
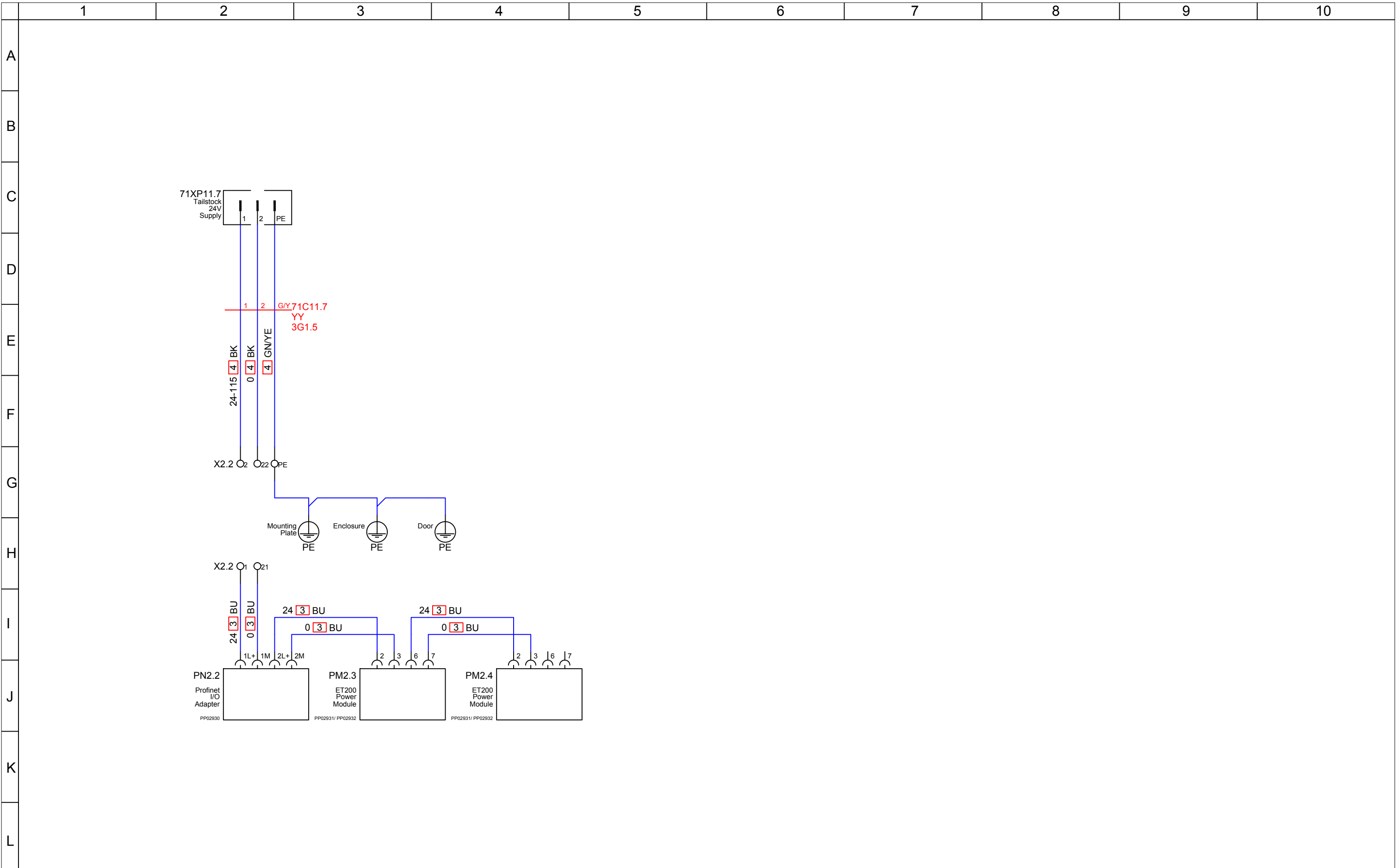


	Sarclad Limited Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom	WIRE SIZE 1 > 0.5sqmm 9 > 16.0sqmm 2 > 0.75sqmm 10 > 25.0sqmm 3 > 1.0sqmm 11 > 50.0sqmm 4 > 1.5sqmm 12 > 4 x 16/0.2 M12 PREMADE CABLE 5 > 2.5sqmm 13 > 8 x 16/0.2 M12 PREMADE CABLE 6 > 4.0sqmm <input type="checkbox"/> 7 > 6.0sqmm <input type="checkbox"/> 8 > 10.0sqmm <input type="checkbox"/>	UNLESS SPECIFIED WIRE COLOUR(IEC60757) BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL	Title: Rolltex Machine Base - Tailstock Electrical Diagram Drawing no: V400 99 E200	Drawn by: TG Checked Approved	Date 20/02/2014 Rev 18/06/2014 1.3 Customer Ref	Page no of Pages 1 12 Contract no ASSEMBLY REF V400 99 E200	
	<small>Confidential proprietary information of Sarclad Limited. Copyright and design right - Sarclad Limited This drawing and contents are the property of Sarclad Limited and must not be copied or disclosed or used otherwise without the written consent of Sarclad Limited.</small>	f1 - 5 S1 - 1000 0000 f2 - 0 S2 - 0000 0000 t1 - 1	71M5.5 0.55kW Tailstock Travel X1 L1 L2 L3 PE X5 25 27 29 31 K1a K1b RS- RS+ X6 1 2 4 9 10 11 12 PE 24V 0V L R	71XP5.5 1 2 3 PE	GY_71C.5.5 SY 4G2.5 1 2 3 4 5 6 GY_C1.5	U55 BK V55 BK W55 BK GN/YE 24 150 732 731 711 730	X2.2 O3 OPE	Tailstock Dragchain
		Sarclad Limited Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom	WIRE SIZE 1 > 0.5sqmm 9 > 16.0sqmm 2 > 0.75sqmm 10 > 25.0sqmm 3 > 1.0sqmm 11 > 50.0sqmm 4 > 1.5sqmm 12 > 4 x 16/0.2 M12 PREMADE CABLE 5 > 2.5sqmm 13 > 8 x 16/0.2 M12 PREMADE CABLE 6 > 4.0sqmm <input type="checkbox"/> 7 > 6.0sqmm <input type="checkbox"/> 8 > 10.0sqmm <input type="checkbox"/>	UNLESS SPECIFIED WIRE COLOUR(IEC60757) BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL	Title: Rolltex Machine Base - Tailstock Electrical Diagram Drawing no: V400 99 E200	Drawn by: TG Checked Approved	Date 20/02/2014 Rev 18/06/2014 1.3 Customer Ref	Page no of Pages 1 12 Contract no ASSEMBLY REF V400 99 E200




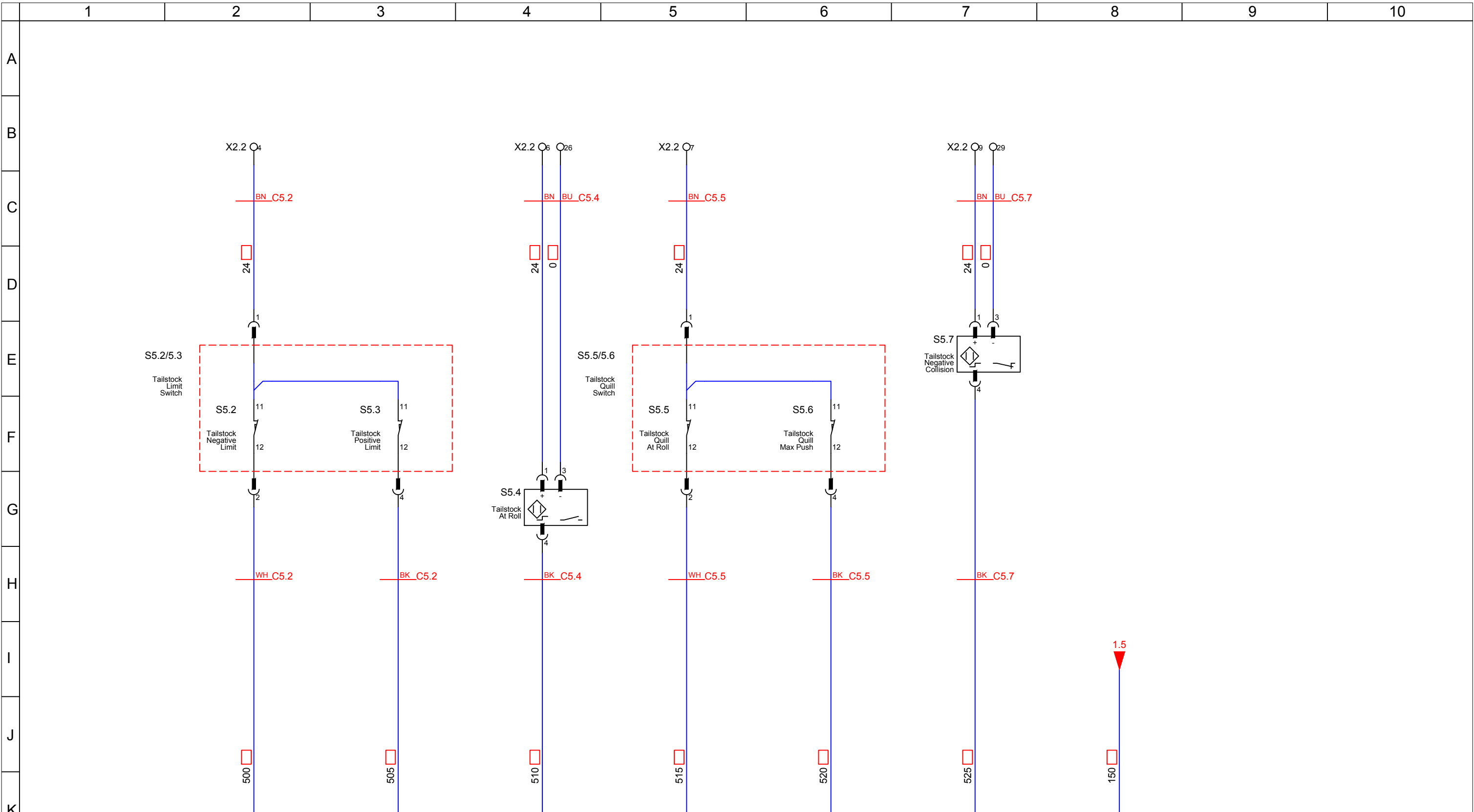
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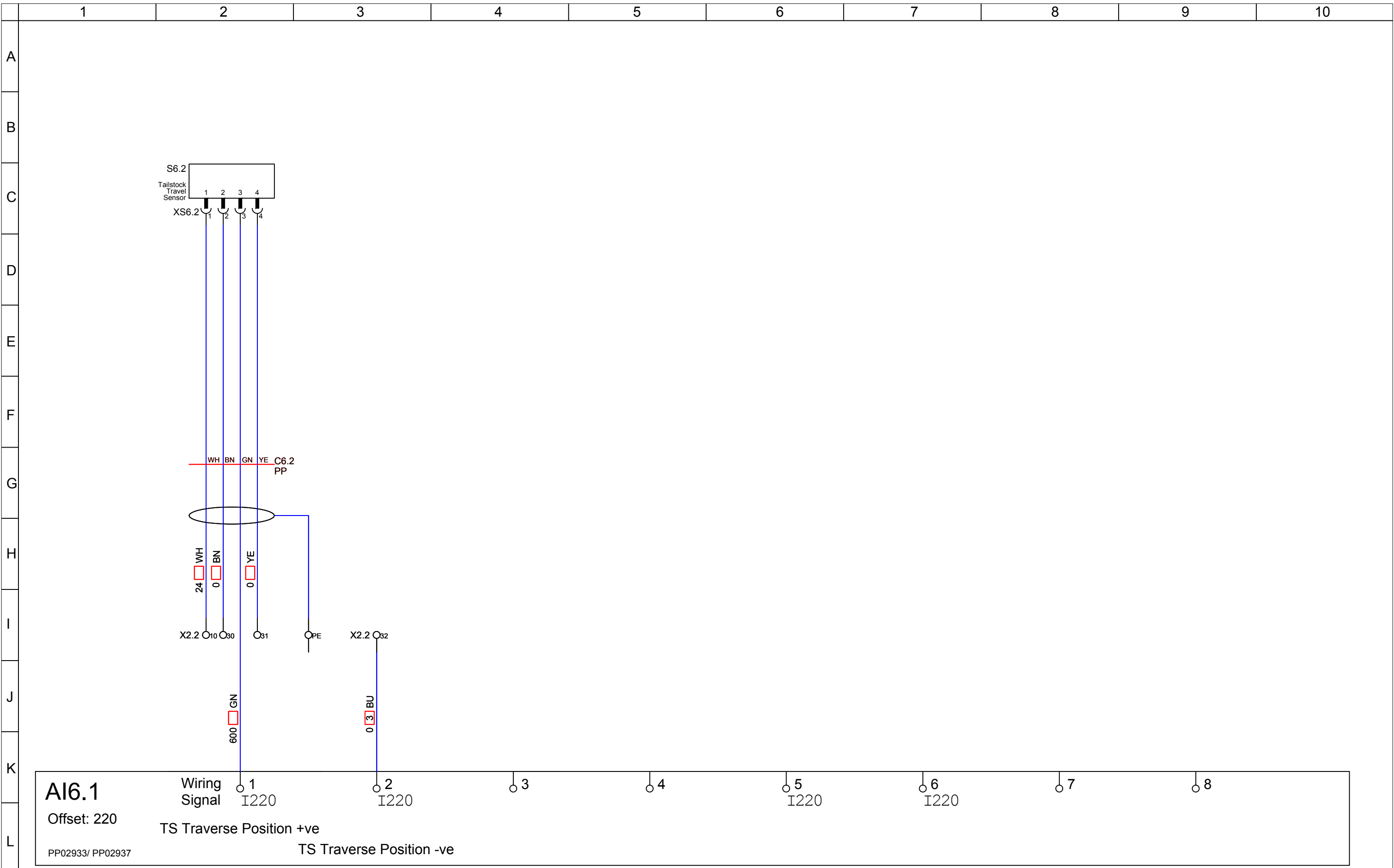
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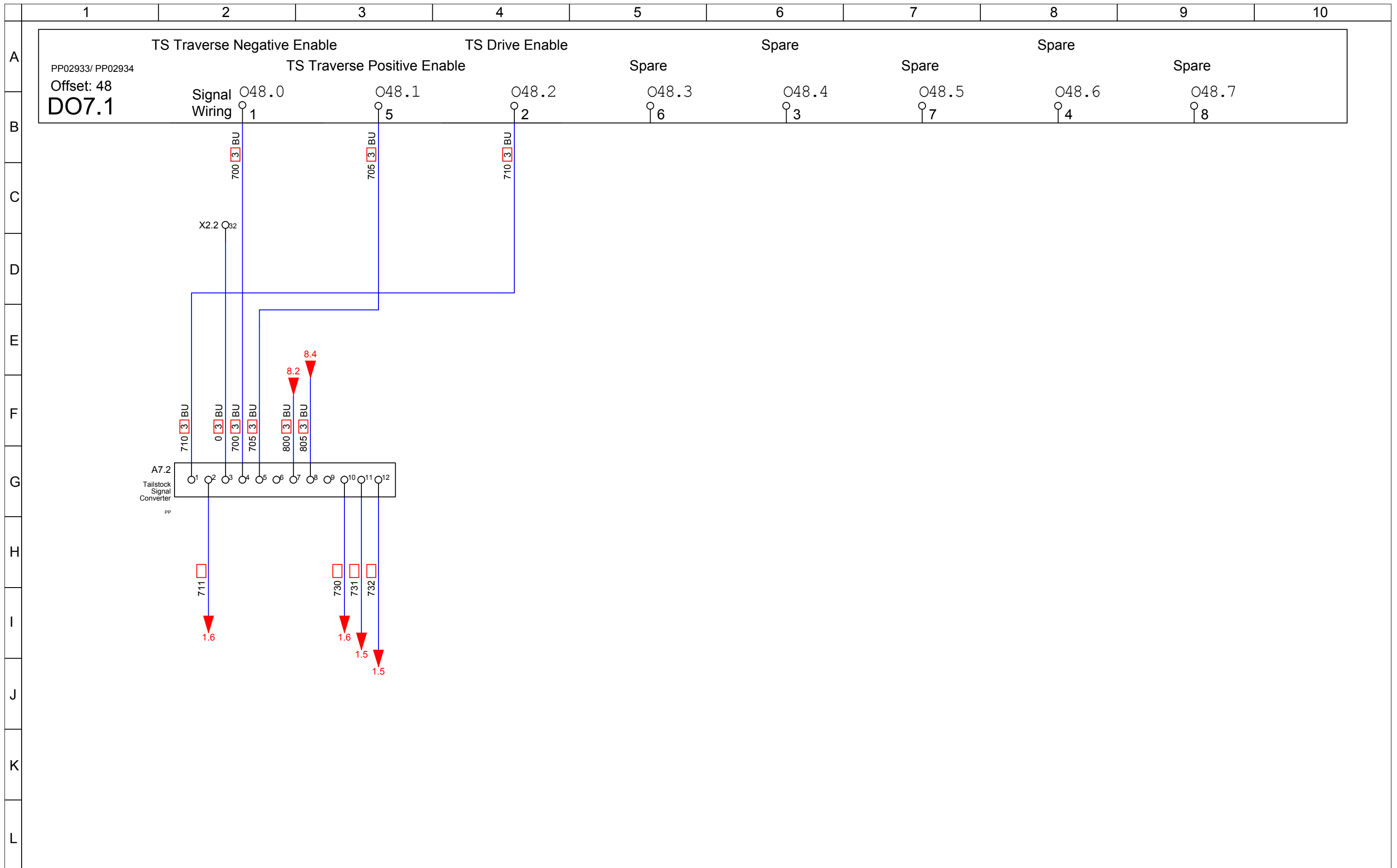



DI 5.1 Offset: 48 PP02933/ PP02935	Wiring Signal	1 I48.0	5 I48.1	2 I48.2	6 I48.3	3 I48.4	7 I48.5	4 I48.6	8 I48.7
	S5.2_Tailstock_Negative_Limit	S5.3_Tailstock_Positive_Limit	S5.4_Quill_Rotation_Cam	S5.5_Quill_AtRoll	S5.6_Quill_MaxPush	S5.7_Tailstock_Negative_Collision	71M5.5_Tailstock_Drive_Ready	Spare_I48.7	

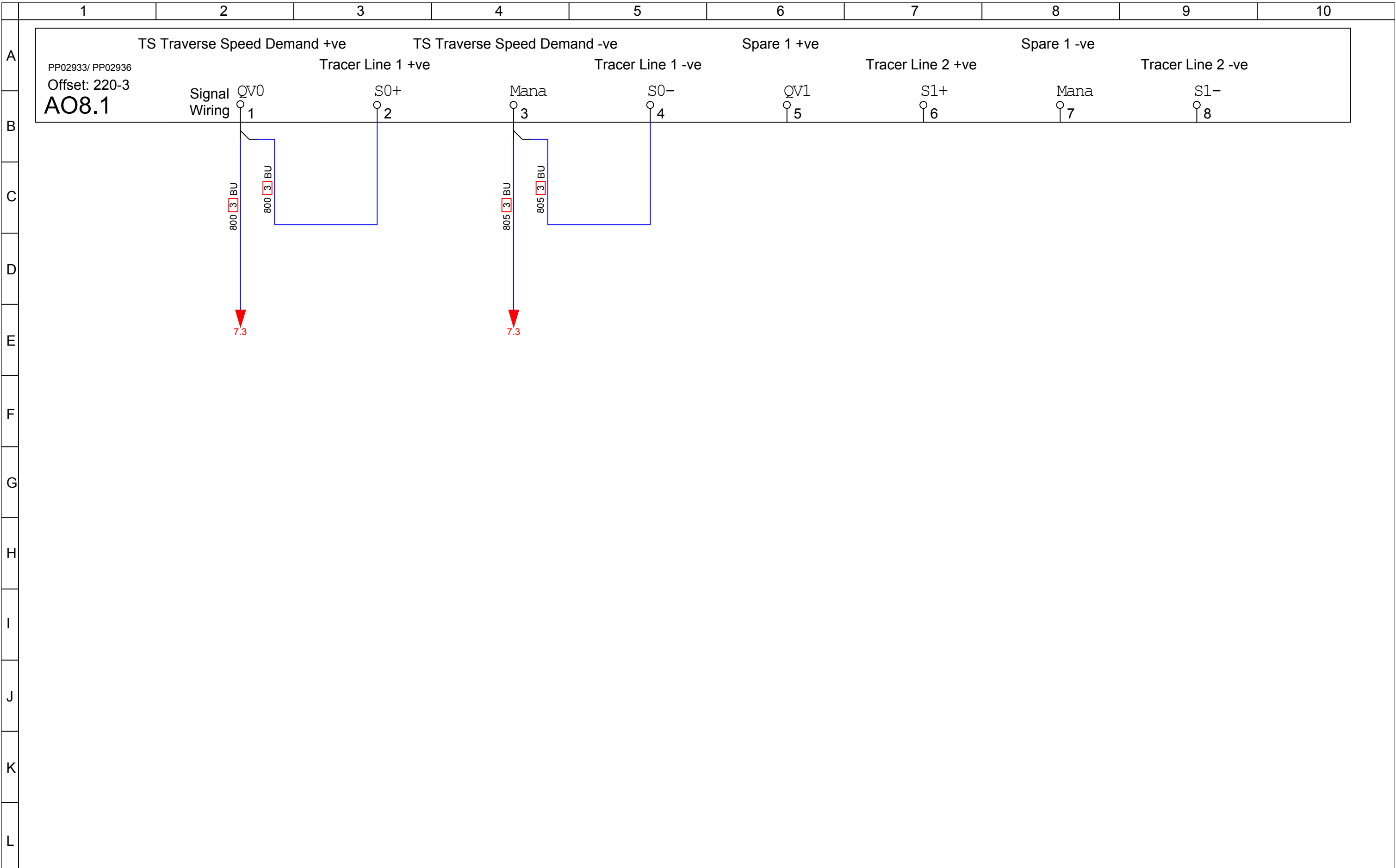
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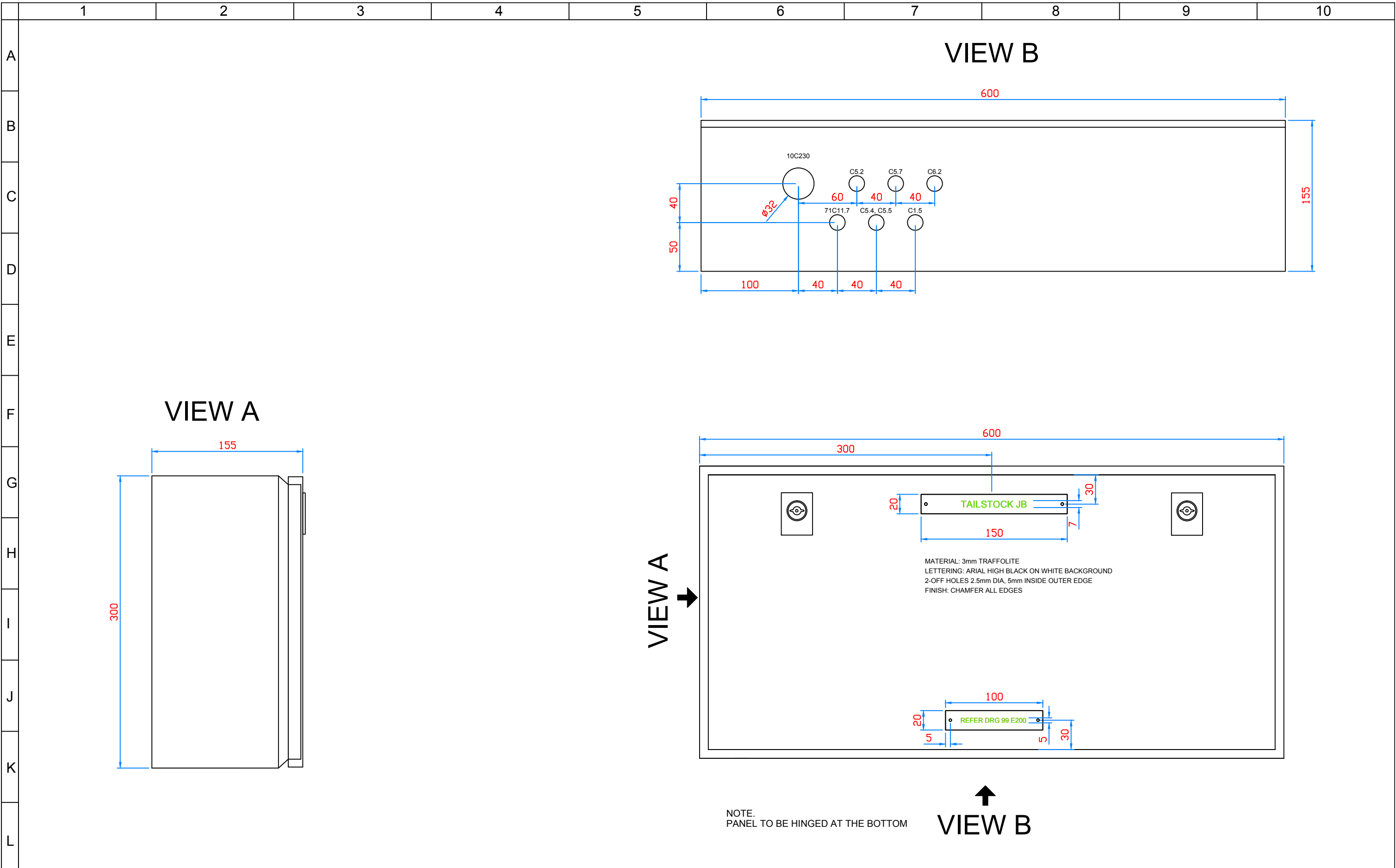



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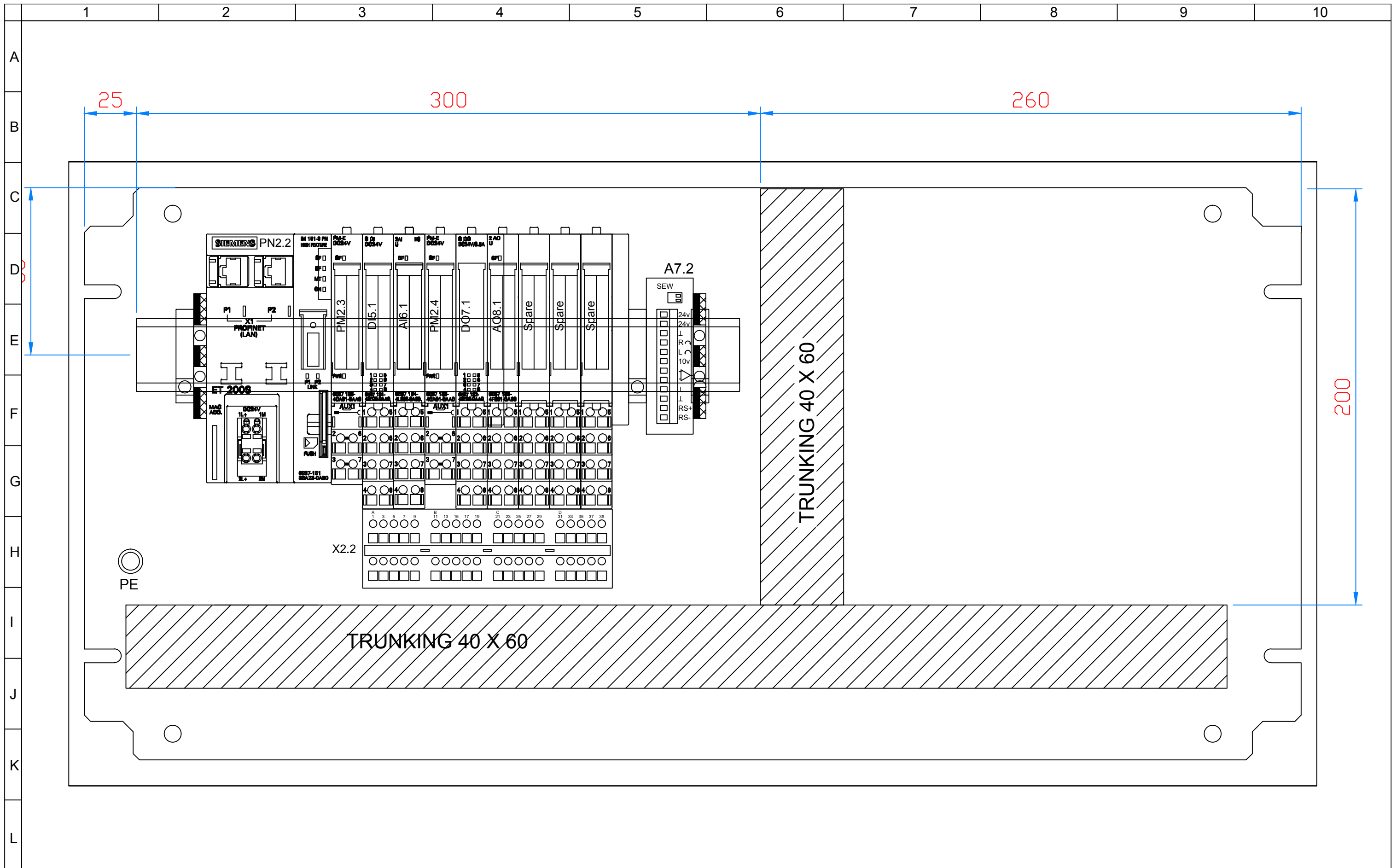



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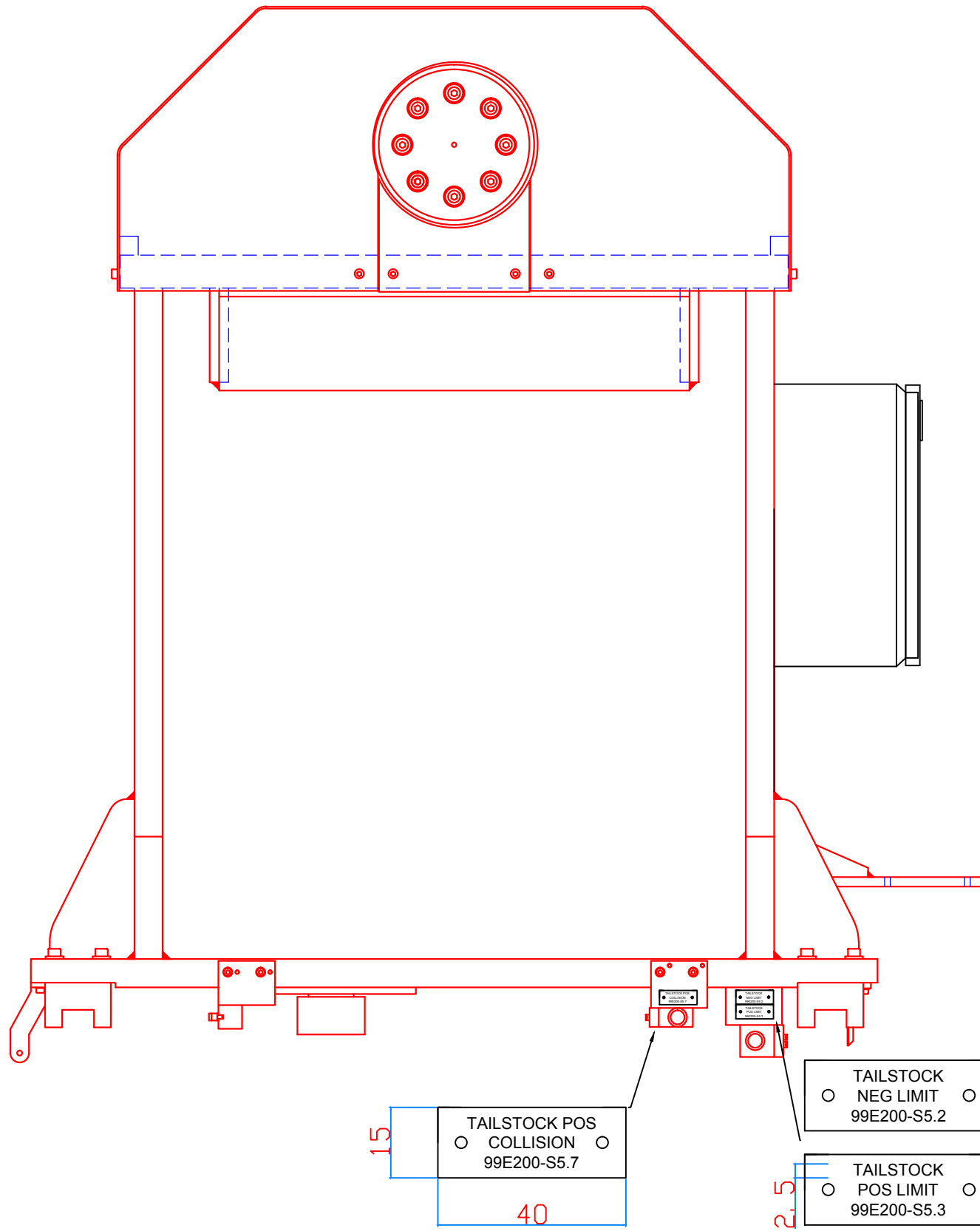




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6	> 4.0sqmm			GREEN = GN
7	> 6.0sqmm			BLUE = BU
8	> 10.0sqmm			VIOLET = VT
				GREY = GY
				WHITE = WH
				PINK = PK
				TURQUOISE = TQ
				CLEAR = CL

Title:

**Rolltex Machine Base - Tailstock
 Electrical Diagram**

Drawing no:

V400 99 E200

Drawn by:

TG

Date

20/02/2014

Page no

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Rev

1.3

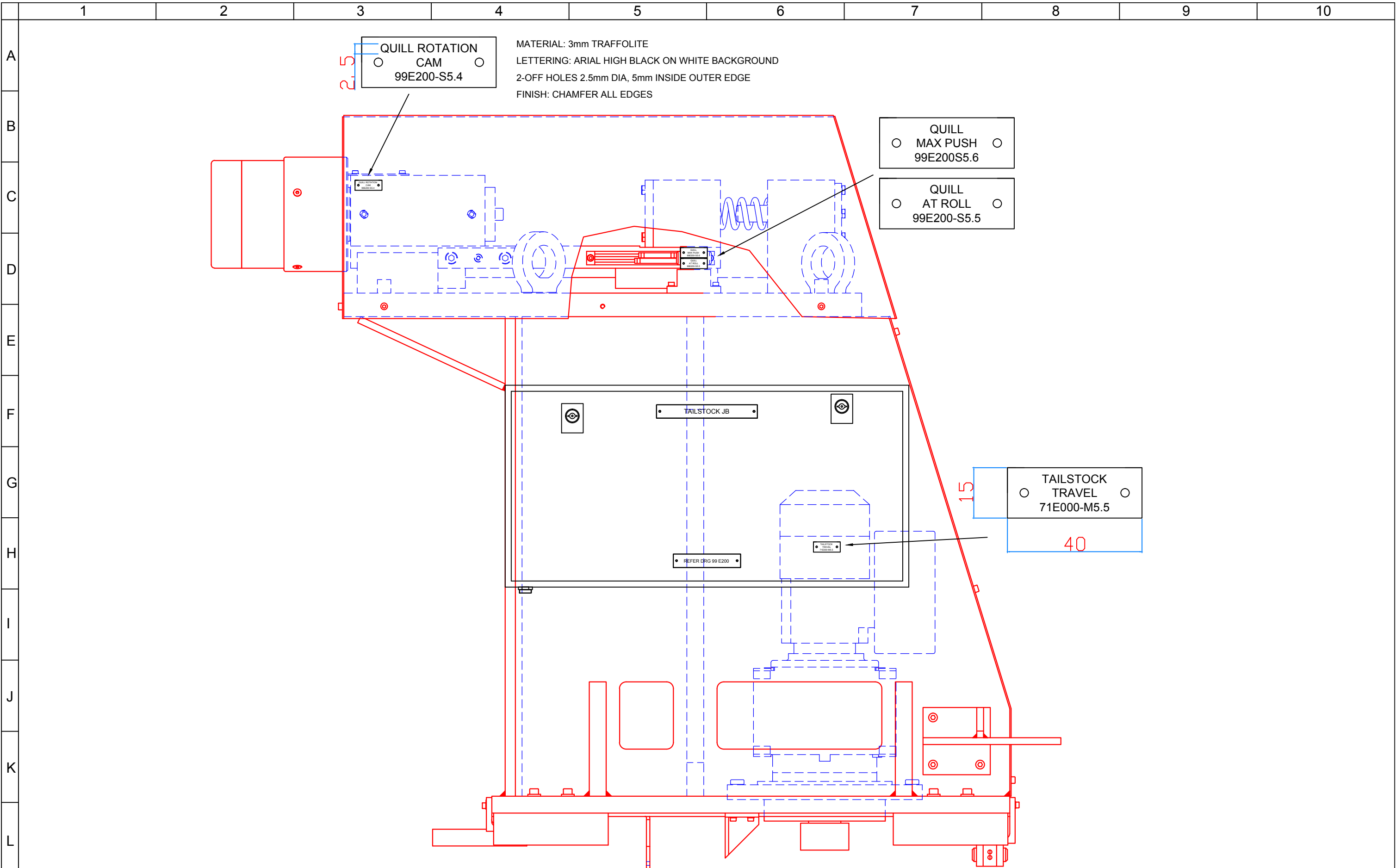
Contract no


Approved

Customer Ref

ASSEMBLY REF


V400 99 E200



 <p>Sarclad Limited Advanced Manufacturing Park, Whittle Way, Rotherham, S60 5BL United Kingdom</p> <p><small>Confidential proprietary information of Sarclad Limited. Copyright and design right - Sarclad Limited This drawing and contents are the property of Sarclad Limited and must not be copied or disclosed or used otherwise without the written consent of Sarclad Limited.</small></p>	<p>WIRE SIZE</p> <table border="0"> <tr> <td>1 > 0.5sqmm</td> <td>9 > 16.0sqmm</td> </tr> <tr> <td>2 > 0.75sqmm</td> <td>10 > 25.0sqmm</td> </tr> <tr> <td>3 > 1.0sqmm</td> <td>11 > 50.0sqmm</td> </tr> <tr> <td>4 > 1.5sqmm</td> <td>12 > 4 x 16/0.2 M12 PREMADE CABLE</td> </tr> <tr> <td>5 > 2.5sqmm</td> <td>13 > 8 x 16/0.2 M12 PREMADE CABLE</td> </tr> <tr> <td>6 > 4.0sqmm</td> <td></td> </tr> <tr> <td>7 > 6.0sqmm</td> <td></td> </tr> <tr> <td>8 > 10.0sqmm</td> <td></td> </tr> </table>	1 > 0.5sqmm	9 > 16.0sqmm	2 > 0.75sqmm	10 > 25.0sqmm	3 > 1.0sqmm	11 > 50.0sqmm	4 > 1.5sqmm	12 > 4 x 16/0.2 M12 PREMADE CABLE	5 > 2.5sqmm	13 > 8 x 16/0.2 M12 PREMADE CABLE	6 > 4.0sqmm		7 > 6.0sqmm		8 > 10.0sqmm		<p>UNLESS SPECIFIED</p>	<p>WIRE COLOUR(IEC60757)</p> <p>BLACK = BK BROWN = BN RED = RD ORANGE = OG YELLOW = YE GREEN = GN BLUE = BU VIOLET = VT GREY = GY WHITE = WH PINK = PK TURQUOISE = TQ CLEAR = CL</p>	<p>Title:</p> <p align="center">Rolltex Machine Base - Tailstock Electrical Diagram</p>	<p>Drawn by:</p> <p align="center">TG</p>	<p>Date</p> <p align="center">20/02/2014</p>	<p>Page no</p> <p align="center">12</p>	<p>of Pages</p> <p align="center">12</p>
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A	Rev	Date	Orig	ECI	Description					
	1.1	20/02/2014	TG		Original Issue					
B	1.2	24/04/2014	TG		Issued for Design Review					
	1.3	18/06/2014	TG		Issued for Production					
C										
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