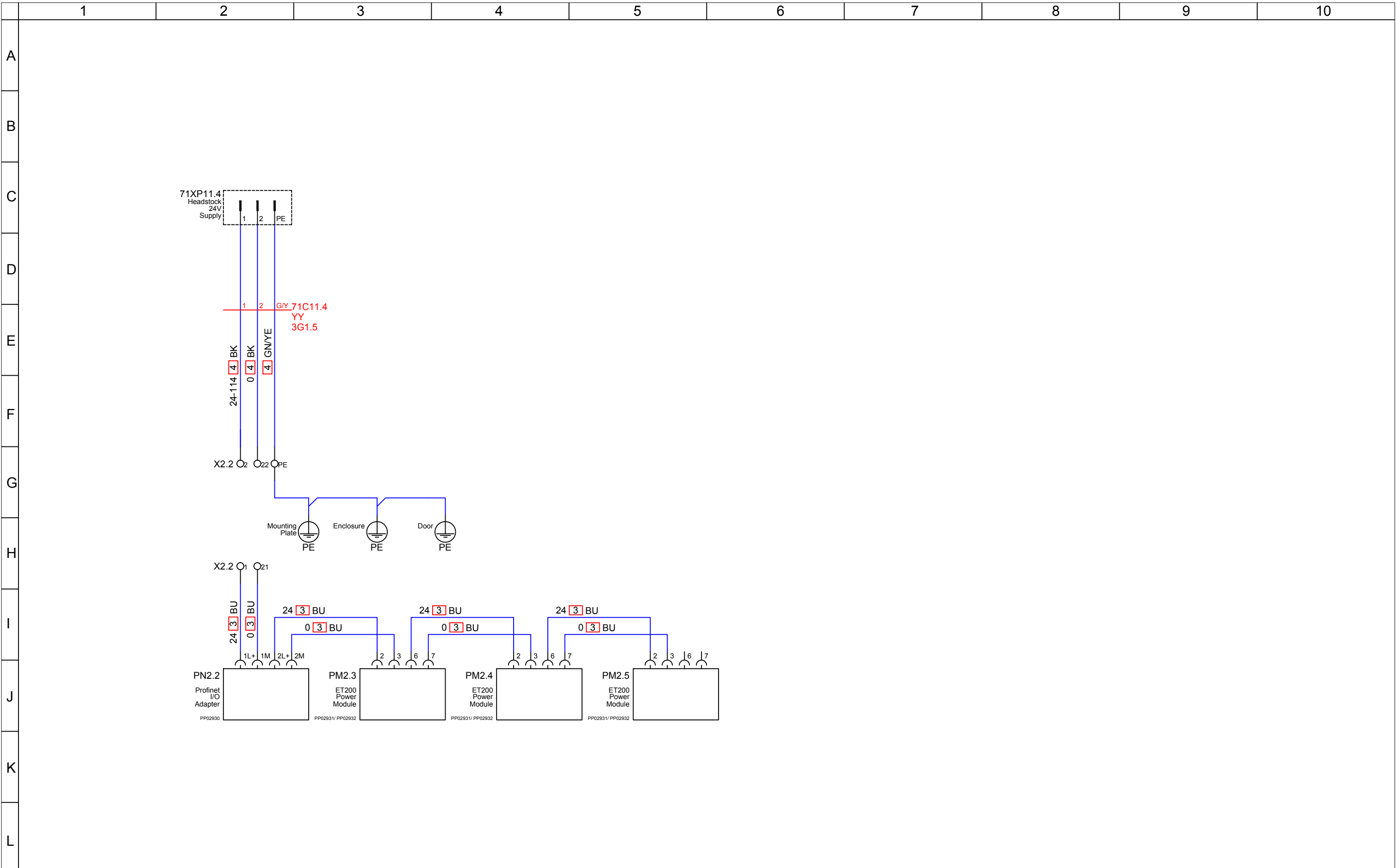

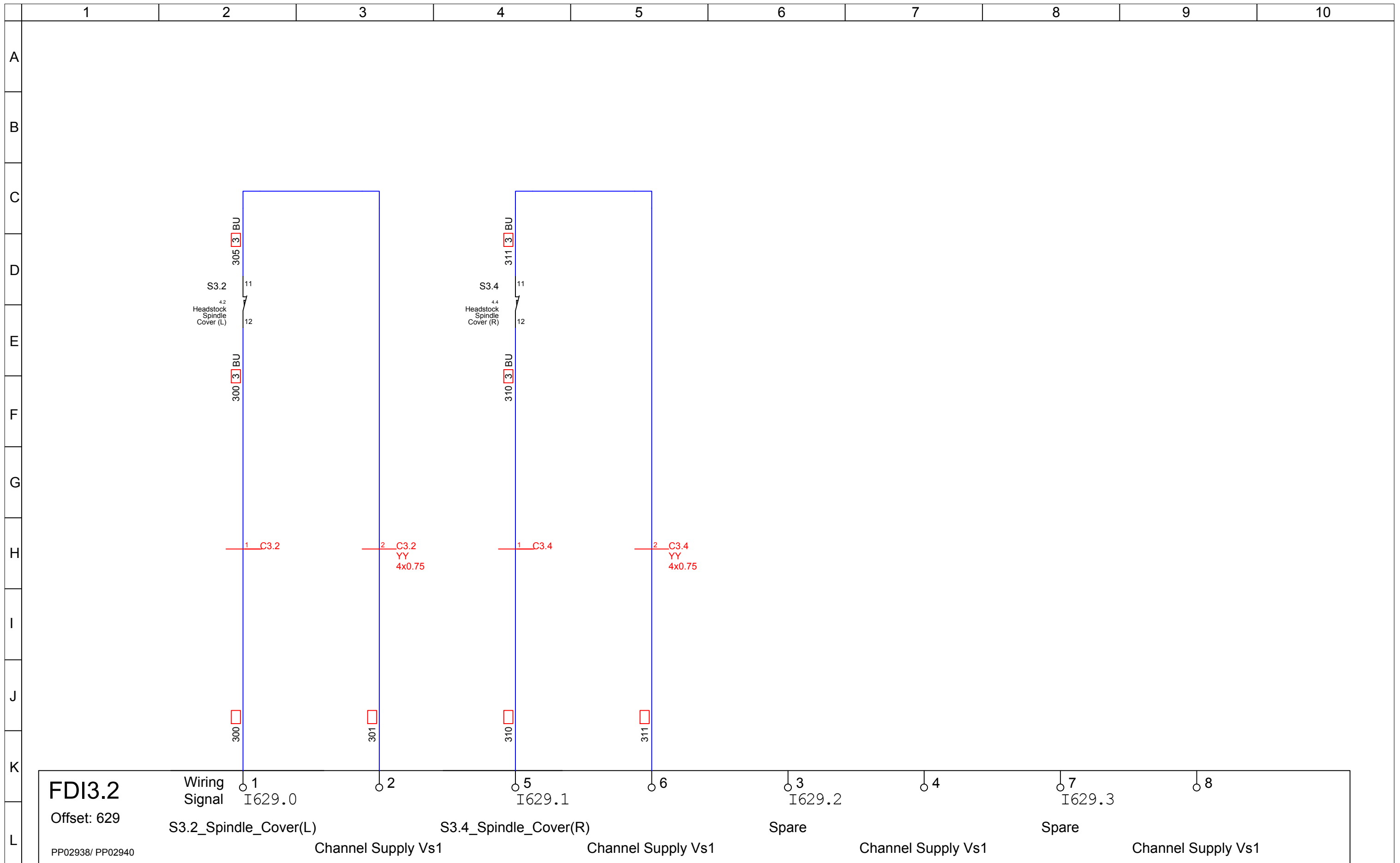

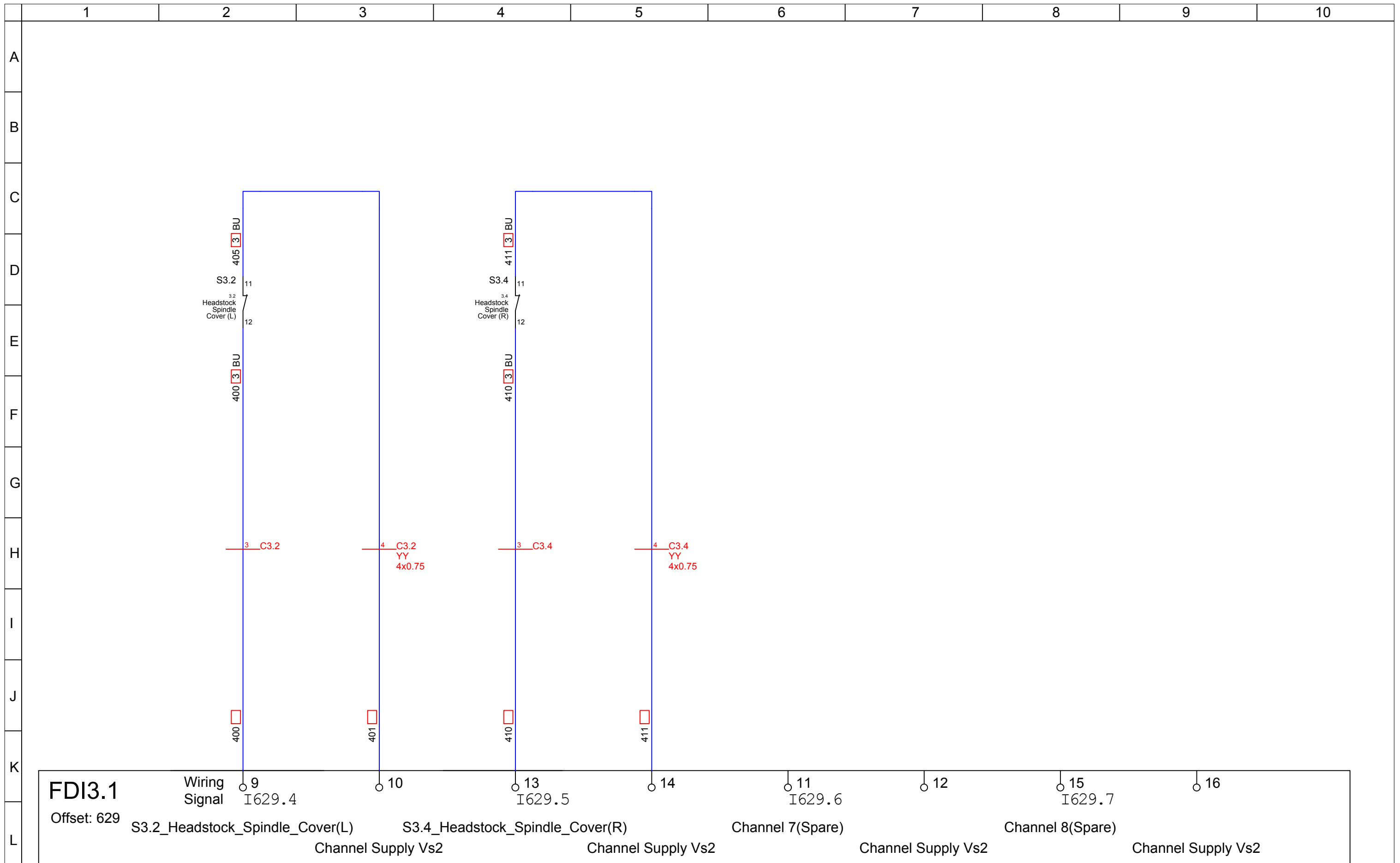
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8 > 10.0sqmm																							



FDI3.1

Offset: 629

Wiring Signal
9 I629.4

S3.2_Headstock_Spindle_Cover(L)

Channel Supply Vs2

10

S3.4_Headstock_Spindle_Cover(R)

Channel Supply Vs2

13 I629.5

Channel 7(Spare)

14

Channel Supply Vs2

11 I629.6

12

Channel 8(Spare)

15 I629.7

Channel Supply Vs2

16



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Advanced Manufacturing Park,
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Rotherham, S60 5BL
United Kingdom

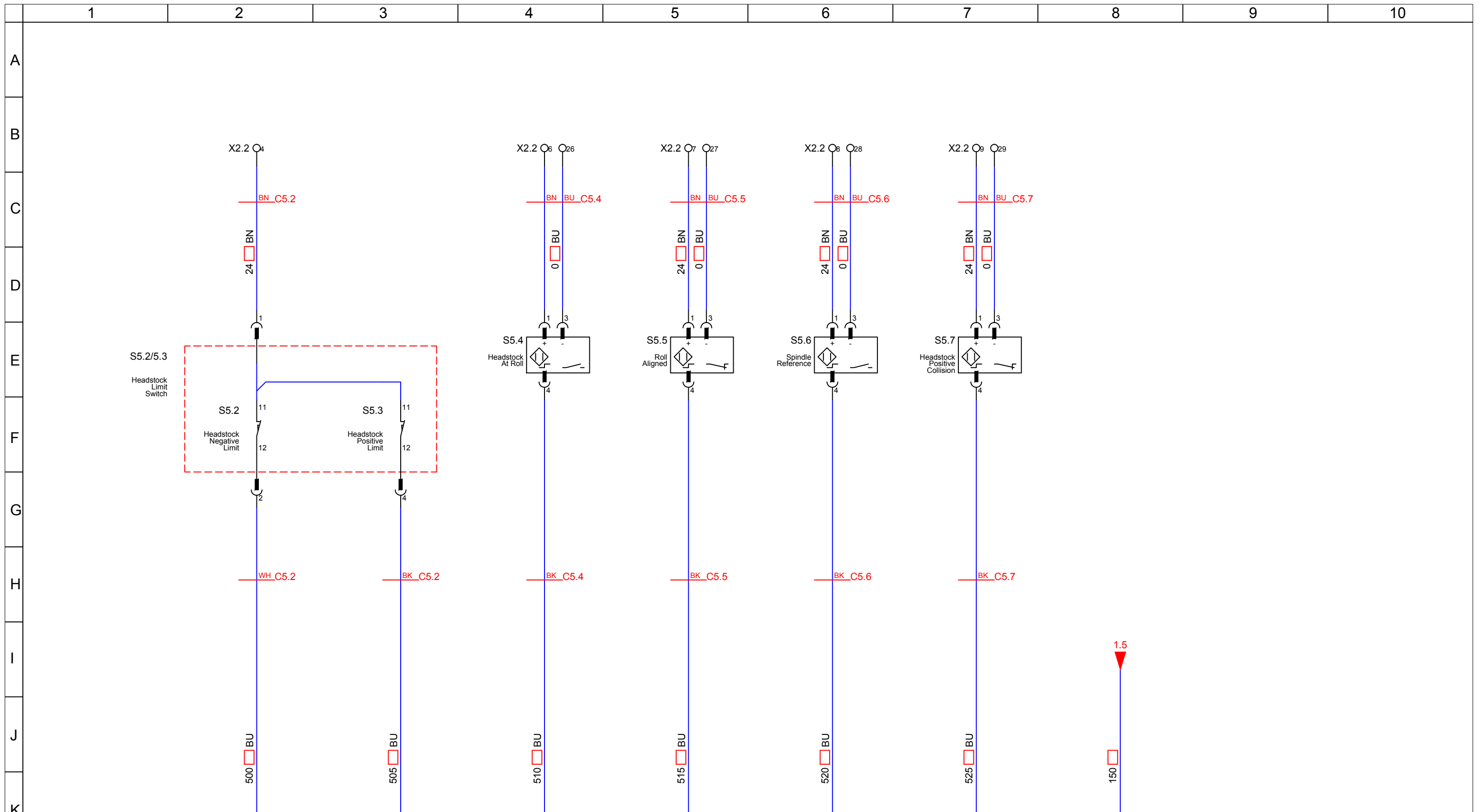
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WIRE SIZE		UNLESS SPECIFIED		WIRE COLOUR(IEC60757)	
1	> 0.5sqmm	9	> 16.0sqmm	BLACK	= BK
2	> 0.75sqmm	10	> 25.0sqmm	BROWN	= BN
3	> 1.0sqmm	11	> 50.0sqmm	RED	= RD
4	> 1.5sqmm	12	> 4 x 16/0.2 M12 PREMADE CABLE	ORANGE	= OG
5	> 2.5sqmm	13	> 8 x 16/0.2 M12 PREMADE CABLE	YELLOW	= YE
6	> 4.0sqmm			GREEN	= GN
7	> 6.0sqmm			BLUE	= BU
8	> 10.0sqmm			VIOLET	= VT
				GREY	= GY
				WHITE	= WH
				PINK	= PK
				TURQUOISE	= TQ
				CLEAR	= CL

Title:
**Rolltex Machine Base - Headstock
Electrcial Diagram**

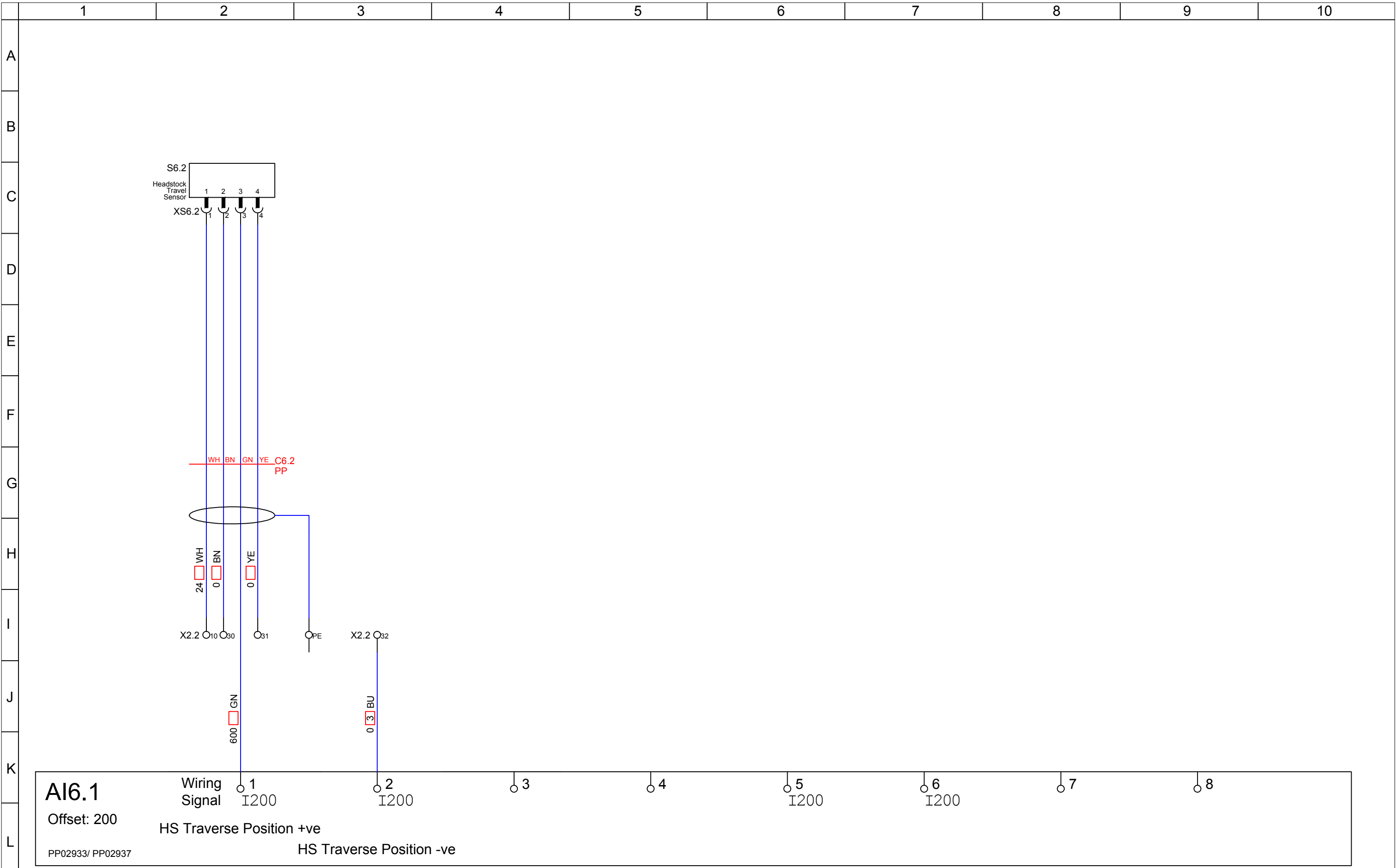
Drawing no:
V400 99 E100


Drawn by: TG	Date 13/02/2014	Page no 4	of Pages 12
Checked	Rev 1.3	Contract no	
Approved	Customer Ref	ASSEMBLY REF V400 99 E100	

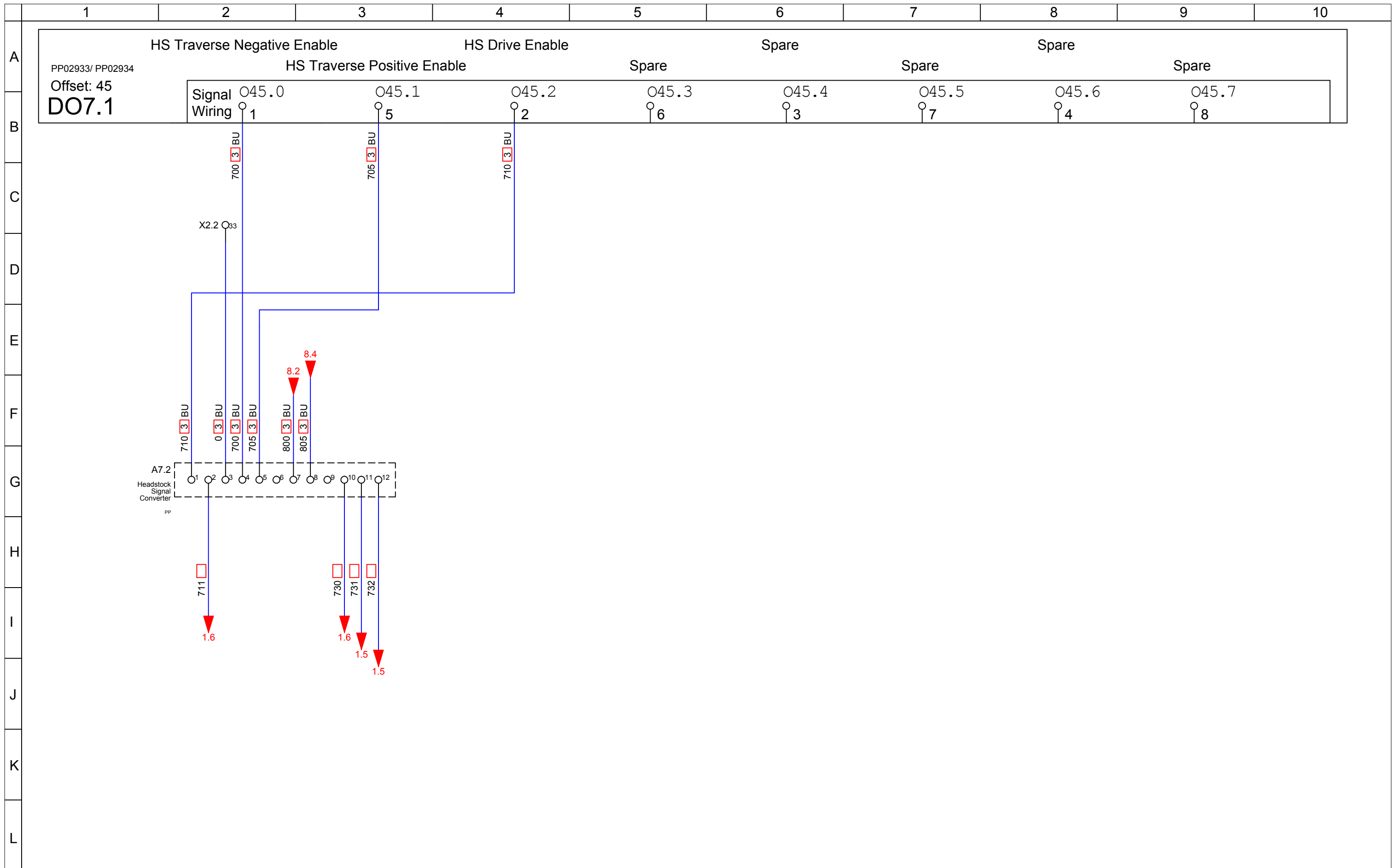



DI 5.1 Offset: 45 PP02933/ PP02935	Wiring Signal	1 I45.0	5 I45.1	2 I45.2	6 I45.3	3 I45.4	7 I45.5	4 I45.6	8 I45.7
		S5.2_Headstock_Negative_Limit	S5.3_Headstock_Positive_Limit	S5.4_Headstock_AtRoll	S5.5_Roll_Aligned	S5.6_Spindle_Reference	S5.7_Headstock_Positive_Collision	71M5.2_Headstock_Drive_Ready	Spare_I45.7

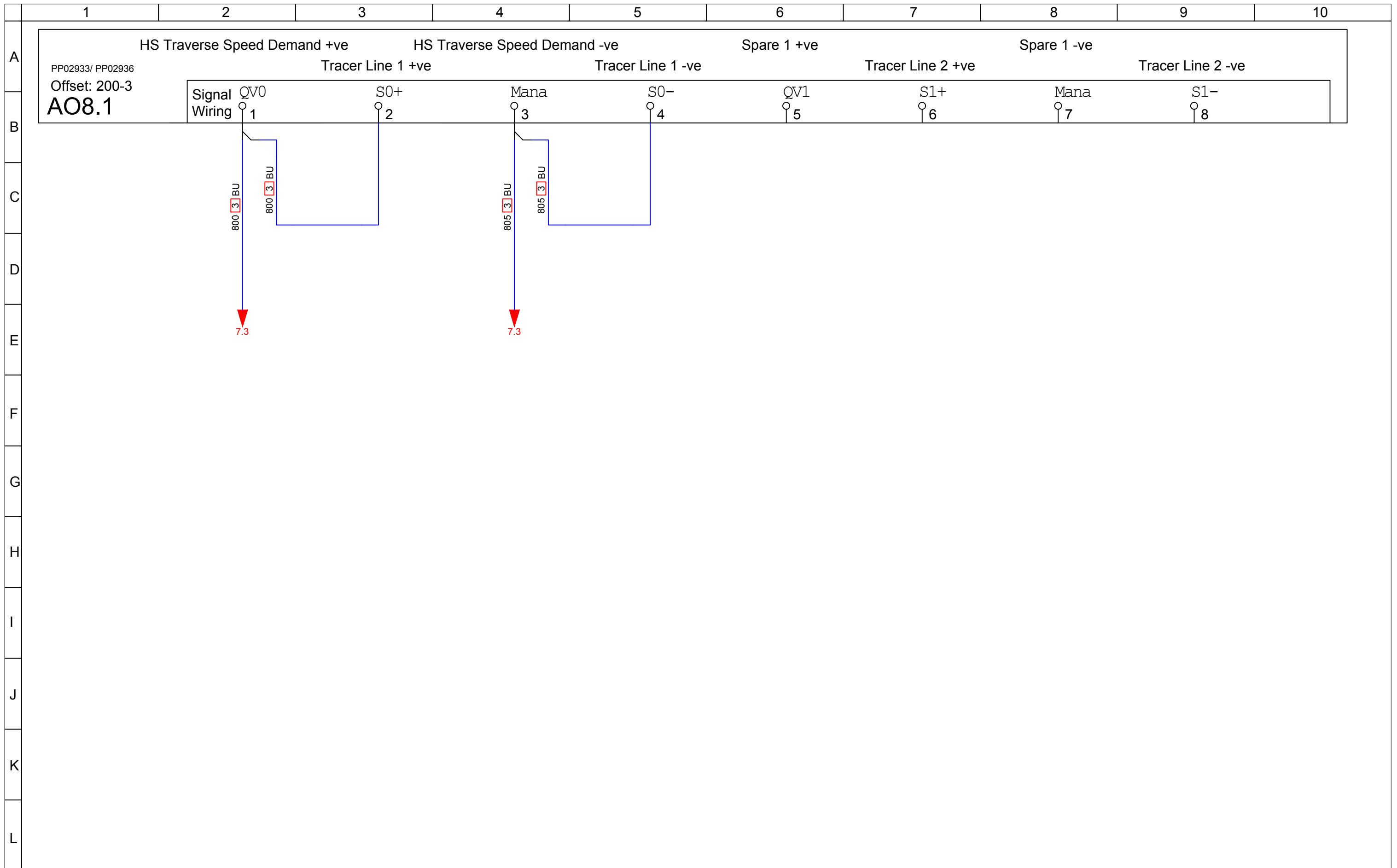
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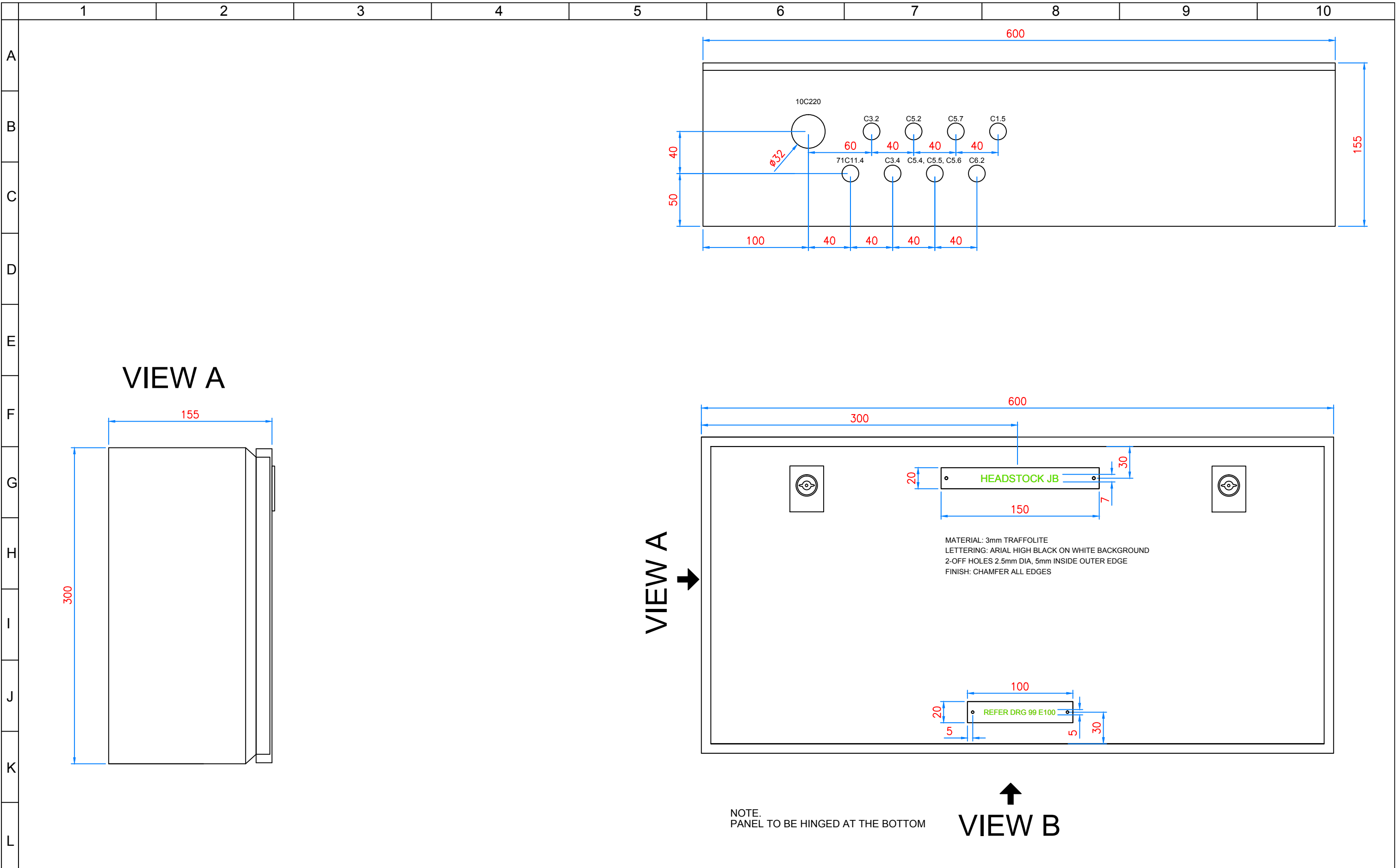
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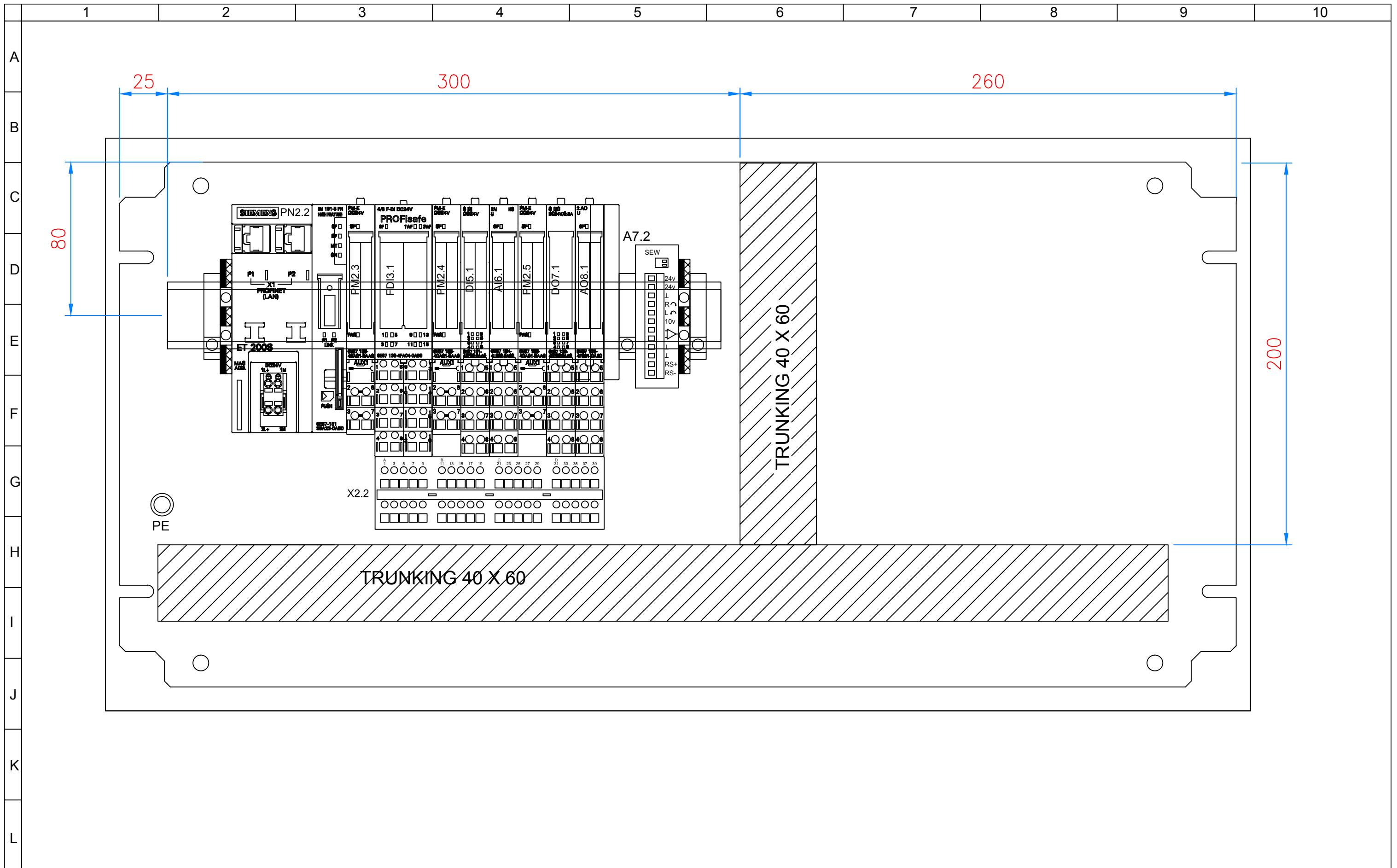
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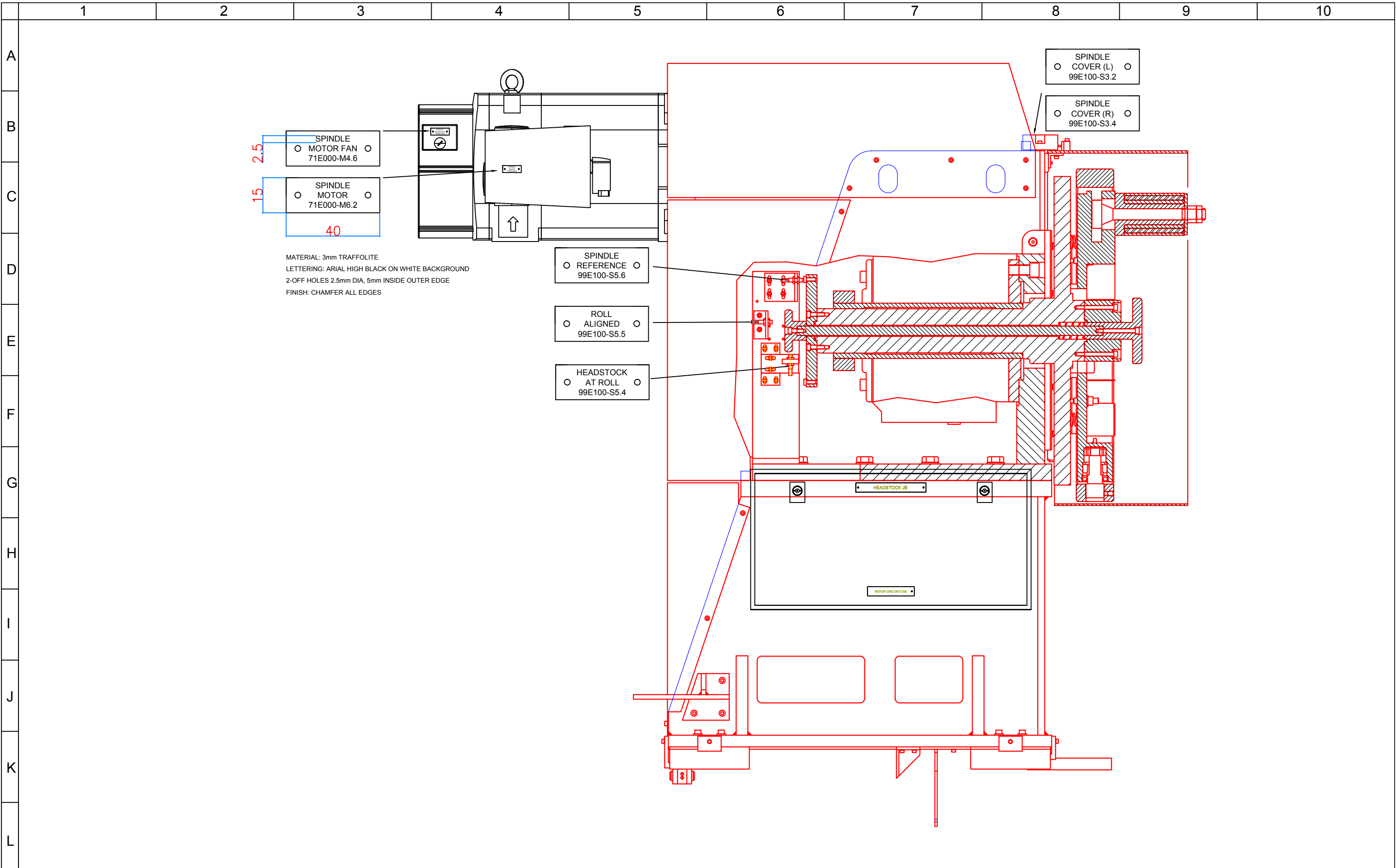
MATERIAL: 3mm TRAFFOLITE
 LETTERING: ARIAL HIGH BLACK ON WHITE BACKGROUND
 2-OFF HOLES 2.5mm DIA, 5mm INSIDE OUTER EDGE
 FINISH: CHAMFER ALL EDGES


NOTE:
 PANEL TO BE HINGED AT THE BOTTOM

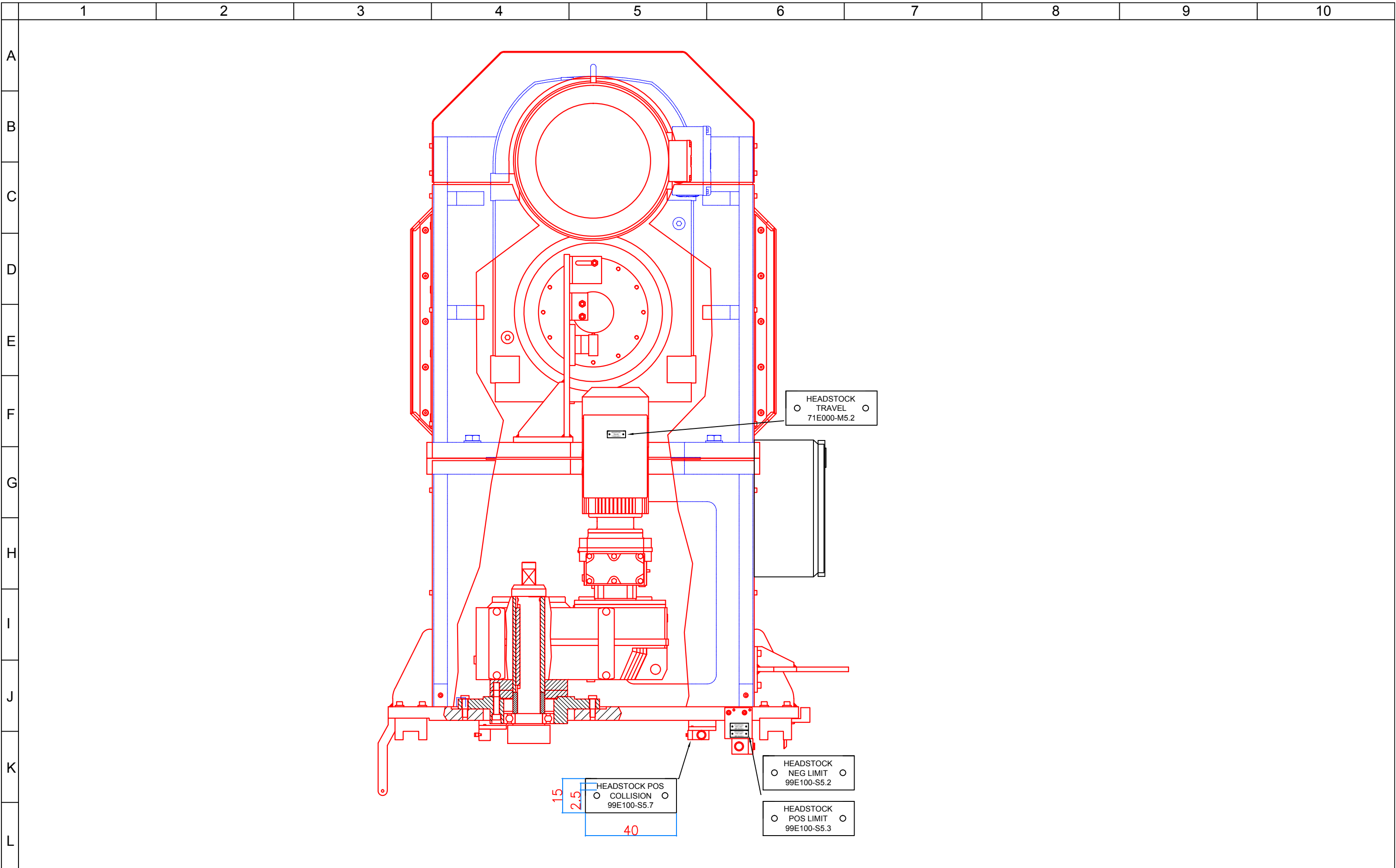
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	1.2	14/04/2014	TG		Issued for Design Review					
B	1.3	18/06/2014	TG		Issued for Production					
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