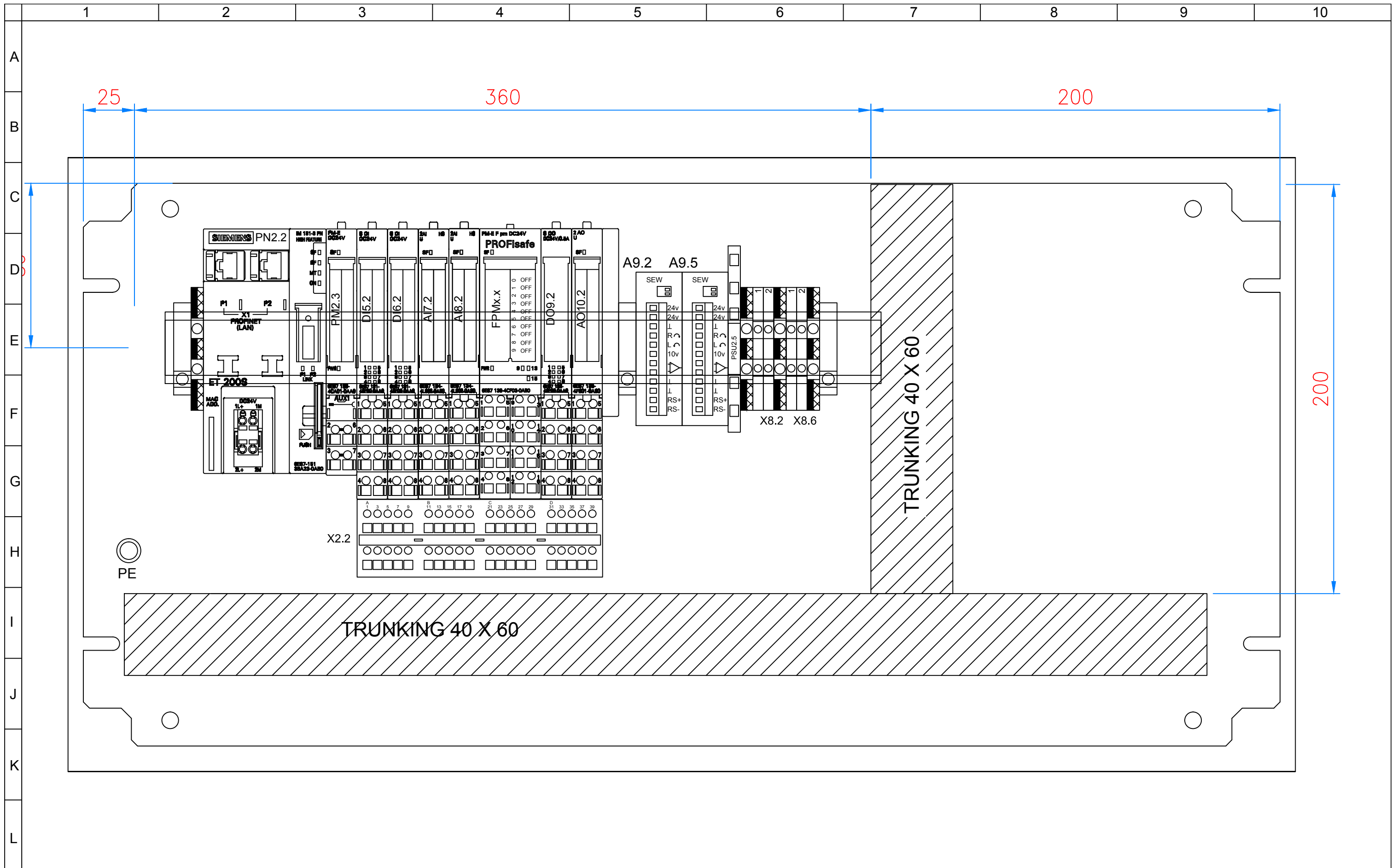
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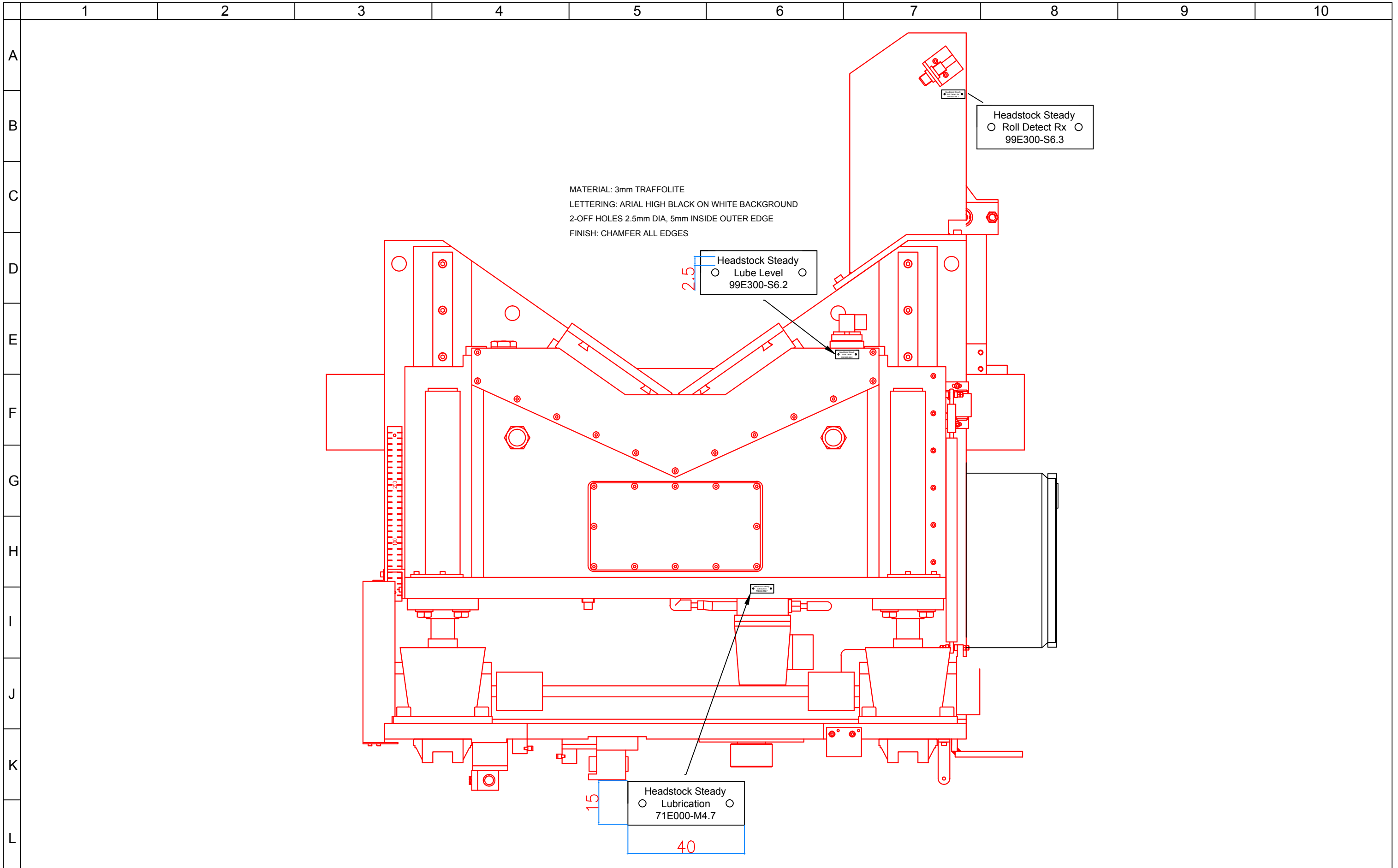
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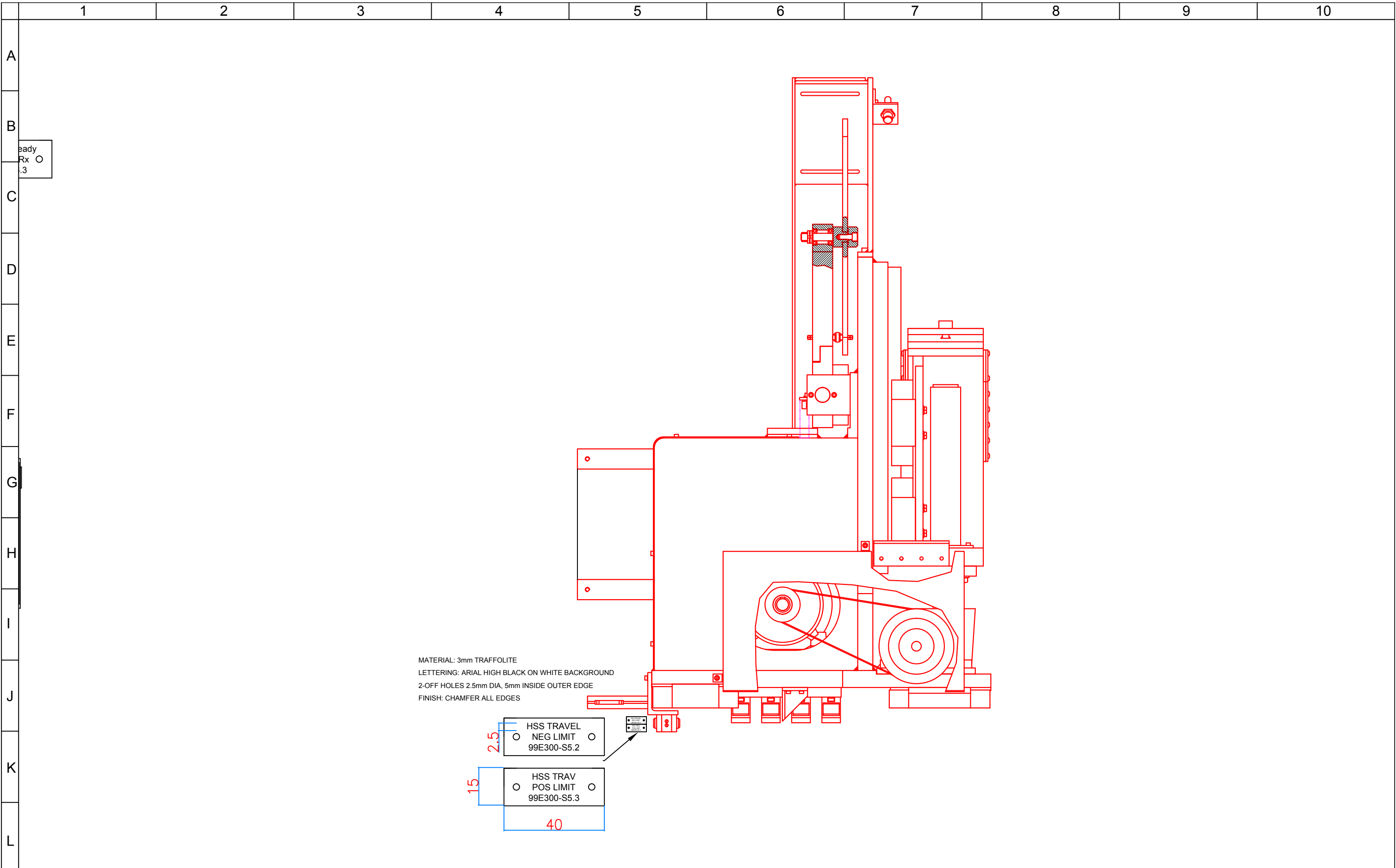
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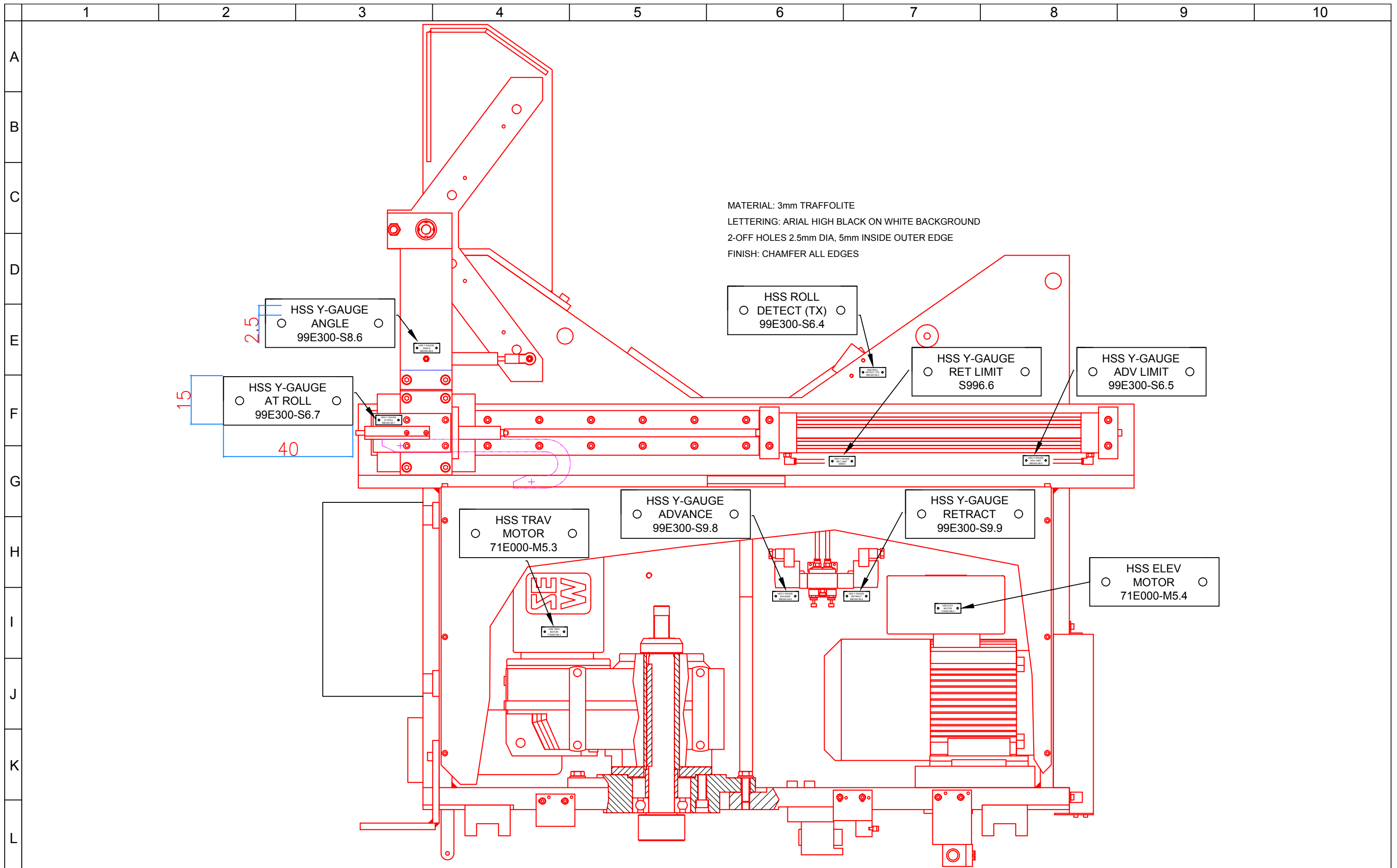
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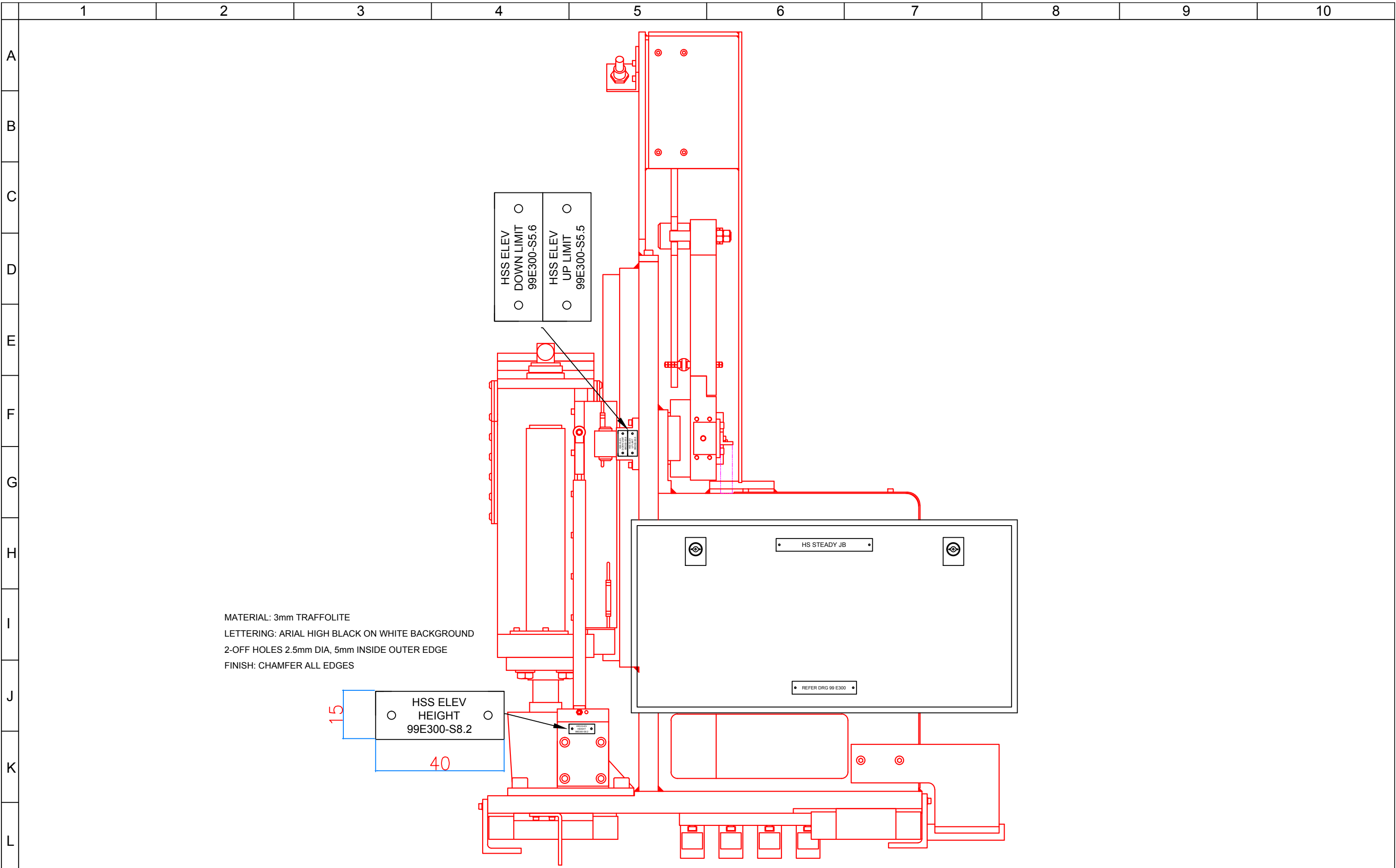
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MATERIAL: 3mm TRAFFOLITE  
 LETTERING: ARIAL HIGH BLACK ON WHITE BACKGROUND  
 2-OFF HOLES 2.5mm DIA, 5mm INSIDE OUTER EDGE  
 FINISH: CHAMFER ALL EDGES

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	Rev	Date	Orig	ECI	Description					
A	1.1	21/02/2014	TG		Original Issue					
	1.2	24/04/2014	TG		Issued for Design Review					
B	1.3	18/06/2014	TG		Issued for Production					
C										
D										
E										
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 <p><b>Sarclad Limited</b> Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom</p> <p><small>Confidential proprietary information of Sarclad Limited. Copyright and design right - Sarclad Limited This drawing and contents are the property of Sarclad Limited and must not be copied or disclosed or used otherwise without the written consent of Sarclad Limited.</small></p>	<p><b>WIRE SIZE</b> UNLESS SPECIFIED</p> <table> <tr><td>1</td><td>&gt; 0.5sqmm</td><td>9</td><td>&gt; 16.0sqmm</td></tr> <tr><td>2</td><td>&gt; 0.75sqmm</td><td>10</td><td>&gt; 25.0sqmm</td></tr> <tr><td>3</td><td>&gt; 1.0sqmm</td><td>11</td><td>&gt; 50.0sqmm</td></tr> <tr><td>4</td><td>&gt; 1.5sqmm</td><td>12</td><td>&gt;5C x 16/0.2 M12 PREMADE CABLE</td></tr> <tr><td>5</td><td>&gt; 2.5sqmm</td><td>13</td><td>&gt;3 x 16/0.2 PREMADE CABLE</td></tr> <tr><td>6</td><td>&gt; 4.0sqmm</td><td></td><td></td></tr> <tr><td>7</td><td>&gt; 6.0sqmm</td><td></td><td></td></tr> <tr><td>8</td><td>&gt; 10.0sqmm</td><td></td><td></td></tr> </table>	1	> 0.5sqmm	9	> 16.0sqmm	2	> 0.75sqmm	10	> 25.0sqmm	3	> 1.0sqmm	11	> 50.0sqmm	4	> 1.5sqmm	12	>5C x 16/0.2 M12 PREMADE CABLE	5	> 2.5sqmm	13	>3 x 16/0.2 PREMADE CABLE	6	> 4.0sqmm			7	> 6.0sqmm			8	> 10.0sqmm			<p><b>WIRE COLOUR</b></p> <p>BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL</p>	<p>Title: <b>Rolltex Machine Base - Headstock Steady Electrical Diagram</b></p>	<p>Drawn by: <b>TG</b></p>	<p>Date: <b>21/02/2014</b></p>	<p>Page no: <b>Revs</b> of Pages <b>16</b></p>
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